





### Meritor Differential Model RT-38-144 - RR-19-144 - Carrier B1-3200-E-1851

Pro Gear parts manual for Meritor Differential Model RT-38-144 - RR-19-144 - Carrier B1-3200-E-1851 to assist in identifying the correct configuration of your Meritor 144 Series differential. This Meritor Tandom Rear is built with 2.10" - 41 Axle spline and ratios available in 3.42 thru 7.17.

If you need any assistance identifying the correct Meritor differential unit for your truck or equipment, contact your Meritor differential replacement specialists at Pro Gear and Transmission.

Pro Gear stocks every part for your Meritor differential. We have 1000's of products in shop that are ready to ship internationally for your next project.

For parts or service contact the Meritor specialists at Pro Gear & Transmission, Inc.



# MERITOR<sup>®</sup> 140, 141, 143, 144 AND 145 SERIES DRIVE AXLE PARTS CATALOG





### **HOW TO USE THIS CATALOG**

There are 51 basic carriers covered in this catalog:

3200-R-1500	3200-T-1814	3200-N-1860	3200-M-1885	3200-P-1914	3200-F-1982
3200-M-1547	3200-U-1815	3200-S-1865	3200-P-1888	3200-R-1916	3200-H-1984
3200-X-1558	3200-V-1816	3200-Z-1872	3200-R-1890	3200-S-1917	3200-J-1986
3200-L-1624	3200-W-1817	3200-A-1873	3200-D-1902	3200-T-1918	3200-K-1987
3200-G-1645	3200-C-1849	3200-B-1874	3200-E-1903	3200-Z-1924	3200-L-1988
3200-X-1662	3200-D-1850	3200-C-1875	3200-F-1904	3200-B-1978	3200-W-2051
3200-L-1676	3200-E-1851	3200-D-1876	3200-G-1905	3200-C-1979	
3200-M-1677	3200-F-1852	3200-E-1877	3200-H-1906	3200-D-1980	
3200-Q-1785	3200-G-1853	3200-G-1879	3200-M-1911	3200-E-1981	

Major assembly differences such as oil pumps, main diff. locks, etc. are indicated by the different assembly level numbers as well as the base carrier part number. The Axle Models-Carriers-Features Chart on Page 2 lists all the variations of the carriers covered in this book.

**Note:** The carriers listed in this catalog do **not** include yokes. A yoke is a major assembly difference, so a carrier sold with a yoke has a different assembly level number than the same carrier without the yoke.

The charts for carriers, output shafts, and axle housings include the following information:

- An exploded view of each assembly, keyed to the parts list.
- A description of each part.
- Parts that are sold as assemblies that include other parts.
- · Which carriers or axle models the part is used on.
- The quantity of the part used on the carrier or axle.
- · The part number of each part.
- · Whether the part is available in a kit.

**Carrier Parts:** Determine which Chart and Figure (1 or 2) applies to your carrier by using the following sources of information:

- · Identification tag installed on the carrier.
- · Axle Models-Carrier-Features Chart.
- Pictures and descriptions of the carriers inside the front cover and at the beginning of Chart 1 and Chart 2.

**Output (Thru) Shafts:** This chart covers the output shafts for the forward axles of all tandems. Note that the output shaft assembly or its components are only sold as separate items. The output shaft is **not** included with the purchase of a carrier or housing.

Housing Assemblies and Wheel End Parts: This chart covers the housing assemblies and wheel end parts for all axles. The parts are listed according to axle models and the two wheel end series (L Series or R Series) that are used on 140, 141, 143, 144 and 145 series axles.

**Axle Shafts:** The axle shafts are grouped in sets (L.H. and R.H.) according to the axle models they are used on. Many axle shaft sets are used on more than one axle model. The axle shafts are also listed by part number with dimensions.

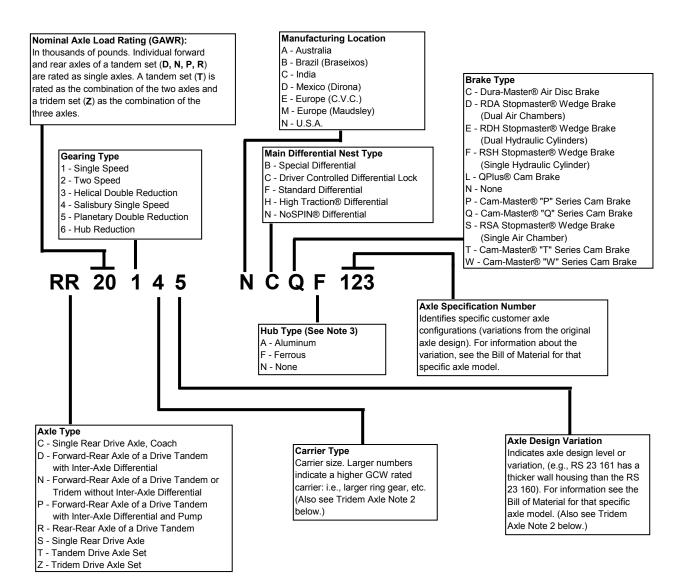
**Yokes and Flanges:** There are five charts that cover full round bearing yokes, wing bearing yokes, Easy Service yokes, RPL yokes and flanges. Each chart lists the yokes or flanges used on each axle model. The yokes and flanges are listed by dimension.

**Kits:** The first chart lists all the kits available for each axle model and carrier. Following that chart, the kits are listed in numerical order, and the contents of each kit is listed.

**Numerical Parts Index:** This lists every part number in the catalog along with the page(s) on which the part is listed.

### **Rear Drive Axles**

#### Model Numbers and Designations - OLD STYLE



#### NOTE 1

If a complete axle designation is not required, use the first seven positions of the model designation to identify the basic axle model.

EXAMPLES OF BASIC AXLE MODELS:

RS 17 140 - Single Rear Drive, 17,000 lb., Single Speed, 15" Ring Gear, 140 Carrier Model.

RT 48 380 - Tandem Drive Axle Set, 48,000 lb., Helical Double Reduction, 19.62" Ring Gear, 380 Carrier Model.

RZ 60 164 - Tridem Drive Axle Set, 60,000 lb., Single Speed, Includes a 150 Series Forward Rear or First Axle and a 145 Series Tandem Axle Set as the Second and Third Axles.

#### NOTE 2, FOR TRIDEM AXLES ONLY:

For a Tridem Drive Axle Set (**RZ**), the number in the sixth position designates the carrier in the first axle. The number in the seventh position designates the carriers in the second and third axles.

#### NOTE 3:

Some axle designations or specifications do not have a hub type code.



### **Rear Drive Axles**

### Model Numbers and Designations - NEW STYLE

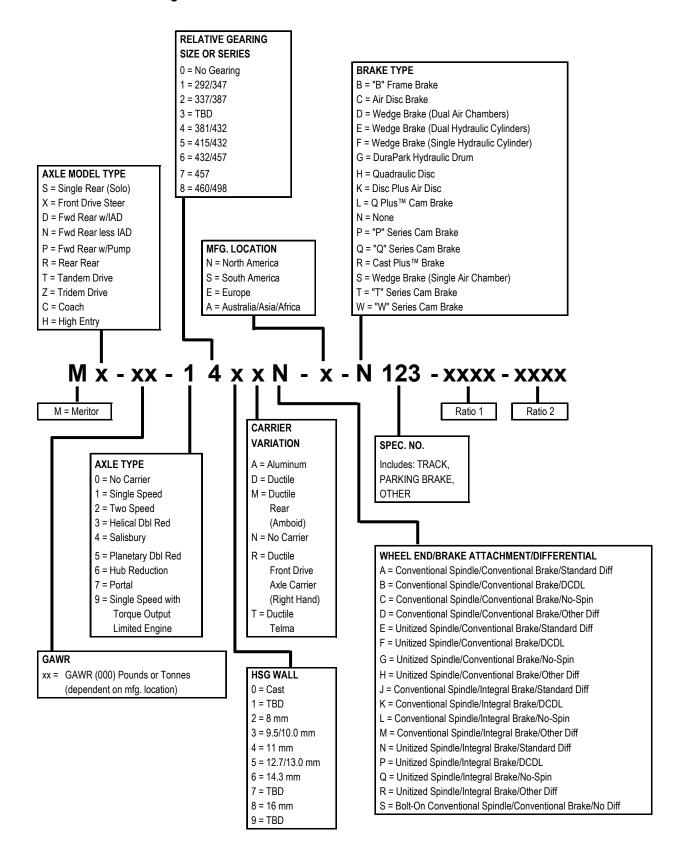
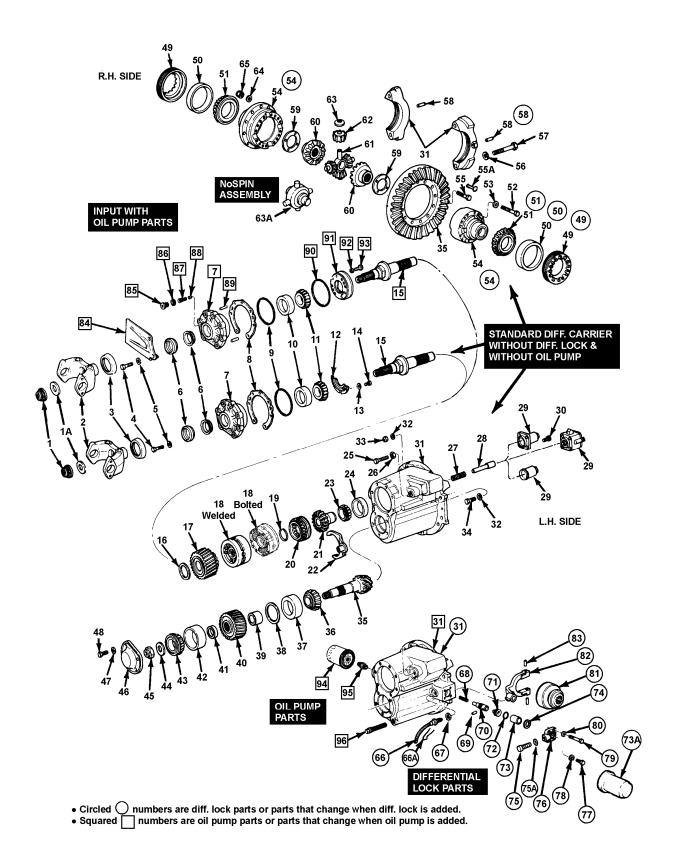
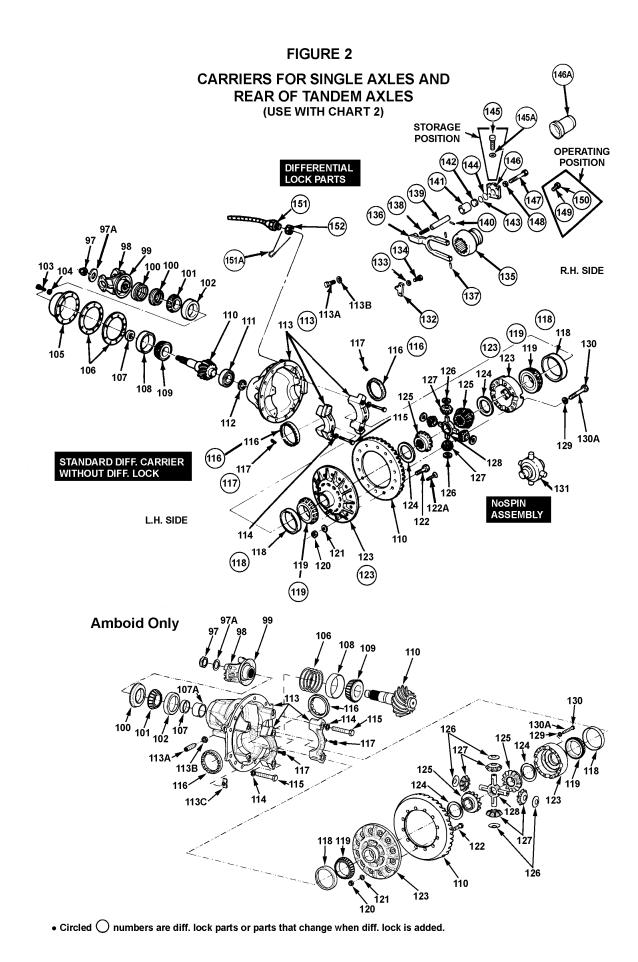


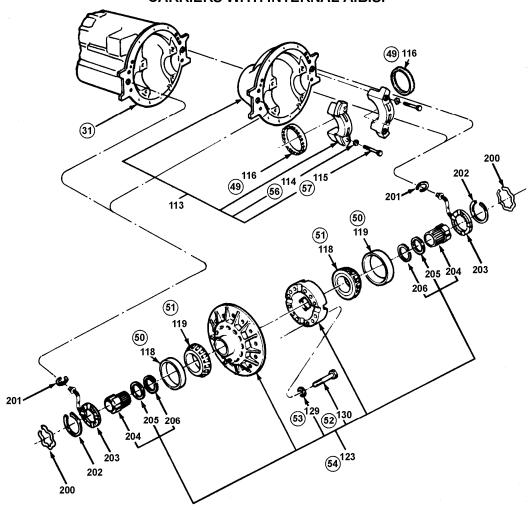
FIGURE 1
FORWARD CARRIERS OF TANDEM AXLES
(USE WITH CHART 1)



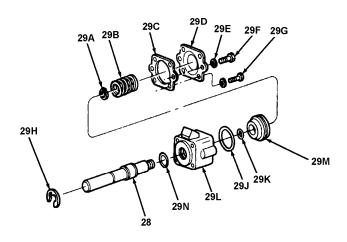


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# SUPPLEMENTAL DRAWING CARRIERS WITH INTERNAL A.B.S.



#### **EXPLODED VIEW OF REVERSE AIR SHIFT UNIT**



• Circled O numbers are diff. lock parts or parts that change when diff. lock is added.

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### **CURRENT AXLE MODELS - CARRIERS - FEATURES**

			CURKENI	AXLE MO	DELO - CF	4KKIEI	19 - LE	ATURES		
				MAIN DIFF.	NO SPIN ®	OIL		AXLE	RATIOS	STD. IAD SHIFT
A)	(LE MC	DDELS	CARRIERS	LOCK	DIFF.	PUMP	A.B.S.	SPLINE	AVAIL.	(UNLESS NOTED)
RS-16-140			A 23-3200-M -1547					1.85" - 36	3.42 thru 7.17	
RS-17-140			B 2-3200-L-1676					2.00" - 39		
(SINGLE A)			B 11-3200-L-1676		•					
RS-16-141 (S		,	B7-3200-S-1865							
RS-17-141 (S	SINGLE	AXLE)	B7-3200-S-1865						2.70 thm: 2.21	
RS-17-145 RS-19-145			B7-3200-L-1676 B7-3200-S-1865						2.79 thru 3.21 3.42 thru 7.17	
(SINGLE A)	YI E)		B 9-3200-L-1676		•				2.79 thru 3.21	
(SINGLE A)	ALL)		B 9-3200-L-1070		•				3.42 thru 7.17	
RS-17-144			B4-3200-L-1676					2.10" - 41	2.64 thru 3.21	
RS-19-144			B4-3200-S-1865						3.42 thru 7.17	
RS-21-145			B 1-3200-G-1879	•					2.64 thru 7.17	
(SINGLE A)	KLE)		B 8-3200-L-1676		•				2.64 thru 3.21	
			B 8-3200-S-1865		•				3.42 thru 7.17	
RT-34-145	Fwd	RD-17-145	B4-3200-G-1645					2.00" - 39	2.79 thru 7.17	REVERSE
			A 6-3200-B-1978							
			A 8-3200-B-1978		•		<b>-</b>			
		DD 47 445	B 6-3200-F-1852 A 6-3200-H-1984				•			
		RP-17-145	A 8-3200-H-1984		•	•	1			
	Rear	RR-17-145	B7-3200-H-1964		_		1		2.79 thru 3.21	
	1.00		B7-3200-E-1865						3.42 thru 7.17	
			B9-3200-L-1676		•		1		2.79 thru 3.21	
			B 9-3200-S-1865		•				3.42 thru 7.17	
			B4-3200-E-1851				•			
RT-40-140	Fwd	RD-20-140	A 1-3200-B -1978					2.10" - 41	2.64 thru 7.17	
			B 1-3200-G-1645							REVERSE
	Rear	RR-20-140	B 4-3200-S-1865							
MT-40-143	Fwd	M D-20-143	A 1-3200-B -1978							
			A 1-3200-E-1981	•						
		M.D. 00 440	A 1-3200-C-1979 *							
	Door	MP-20-143	A 13200-H-1984			•			2.64 thru 4.11	
	Rear	MR-20-143M MR-20-143	A-3200-W-2051 B4-3200-L-1676				1		2.64 thru 4.11 2.64 thru 3.21	
		W11-20- #3	B4-3200-S-1865						3.42 thru 7.17	
			B 1-3200-M -1885 *						2.79 thru 7.17	
RT-34-144	Fwd	RD-17-144	A 1-3200-B -1978						2.64 thru 7.17	
RT-38-144		RD-19-144	B 1-3200-G-1645							REVERSE
RT-40-145		RD-20-145	A 1-3200-E-1981	•						
			A4-3200-B-1978		•					
			B 1-3200-E-1903	•						REVERSE
			A 1-3200-C-1979 *							
			B 1-3200-S-1917 *				•			
		DD 47 444	B 1-3200-F-1852				•			
		RP-17-144 RP-19-144	A 1-3200-K-1987 B 1-3200-D-1902	•		•	}			REVERSE
		RP-19-144 RP-20-145	A 1-3200-D-1902	_		•	1			NEVERSE
		111 -20- HO	B 1-3200-H- 964			•	1			REVERSE
			A 4-3200-H-1984		•	•	<u>†                                      </u>			
			B 1-3200-G-1853			•	•			
	Rear	RR-17-144	B4-3200-L-1676					]	2.64 thru 3.21	
		RR-19-144	B4-3200-S-1865				L		3.42 thru 7.17	
		RR-20-145	B 1-3200-G-1879	•					2.64 thru 7.17	
			B 8-3200-L-1676		•				2.64 thru 3.21	
			B 8-3200-S-1865		•				3.42 thru 7.17	
			B 1-3200-M -1885 *				<u> </u>		2.79 thru 7.17	
			B 1-3200-R-1916 *				•		004#	
			B 1-3200-D-1850			ļ	•		2.64 thru 3.21	
RT-44-145	Fwd	RD-22-145	B 1-3200-E-1851				•		3.42 thru 7.17 3.42 thru 5.86	
CH -44- HO	wu	VD-55- #2	A 1-3200-D-1980 A 1-3200-F-1982	•			1		J. <del>4</del> ∠ IIIII 3.60	
		RP-22-145	A 1-3200-F- 1986			•	1			
		22-170	A 1-3200-J-1988	•		•	<del> </del>			
			B 1-3200-T-1918	•		•				REVERSE
			B 1-3200-P -1914			•	1			REVERSE
	Rear	RR-22-145	B 1-3200-A -1873							
			B6-3200-A-1873		•					
			B 1-3200-F-1904	•						
			B 1-3200-Z-1924							
* Indicate	s alum	inum carrier	housing. (Not ava	ilable in 2.64	ratio.)				<del></del>	

<sup>\*</sup> Indicates aluminum carrier housing. (Not available in 2.64 ratio.)

### CHART 1

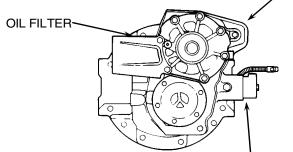
### FORWARD CARRIERS OF TANDEM AXLES

(Use with Figure 1, Inside Front Cover)

### VISUAL IDENTIFICATION OF FORWARD CARRIERS

IAD SHIFTER:

BOLT ON FOR 1624, 1902, 1911, 1918 SCREW-IN FOR 1817, 1877, 1888, 1906, 1987 AND 1988 CARRIERS



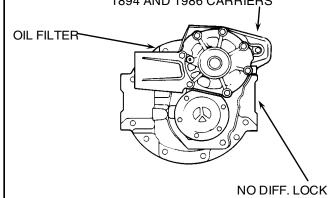
DIFF. LOCK:

BOLT-ON FOR 1624 AND 1817 CARRIERS SCREW-IN FOR 1877, 1888, 1902, 1906, 1911, 1918, 1987 AND 1988 CARRIERS

FORWARD CARRIERS WITH IAD, DIFF. LOCK AND OIL PUMP: 3200-L-1624, 3200-W-1817, 3200-E-1877, 3200-P-1888, 3200-D-1902, 3200-H-1906, 3200-M-1911, 3200-T-1918, 3200-K-1987, 3200-L-1988

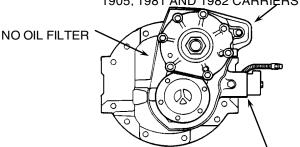
#### IAD SHIFTER:

BOLT-ON FOR 1662 AND 1914 SCREW-IN FOR 1816, 1853, 1876, 1894 AND 1986 CARRIERS



FORWARD CARRIERS WITH IAD AND OIL PUMP WITHOUT DIFF. LOCK: 3200-X-1662, 3200-V-1816, 3200-G-1853, 3200-D-1876, 3200-P-1914, 3200-H-1984, 3200-J-1986 IAD SHIFTER:

BOLT ON FOR 1677 AND 1903 SCREW-IN FOR 1815, 1875, 1890, 1905, 1981 AND 1982 CARRIERS



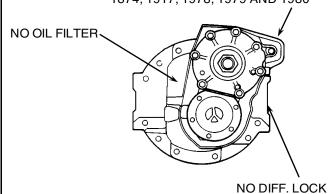
BOLT-ON FOR 1677 AND 1815 CARRIERS SCREW-IN FOR 1875, 1890, 1903, 1905, 1981 AND 1982 CARRIERS

DIFF. LOCK:

FORWARD CARRIERS WITH IAD AND DIFF. LOCK WITHOUT OIL PUMP 3200-M-1677, 3200-U-1815, 3200-C-1875, 3200-R-1890, 3200-E-1903, 3200-G-1905, 3200-E-1981, 3200-F-1982

#### IAD SHIFTER:

BOLT ON FOR 1645 CARRIER SCREW-IN FOR 1814, 1852, 1860, 1874, 1917, 1978, 1979 AND 1980



FORWARD CARRIERS WITH IAD WITHOUT DIFF. LOCK OR OIL PUMP: 3200-G-1645, 3200-T-1814, 3200-F-1852, 3200-N-1860, 3200-B-1874, 3200-S-1917, 3200-B-1978, 3200-C-1979, 3200-D-1980

#### THE FOLLOWING CARRIERS ARE EQUIPPED WITH A THRUST SCREW:

3200-A-1873, 3200-B-1874, 3200-C-1875, 3200-D-1876, 3200-E-1877, 3200-F-1904, 3200-G-1905, 3200-H-1906, 3200-M-1911, 3200-T-1918, 3200-P-1914, 3200-D-1980, 3200-F-1982, 3200-J-1986, 3200-L-1988

THE FOLLOWING CARRIERS ARE MACHINED FOR INTERNAL ABS SENSORS: 3200-F-1852, 3200-G-1853, 3200-S-1917

ITEM				ADDIN AVERA		
	DESCRIPTION		REMARKS	CARRIER	QTY	PART NUMBER
1	Nut - input yoke and shaft		Included in KIT 2826	All after 11/93	1	40-X-1233
			Included in KIT 2637	All prior to 11/93		40-X-1237
1A	Washer - input shaft nut		Included in KIT 2826	All after 11/93	1	1229-N-1730
			Included in KIT 2637	All prior to 11/93		1229-T-1736
4	Capscrew - input bearing of	age		All	7	MS-212045-1
5	Washer - input bearing cag			All	7	1229-C-1511
6	Oil seal - input bearing cag		3" I.D.	All prior to 11/93	1	R945008
O	On Scar - Input bearing cag	0	3.25" I.D.	All after 11/93	· '	A1-1205-X-2728
7, 10	Desring sage and sun sage	, innut	3.23 I.D.	All w/o pump after 11/93	1	A-3226-V-1296
7, 10	Bearing cage and cup assy	/ Iriput			I	
				All w/o pump prior to 11/93		A-3226-B-1224
				All with pump after 11/93		A-3226-D-1226
		T		All with pump prior to 11/93		A-3226-Z-1222
8	Shim - input bearing cage		Included in KIT 2429	All	Use as	2203-K-9241
		.125mm/.005 inch			req.	2203-L-9242
		.250mm/.010 inch				2203-M-9243
9	O-ring - input bearing cage	}		Less pump	1	5-X-13431
				With pump	1 ea.	5-X-13431
						5-X-10341
10	Cup - input shaft bearing -	outer		All	1	3920
11	Cone - input shaft bearing			All after 11/93	1	JM-511945
11	John Input shall bearing	53101		All prior to 11/93	'	JM-511946
10	Pofflo oil				4	
12	Baffle - oil			All w/o pump	1	3221-P-1004
13	Washer - oil baffle			All w/o pump	3	1229-E-1669
14	Capscrew - oil baffle			All w/o pump	3	MS-208016-1
15, 1	Input shaft and nut assy.		Less pump 2"-39 spline	All prior to 11/93	1	KIT 2834 <sup>2</sup>
			Less pump 2.38"-46 spline	All after 11/93		A-3297-U-1347
	Input shaft, nut, ball assy.		2.38"-46 spline. With pump			A-3297-T-1346
			Pump driven off flats on the input	All prior to 8/91		KIT 2835 <sup>2</sup>
			shaft. 2"-39 spline	·		
			Pump driven off splines on the	All from 8/91 to 11/93		KIT 2833 <sup>2</sup>
			input shaft. 2"-39 spline	7 11 11 0111 070 1 10 1 1700		1111 2000
16	Thrust washer - helical driv	A GAST	input shart. 2 - 65 opinio	All	1	1229-S-4985
17	Helical gear and forward si			All	1	KIT 4007
18			Daltad	1978, 1979, 1980, 1981,		A-3235-N-2380
10	Diff. case and pinion nest a	assy inter-axie	Bolted		1	A-3233-N-238U
				1982, 1984, 1986, 1987,		
				1988 carriers after 10/98		
			Welded	All except 1624 /		A-3235-W-2025
				prior to 10/98		
			Bolted	1624 carrier only		KIT 2743
18A	Case halves and fastener l	nardware		For bolted version only.	1	A2-3235-N-2380
18B	Bolt			All after 10/98	_	
18C	Washer				8	MS210045A-1
18D					8	
	Spider		Included in KIT 2420		-	1229-K-1597
18F	Spider Pinion gear		Included in KIT 2420		1	1229-K-1597 3278-A-1119
18E	Pinion gear		Included in KIT 2420		-	1229-K-1597 3278-A-1119 2233-U-1035
18F	Pinion gear Pinion gear thrust washer	ential	Included in KIT 2420	All	1 4	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606
18F 19	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ		Included in KIT 2420	All	1 4	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335
18F 19 20	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle differ		Included in KIT 2420		1 4	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183
18F 19 20 21	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff Side gear - inter-axle diff.		Included in KIT 2420	All	1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188
18F 19 20 21 22	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff.	f.	Included in KIT 2420	All All	1 4 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326
18F 19 20 21 22 23	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear	f. ing	Included in KIT 2420	All All All	1 4 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C
18F 19 20 21 22	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bearin	f. ing	Included in KIT 2420	All All	1 4 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326
18F 19 20 21 22 23 24 25	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear	f. ing	Included in KIT 2420	All All All	1 4 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C
18F 19 20 21 22 23 24 25	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bearin Adjusting screw - shift shaf	f. ing	Included in KIT 2420	All All All All	1 4 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710910 41-X-1208
18F 19 20 21 22 23 24 25 26	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bearin Adjusting screw - shift shat Jam nut - adjusting screw	f. ing	Included in KIT 2420	All All All All All All All	1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710910 41-X-1208 MN-312-1
18F 19 20 21 22 23 24 25 26 27	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bearin Adjusting screw - shift shaf Jam nut - adjusting screw Spring - shift shaft return	f. ing ig ft	Included in KIT 2420	All	1 4 1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710910 41-X-1208 MN-312-1 2258-U-411
18F 19 20 21 22 23 24 25 26	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bearin Adjusting screw - shift shat Jam nut - adjusting screw	f. ing ig ft		All	1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710910 41-X-1208 MN-312-1 2258-U-411 2244-K-1025
18F 19 20 21 22 23 24 25 26 27	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bearin Adjusting screw - shift shaf Jam nut - adjusting screw Spring - shift shaft return	f. ing ig ft	Bolt-on style, Navistar only	All	1 4 1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710910 41-X-1208 MN-312-1 2258-U-411
18F 19 20 21 22 23 24 25 26 27 28	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bear Adjusting screw - shift shaft Jam nut - adjusting screw Spring - shift shaft return Shift shaft - inter-axle differ	f. ing 19 ft rential	Bolt-on style, Navistar only (reverse-air)	All	1 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710910 41-X-1208 MN-312-1 2258-U-411 2244-K-1025 2244-D-1070
18F 19 20 21 22 23 24 25 26 27	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bearin Adjusting screw - shift shaf Jam nut - adjusting screw Spring - shift shaft return	f. ing 19 ft rential	Bolt-on style, Navistar only (reverse-air) Bolt-on style, Navistar only	All	1 4 1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710910 41-X-1208 MN-312-1 2258-U-411 2244-K-1025
18F 19 20 21 22 23 24 25 26 27 28	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bear Adjusting screw - shift shaft Jam nut - adjusting screw Spring - shift shaft return Shift shaft - inter-axle differ	f. ing 19 ft rential	Bolt-on style, Navistar only (reverse-air) Bolt-on style, Navistar only (reverse-air)	All	1 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710949C JLM-710910 41-X-1208 MN-312-1 2258-U-411 2244-K-1025 2244-D-1070 A-3261-R-1084
18F 19 20 21 22 23 24 25 26 27 28	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bear Adjusting screw - shift shaft Jam nut - adjusting screw Spring - shift shaft return Shift shaft - inter-axle differ	f. ing 19 ft rential	Bolt-on style, Navistar only (reverse-air) Bolt-on style, Navistar only (reverse-air) Bolt-on style, serviced as	All	1 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710910 41-X-1208 MN-312-1 2258-U-411 2244-K-1025 2244-D-1070
18F 19 20 21 22 23 24 25 26 27 28	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bear Adjusting screw - shift shaft Jam nut - adjusting screw Spring - shift shaft return Shift shaft - inter-axle differ	f. ing 19 ft rential	Bolt-on style, Navistar only (reverse-air) Bolt-on style, Navistar only (reverse-air) Bolt-on style, serviced as assembly only	All	1 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710910 41-X-1208 MN-312-1 2258-U-411 2244-K-1025 2244-D-1070 A-3261-R-1084 A-3261-L-350
18F 19 20 21 22 23 24 25 26 27 28	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bear Adjusting screw - shift shaft Jam nut - adjusting screw Spring - shift shaft return Shift shaft - inter-axle differ	f. ing 19 ft rential	Bolt-on style, Navistar only (reverse-air) Bolt-on style, Navistar only (reverse-air) Bolt-on style, serviced as assembly only Screw-in style, serviced as	All	1 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710949C JLM-710910 41-X-1208 MN-312-1 2258-U-411 2244-K-1025 2244-D-1070 A-3261-R-1084
18F 19 20 21 22 23 24 25 26 27 28	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bear Adjusting screw - shift shaft Jam nut - adjusting screw Spring - shift shaft return Shift shaft - inter-axle differ	f. ing 19 ft rential	Bolt-on style, Navistar only (reverse-air) Bolt-on style, Navistar only (reverse-air) Bolt-on style, serviced as assembly only Screw-in style, serviced as assembly only	All	1 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710910 41-X-1208 MN-312-1 2258-U-411 2244-K-1025 2244-D-1070 A-3261-R-1084 A-3261-L-350
18F 19 20 21 22 23 24 25 26 27 28	Pinion gear Pinion gear thrust washer Snap-ring - inter-axle differ Clutch collar - inter-axle diff. Side gear - inter-axle diff. Shift fork - inter-axle diff. Cone - rear side gear bear Cup - rear side gear bear Adjusting screw - shift shaft Jam nut - adjusting screw Spring - shift shaft return Shift shaft - inter-axle differ	f. ing 19 ft rential	Bolt-on style, Navistar only (reverse-air) Bolt-on style, Navistar only (reverse-air) Bolt-on style, serviced as assembly only Screw-in style, serviced as	All	1 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1229-K-1597 3278-A-1119 2233-U-1035 1229-T-1606 2297-E-5335 3107-M-1183 2234-R-1188 3296-Z-1326 JLM-710949C JLM-710910 41-X-1208 MN-312-1 2258-U-411 2244-K-1025 2244-D-1070 A-3261-R-1084 A-3261-L-350

in input cage.

<sup>1 5-</sup>X-1034 is used in pump groove. 5-X-1343 is used 2 Must change input yoke to 2.35"-46 spline. See Service Kit section for Bill of Material details.

Pro Gear and Transmission, Inc | www.progearandtransmission.com | www.pgttruckparts.com 906 West Gore St, Orlando, FI, 32805 | +1 (877)-776-4600 | +1 (407)-872191 | parts@eprogear.com

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
29C	Gasket - shift assembly	Bolt-on style, Navistar only	Included in KIT 2445	1	2208-R-1058
29D	Cover - shift assembly	(reverse-air)		1	3266-Q-1161
29E	Washer - shift assembly capscrew	(**************************************		6	MWA-506
29F	Capscrew - shift assembly short			2	41-X-1080
29G	Capscrew - shift assembly to carrier			4	MS-206060-1
29H	O-ring	-		1	5-X-1196
29J	O-ring	_		1	5-X-1197
29K	O-ring			1	5-X-1195
29L	Housing - shift	_		1	3261-R-1084
		_			
29M	Piston - shift assembly	_		1	2230-D-1096
29N	Snap ring		1001 1015 1000 1055	1	1229-W-1245
30	Capscrew - air shift assembly		1624, 1645, 1662, 1677	1	41-X-1209
31, 56, 57	Diff. carrier and cap assy. Kit incl. carrier and cap assy. and screw-in IAD shifter. Main diff. lock components included where applicable	With pump and thrust screw, w/o main diff. lock. Bolt-on reverse IAD shifter	3200-P-1914	1	A2-3200-P-1914
		With pump, diff. lock and bolt-on IAD shifter	All 1624 except Navistar (Reverse-shift)		KIT 2705
		With pump, main diff. lock and thrust screw. Bolt-on	3200-T-1918		A2-3200-T-1918
		With pump, w/o diff. lock with bolt-on IAD shifter	All 1662 except Navistar (Reverse-shift)		KIT 2707 <sup>18</sup>
		With pump, w/o diff. lock with screw-in and IAD shifter, with thrust screw	3200-D-1876, 3200-J-1986		A2-3200-J-1986
		With pump, w/o diff. lock, with bolt-on IAD shifter and thrust screw	3200-X-1662 (Reverse-shift only)		A2-3200-X-1662
		With pump, w/o diff. lock, with screw-in IAD shifter	3200-V-1816, 3200-H-1984		A2-3200-H-1984
		With pump, w/o diff. lock, with screw-in IAD shifter, for use with internal ABS sensor	3200-G-1853		A2-3200-G-1853
		With pump, with bolt-on diff. lock and IAD shifter, with thrust screw	3200-L-1624, 3200-D-1902 (Reverse-shift only)		A2-3200-D-1902
			3200-M-1677, 3200-E-1903 (Reverse-shift only)		A2-3200-E-1903
		With pump, with screw-in diff. lock and IAD shifter	3200-W-1817, 3200-P-1888, 3200-K-1987		A2-3200-K-1987
		With pump, with screw-in diff. lock and IAD shifter, with thrust screw	3200-E-1877, 3200-H-1906, 3200-L-1988		A2-3200-L-1988
		Without pump and main diff. lock, Aluminum carrier	3200-N-1860, 3200-C-1979		A2-3200-C-1979
		Without pump and main diff. lock, Aluminum carrier (for ABS)	3200-S-1917 (Reverse-shift only)		A2-3200-S-1917
		Without pump or diff. lock for use with internal ABS sensor, screw-in IAD shifter	3200-F-1852		A2-3200-F-1852
		Without pump or diff. lock, for use with bolt-on IAD shifter and thrust screw	3200-G-1645 (Reverse-shift only)		A2-3200-G-1645
		Without pump or diff. lock, with bolt-on IAD shifter	All 1645 except Navistar (Reverse-shift)		KIT 2706
		Without pump or diff. lock, with screw-in IAD shifter	3200-T-1814, 3200-B-1978		A2-3200-B-1978
		Without pump or diff.lock, with screw-in IAD shifter and thrust screw	3200-B-1874, 3200-D-1980		A2-3200-D-1980
		Without pump, with diff. lock and bolt-on IAD shifter	All 1677 except Navistar (Reverse-shift)		KIT 2704
		Without pump, with screw-in diff. lock and IAD shifter	3200-U-1815, 3200-R-1890, 3200-E-1981		A2-3200-E-1981
		Without pump, with screw-in diff. lock and IAD shifter, with thrust screw	3200-C-1875, 3200-G-1905, 3200-F-1982		A2-3200-F-1982

<sup>18</sup> For replacement information, contact Information Services at 888-725-9355.

32   Jann nut	ITEM	DESCRIPTION		REMARKS	CARRIER	QTY	PART NUMBER
34, 44, 45   Thoust screw pear, printin and nut   2,64 Ratio   Some models may not be assembly   Some models   Som				i i i i i i i i i i i i i i i i i i i	\$7.11.11.2.1X		
35. 44, 45   Drive gear pinion and rut   26.4 Ratio   2.9 Ratio   2.9 Ratio   3 available in all ratios   2.9 Ratio   3.0 F Ratio   3.1 Ratio   3.1 Ratio   3.2 Ratio   3.1 Ratio   3.2 Ratio   3.1 Ratio   4.1							
Seemely   2.79 Rato   29 Rato   30 Prato   30 Prato   3.07 Rato   3.07 Rato   3.07 Rato   3.42 Rato   3.42 Rato   3.42 Rato   3.42 Rato   3.42 Rato   3.73 Rato   3.73 Rato   3.73 Rato   3.73 Rato   3.41 Rato   4.55 Rato   4.45 Rato   6.43 Rato   6.44 Rato   6.45 Rato   6.44 Rato   6.45 Rato			2.64 Ratio	Some models may not be			
2.95 Ratio   3.27 Ratio   3.27 Ratio   3.27 Ratio   3.47 Ratio   4.11 Ratio   9.415524							
3.07 Ratio   3.42 Ratio   3.42 Ratio   3.42 Ratio   3.42 Ratio   3.42 Ratio   3.42 Ratio   3.43 Ratio   3.45 Ratio   3.73 Ratio   3.73 Ratio   3.73 Ratio   3.73 Ratio   4.11 Ratio   4.41 Ratio   4.41 Ratio   4.41 Ratio   4.41 Ratio   4.45 Ratio   6.45 Ratio   6.47 Ratio   6.35 Ratio   6.35 Ratio   7.17 Ratio   3.36 Ratio   7.17 Ratio   3.36 Ratio   6.44 Ratio   6.45 Ratio   6.4		,				3.5 . 5 4	
A415101   B-41721-1   B-415121				1			
B44776-1   B441512-1   B441514-1   B4415							
B415121   B415741   B4157541				1			
B-41514-1   B-41580-1   B-41581-1   B-41580-1   B-41582-1   B-41				-			
But				1			
A   1   1   1   1   1   1   1   1   1				-			
A 33 Ratio				-			
# 456 Ratio   H 458 Ratio   B 41582-1   B 41280-1   B 41466-1   A 41466-1   A 41460-1   A 41460-1   A 41470-1   B 42218-1				-			
B-41282-1   B-4128-1   B-4128-1   A-41470-1   A-41470-1   A-41472-1   A-4147				-			
B-41282-1   B-41284-1   B-41				-			
Separation							
Sab Ratio   6.14 Ratio   6.43 Ratio   6.43 Ratio   6.43 Ratio   6.43 Ratio   6.43 Ratio   7.17							
G.14 Ratio   G.43 Ratio   G.44 Ratio   G.4				-			
Add							
6.83 Ratio							
Add   Amboid gearing to be used only   3.55 Ratio   3.35 Ratio   3.70 Ratio   3.7	1						
3.36 Ratio   Amboid gearing to be used only   3.55 Ratio   3.70 Ratio   2.55 Ratio   3.70 Ratio   2.55 Ratio   3.70 Ratio   2.55 Ratio   3.70 Ratio   2.75 Rati	1						
3.55 Ratio   3.70 Ratio   3.7							
3.70 Ratio   3.70 Cup - drive pinion inner bearing   3.70 Ratio   3.70 Cup - drive pinion inner bearing   3.70 Ratio   3							
36   Cone - drive pinion inner bearing   All   1   H715334   1   H715311   38   37   Cup - drive pinion inner bearing   All   1   H715311   1   H715311   38   Shim - pinion inner bearing   All   1   H715311   1   H715311   1   1   1   1   1   1   1   1   1				<u>.</u>			
37   Cup - drive pinion inner bearing   1.75mm/.003 inch   1.75mm/.005 inch   2203-F-2788   2203-F-2789   2203-F				carrier.			
Shim - pinion inner	36	Cone - drive pinion inner b	pearing		All	1	H715334
Dearing cup   125mm/1005 inch   250mm/010 inch   250mm/	37	Cup - drive pinion inner be	earing		All	1	H715311
250mm/.010 inch   2203.H-2790   39   Spacer - pinion bearing inner   All   1   1244-V-1764   40   Gear - helical driven   All   1   3892.N-1902   41   Spacer - pinion bearing (variable thickness)   5.30mm/.209 inch   5.33mm/.210 inch   5.35mm/.211 inch   5.35mm/.212 inch   5.35mm/.212 inch   5.50mm/.212 inch   5.50mm/.212 inch   5.50mm/.212 inch   5.50mm/.220 inch   5.50mm/.220 inch   5.50mm/.220 inch   5.50mm/.221 inch   5.50mm/.221 inch   5.50mm/.221 inch   5.50mm/.221 inch   5.50mm/.221 inch   5.50mm/.221 inch   5.50mm/.224 inch   6.10mm/.241 inch   6.13mm/.242 inch   6.13mm/.242 inch   6.13mm/.242 inch   6.18mm/.242 inch   6.18mm/.242 inch   6.20mm/.244 inch   6.2	38	Shim - pinion inner	.075mm/.003 inch	Included in KIT 1647 and	All	Use as	
Spacer - pinion bearing inner		bearing cup	.125mm/.005 inch	KIT 2429		req.	2203-G-2789
Spacer - pinion bearing inner			.250mm/.010 inch	1			2203-H-2790
40   Gear - helical driven	39	Spacer - pinion bearing in			All	1	
Spacer - pinion bearing (variable thickness)   5.33mm/.210 inch   5.33mm/.210 inch   5.33mm/.211 inch   5.33mm/.211 inch   5.33mm/.211 inch   5.33mm/.212 inch   5.40mm/.123 inch   5.50mm/.220 inch   5.50mm/.220 inch   5.50mm/.220 inch   5.50mm/.220 inch   5.50mm/.220 inch   5.50mm/.232 inch   6.00mm/.232 inch   6.10mm/.232 inch   6.13mm/.241 inch   6.15mm/.242 inch   6.15mm/.243 inch   6.20mm/.244 inch   2003-n-9822   2203-n-9822	40				All	1	3892-N-4902
(variable thickness)    5.33mm/.210 inch   5.35mm/.211 inch   5.35mm/.211 inch   5.35mm/.211 inch   5.35mm/.212 inch   5.40mm/.123 inch   5.50mm/.217 inch   5.50mm/.217 inch   5.50mm/.220 inch   5.70mm/.224 inch   5.80mm/.228 inch   5.90mm/.232 inch   6.00mm/.236 inch   6.10mm/.240 inch   6.13mm/.241 inch   6.15mm/.242 inch   6.15mm/.242 inch   6.15mm/.242 inch   6.15mm/.242 inch   6.15mm/.242 inch   6.203-9-9819   2203-9-9819   2203-9-9819   2203-9-9821   2203-9-9821   2203-9-9822   2203-9-9823   42 Cup - drive pinion outer bearing   All   1 72487   43 Cone - drive pinion outer bearing   All   1 72487   44 Washer - drive pinion nut   Use with 40-X-1145   145 series only   1229-W-45217   45 Nut - drive pinion   M45x1.5-6H thd.   140, 144, 145 series only   1229-W-45217   45 Washer - drive pinion cover   All   1 3266-C-1095   47 Washer - drive pinion cover   All   1 3229-W-1597   48 Capscrew - drive pinion cover   All   1 3229-W-1597   49 Adjusting ring - diff.   L.H.   L.H. and R.H.   All with diff. lock   1 2214-C-1095   50 Cup - diff. bearing   L.H.   All with diff. lock   1 2214-C-1095   50 Cup - diff. bearing   L.H.   All with diff. lock   1 1228-L-1130   140 Mith diff. lock   1 1228-L-1130   141 Mith diff. lock   1 1228-L-1			5.30mm/.209 inch	Included in KIT 2396		Use 2	
S.35mm/.211 inch   S.38mm/.212 inch   S.38mm/.212 inch   S.38mm/.212 inch   S.50mm/.217 inch   S.50mm/.217 inch   S.50mm/.217 inch   S.50mm/.220 inch   S.50mm/.220 inch   S.50mm/.228 inch   S.90mm/.228 inch   S.90mm/.232 inch   G.10mm/.236 inch   G.15mm/.241 inch   G.15mm/.242 inch   G.203-9-9819   2203-9-9819   2203-9-9819   2203-9-9819   2203-9-9820   2203-9-9820   2203-9-9820   2203-9-9820   2203-9-9821   2203-9-9822   2203-9-9822   2203-9-9822   2203-9-9822   2203-9-9822   2203-9-9822   2203-9-9822   2203-9-9823   42   Cup - drive pinion outer bearing   All   1   72487   43   Cone - drive pinion outer bearing   All   1   72487   44   44   45 series only   1   229-G-40635   1229-G-40635							
S.38mm/.212 inch   S.40mm/.123 inch   S.50mm/.217 inch   S.50mm/.221 inch   S.50mm/.221 inch   S.50mm/.221 inch   S.50mm/.224 inch   S.70mm/.224 inch   S.80mm/.232 inch   S.90mm/.232 inch   S.90mm/.232 inch   G.10mm/.240 inch   G.10mm/.240 inch   G.13mm/.241 inch   G.15mm/.242 inch   G.203-P.9818   2203-P.9818   2203-P.9818   2203-P.9818   2203-P.9818   2203-P.9818   2203-P.9818   2203-P.9818   2203-P.9819   2203-P.9821   2203-P.9821   2203-P.9822   2203-P.9822   2203-P.9822   2203-P.9822   2203-P.9822   2203-P.9822   2203-P.9822   2203-P.9822   2203-P.9823   42   Cup - drive pinion outer bearing   All   1   72487   43   Cone - drive pinion outer bearing   All   1   72212C   44   Washer - drive pinion outer bearing   All   1   72212C   45   Washer - drive pinion outer bearing   All   1   1   1   1   1   1   1   1   1		(		1			
S.40mm/.123 inch   S.50mm/.217 inch   S.50mm/.220 inch   S.50mm/.224 inch   S.50mm/.224 inch   S.50mm/.228 inch   S.50mm/.226 inch   S.50mm/.232 inch   S.50mm/.232 inch   S.50mm/.232 inch   S.50mm/.232 inch   S.50mm/.232 inch   S.50mm/.241 inch   S.50mm/.241 inch   S.50mm/.242 inch   S.50mm/.244 inch   S.50mm/.245 inch   S.50mm/.244 inch   S.50mm/.245				1			
S.50mm/.217 inch   S.60mm/.220 inch   S.60mm/.224 inch   S.60mm/.228 inch   S.90mm/.228 inch   S.90mm/.236 inch   G.10mm/.236 inch   G.10mm/.241 inch   G.15mm/.241 inch   G.15mm/.241 inch   G.15mm/.241 inch   G.16mm/.242 inch   G.18mm/.241 inch   G.18mm/.241 inch   G.18mm/.241 inch   G.18mm/.242 inch   G.18mm/.241 inch   G.18mm/.242 inch   G.18mm/.242 inch   G.18mm/.243 inch   G.20mm/.244 inch   2203-U-9823   2203-U-				1			
S.60mm/.220 inch   S.70mm/.224 inch   S.80mm/.228 inch   S.80mm/.232 inch   S.90mm/.236 inch   G.00mm/.236 inch   G.13mm/.241 inch   G.13mm/.242 inch   G.13mm/.242 inch   G.203-P.9818   2203-P.9818   2203-P.9818   2203-P.9819   2203-P.9820   2203-P.9820   2203-P.9820   2203-P.9820   2203-P.9820   2203-P.9822   2203-P.9822   2203-P.9822   2203-P.9823   42   Cup - drive pinion outer bearing   All   1   72487   43   Cone - drive pinion outer bearing   All   1   7221C   44   Washer - drive pinion nut   Use with 40-X-1145   145 series only   1   1229-G-4063*   1229-W-45217   45   Nut - drive pinion   M45x1.5-6H thd.   140, 144, 145 series only   1   1229-W-45217   46   Cover - drive pinion   M45x1.5-6H thd.   140, 144, 145 series only   M50x2-6H thd.   145 series only   1   3266-C-1095   47   Washer - drive pinion cover   All   1   3266-C-1095   48   Capscrew - drive pinion cover   All   5   1229-K-1597   48   Capscrew - drive pinion cover   All   5   1229-K-1597   49   Adjusting ring - diff.   L.H.   Adjusting ring - diff.   L.H.   All with diff. lock   1   2214-C-1095   R.H.   All with diff. lock   1   2214-C-1095   All with diff. lock   1   1228-L-1130   1228-L-1130   1228-				1			
S.70mm/.224 inch   S.80mm/.228 inch   S.90mm/.232 inch   S.90mm/.232 inch   G.00mm/.236 inch   G.10mm/.240 inch   G.13mm/.241 inch   G.15mm/.243 inch   G.15mm/.243 inch   G.15mm/.243 inch   G.15mm/.244 inch   G.203-R-9820   2203-S-9821				1			
S.80mm/.228 inch   S.90mm/.236 inch   G.00mm/.236 inch   G.00mm/.236 inch   G.00mm/.240 inch   G.13mm/.241 inch   G.13mm/.241 inch   G.15mm/.242 inch   G.15mm/.243 inch   G.20mm/.244 inch   G.20mm/.244 inch   E.2003-N-9818   E.2003-N-9820   E.2003-N-9820   E.2003-N-9821   E.2003-N-9820   E.2003-N-9820   E.2003-N-9820   E.2003-N-9823   E.2003-N-9820   E.2003-N-98				-			
S.90mm/.232 inch   6.00mm/.236 inch   6.10mm/.240 inch   6.10mm/.241 inch   6.13mm/.241 inch   6.13mm/.242 inch   6.18mm/.243 inch   6.20mm/.242 inch   6.20mm/.244 inch   1 72487   2203-U-9823   2203-U-9823   2203-U-9823   2203-U-9823   2203-U-9823   44				1			
Comm/.236 inch   6.10mm/.240 inch   6.13mm/.241 inch   6.15mm/.243 inch   6.15mm/.243 inch   6.15mm/.244 inch   6.15mm/.243 inch   6.20mm/.244 inch   2203-T-9821   2203-T-9822   2203-J-9823   42				-			
B.10mm/.240 inch   6.13mm/.241 inch   6.13mm/.242 inch   6.15mm/.242 inch   6.18mm/.243 inch   6.20mm/.244 inch   6.20mm/.245				-			
Cup - drive pinion outer bearing   All   1   72487   1229-G-40635   1229-W-45217   145	1			1			
Cup - drive pinion outer bearing   All   1   72487	1			-			
Cup - drive pinion outer bearing   All   1   72487	1			-			
Cop - drive pinion outer bearing   All   1   72487	1			-			
All   1   72487				-			
All   1   72212C	40	0 . 42			A 11		
Washer - drive pinion nut   Use with 40-X-1145   145 series only   1   1229-G-40635   1229-W-45217     45   Nut - drive pinion   M45x1.5-6H thd.   140, 144, 145 series only   M50x2-6H thd.   145 series only   M60x2-1095							
Use with 40-X-1233   140, 144, 145 series only   1229-W-45217   45   Nut - drive pinion   M45x1.5-6H thd.   140, 144, 145 series only   M50x2-6H thd.   145 series only   40-X-11455   40			<del>U</del>				
Mut - drive pinion	44	Washer - drive pinion nut				1	
M50x2-6H thd.   145 series only   40-X-1145s							
46	45	Nut - drive pinion				1	
47       Washer - drive pinion cover       All       5       1229-K-1597         48       Capscrew - drive pinion cover       All except aluminum Aluminum only       5       MS-210020-1         49       Adjusting ring - diff. bearing       L.H.       All with diff. lock       1       2214-Y-1039         L.H. and R.H.       All without diff. lock       2       2214-C-1095         R.H.       All with diff. lock       1       2214-C-1095         50       Cup - diff. bearing       L.H.       All with diff. lock       1       1228-L-1130				M50x2-6H thd.	·		
48       Capscrew - drive pinion cover       All except aluminum       5       MS-210020-1         49       Adjusting ring - diff. bearing       L.H.       All with diff. lock       1       2214-Y-1039         L.H. and R.H.       All without diff. lock       2       2214-C-1095         R.H.       All with diff. lock       1       2214-C-1095         50       Cup - diff. bearing       L.H.       All with diff. lock       1       1228-L-1130							
Adjusting ring - diff.   L.H.   All with diff. lock   1   2214-Y-1039							
49       Adjusting ring - diff. bearing       L.H.       All with diff. lock       1       2214-Y-1039         L.H. and R.H.       All without diff. lock       2       2214-C-1095         R.H.       All with diff. lock       1       2214-C-1095         50       Cup - diff. bearing       L.H.       All with diff. lock       1       1228-L-1130	48	Capscrew - drive pinion co	over			5	MS-210020-1
49       Adjusting ring - diff. bearing       L.H.       All with diff. lock       1       2214-Y-1039         L.H. and R.H.       All without diff. lock       2       2214-C-1095         R.H.       All with diff. lock       1       2214-C-1095         50       Cup - diff. bearing       L.H.       All with diff. lock       1       1228-L-1130							
bearing     L.H. and R.H.     All without diff. lock     2     2214-C-1095       R.H.     All with diff. lock     1     2214-C-1095       50     Cup - diff. bearing     L.H.     All with diff. lock     1     1228-L-1130	49	Adjusting ring - diff.	L.H.			1	
R.H.         All with diff. lock         1         2214-C-1095           50         Cup - diff. bearing         L.H.         All with diff. lock         1         1228-L-1130	1			]	All without diff. lock		
50 Cup - diff. bearing L.H. All with diff. lock 1 1228-L-1130	1			1			
	50	Cup - diff. bearing					
		,	L.H. and R.H.	1	All without diff. lock	2	JM-716610
R.H. All with diff. lock 1 <b>JM-716610</b>				1			

<sup>2</sup> Replaces A-39908-3 (2.80 ratio) 4 Replaces B-41518-1 (4.10 ratio) 6 2.10"-41 spline

<sup>1</sup> Not available in the aluminum carrier.
2 Replaces A-39908-3 (2.80 ratio)
3 Replaces B-41516-1 (3.91 ratio) 4 Replaces B-41518-1 (4.10 ratio)
5 Used in special 145 applications only. 6 2.10"-41 spline
7 Included in KIT 2638.
Pro Gear and Transmission, Inc | www.progearandtransmission.com | www.pgttruckparts.com 906 West Gore St, Orlando, FI, 32805 | +1 (877)-776-4600 | +1 (407)-872191 | parts@eprogear.com

	IONVAILD		IDLIVI AXLLU		
ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
51	Cone - diff. bearing L.H.		All with diff. lock	1	A-1228-L-1130
	L.H. and R.H.		All without diff. lock	2	JM-716649
	R.H.		All with diff. lock	1	JM-716649
52	Capscrew - main diff. case	Included in KIT 2819	All	16	41-X-1327
53	Washer - main diff. case		All	16	1229-D-4632
54, 52, 53	Case assy. standard - main diff.	Ratios 2.64, 2.79, 2.93	With diff. lock	Use 1	A2-3235-V-1920
			Without diff. lock	as req.	A8-3235-V-1920
		Ratios 3.07, 3.21, 3.36	With diff. lock	1	A2-3235-S-1839
		, , , , , , , , , , , , , , , , , , , ,	Without diff. lock		A8-3235-S-1839
		Ratios 3.42, 3.55, 3.58, 3.70.	With diff. lock		A2-3235-U-1841
		3.73, 3.90, 4.11 (All except	Without diff. lock	-	A8-3235-U-1841
		RT44145 tandem)	Without aim. Took		710 0200 0 1011
		Ratios 3.42, 3.58, 3.73, 3.90,	With diff. lock		KIT 2664
		4.11 (RT44145 tandem only)	Without diff. lock		KIT 2665
		Ratios 4.30, 4.56, 4.63, 4.88,	With diff. lock	1	KIT 2648
		5.29, 5.86, 6.14, 6.43, 6.83, 7.17	Without diff. lock		KIT 2647
		(RT44145 tandem only)	Without airi. look		141 2047
		Ratios 4.30, 4.56, 4.63, 4.88,	With diff. lock	1	A2-3235-W-1843
		5.29, 5.86, 6.14, 6.43, 6.83, 7.17	Without diff. lock		A8-3235-W-1843
		(Except RT44145 tandem)	Without airi. lock		A0-3233-11-10 <del>1</del> 3
54, 52, 53,	Case assy, with ABS tubes - main diff.	Ratios 3.07. 3.21		Use 1	A2-3235-M-2171 <sup>5</sup>
204, 205, 206		114403 0.07, 0.21			A3-3235-M-2171 <sup>6</sup>
204, 200, 200		Ratios 3.42, 3.58, 3.73, 3.90,		uo 10q.	A2-3235-L-21709
		4.11 (All except RT44145			A3-3235-L-2170 <sup>6</sup>
		tandem)			A3-3233-L-2170°
		Ratios 4.30, 4.56, 4.63, 4.88.			A3-3235-J-2168 <sup>6</sup>
		5.29, 5.86, 6.14, 6.43, 6.83, 7.17			A2-3235-J-2168 <sup>5</sup>
		(Except RT44145 tandem)			AZ-3Z33-J-Z100°
54 52 53 50	Case & nest assy. standard - main diff.	Ratios 2.64, 2.79, 2.93	With diff. lock	Use 1	A3-3235-V-1920 <sup>6</sup>
60, 62, 63	Case & fiest assy. Standard - filam diff.	1141103 2.04, 2.73, 2.33	Without diff. lock	as req.	A9-3235-V-1920 <sup>6</sup>
00, 02, 03			Williout aiii. Iock	as req.	A10-3235-V-1920 <sup>5</sup>
		Ratios 3.07, 3.21, 3.36	With diff look	-	
		Railos 3.07, 3.21, 3.30	With diff. lock Without diff. lock	-	A3-3235-S-18396
			WITHOUT CITT. IOCK		A10-3235-S-1839 <sup>5</sup>
		D. II. 0.40.055.050.070	AAPH PM I I	-	A9-3235-S-18396
		Ratios 3.42, 3.55, 3.58, 3.70,	With diff. lock		A3-3235-U-18416
		3.73, 3.90, 4.11 (All except	Without diff. lock		A10-3235-U-18415
		RT44145 tandem)			A9-3235-U-1841 <sup>6</sup>
		Ratios 3.42, 3.58, 3.73, 3.90,	With diff. lock		A11-3235-D-21886
		4.11 (RT44145 tandem only)	Without diff. lock		A10-3235-D-21886
		Ratios 4.30, 4.56, 4.63, 4.88,	With diff. lock		A3-3235-W-18436
		5.29, 5.86, 6.14, 6.43, 6.83, 7.17	Without diff. lock		A10-3235-W-18435
		(All except RT44145 tandem)			A9-3235-W-1843 <sup>6</sup>
		Ratios 4.30, 4.56, 4.63, 4.88,	With diff. lock		A11-3235-T-21526
		5.29, 5.86, 6.14, 6.43, 6.83, 7.17	Without diff. lock		A10-3235-T-21526
		(RT44145 tandem only)		1	
54, 52, 53, 59,	Case & nest assy. with ABS tubes - main diff.	Ratios 3.07, 3.21			A4-3235-M-21715
60, 62, 63,				as req.	A5-3235-M-21716
204, 205, 206		Ratios 3.42, 3.58, 3.73, 3.90,		1	A5-3235-L-21706
		4.11 (All except RT44145		1	A4-3235-L-2170 <sup>5</sup>
		tandem)			
		Ratios 4.30, 4.56, 4.63, 4.88,			A5-3235-J-21686
	1	5.29, 5.86, 6.14, 6.43, 6.83, 7.17			A4-3235-J-2168 <sup>5</sup>
		1/40 (5744445)			
		(All except RT44145 tandem)			
54, 52, 53,	Case & nest assy. with NoSPIN diff main diff.	(All except R144145 tandem) Ratios 2.64, 2.79, 2.93		Use 1	A11-3235-V-19206
54, 52, 53, 63A	Case & nest assy. with NoSPIN diff main diff.	Ratios 2.64, 2.79, 2.93		Use 1 as req.	A12-3235-V-19205
	Case & nest assy. with NoSPIN diff main diff.				
	Case & nest assy. with NoSPIN diff main diff.	Ratios 2.64, 2.79, 2.93 Ratios 3.07, 3.21			A12-3235-V-1920 <sup>5</sup>
	Case & nest assy. with NoSPIN diff main diff.	Ratios 2.64, 2.79, 2.93			A12-3235-V-1920 <sup>5</sup> A12-3235-S-1839 <sup>5</sup>
	Case & nest assy. with NoSPIN diff main diff.	Ratios 2.64, 2.79, 2.93 Ratios 3.07, 3.21			A12-3235-V-1920 <sup>5</sup> A12-3235-S-1839 <sup>5</sup> A11-3235-S-1839 <sup>6</sup>
	Case & nest assy. with NoSPIN diff main diff.	Ratios 2.64, 2.79, 2.93  Ratios 3.07, 3.21  Ratios 3.42, 3.58, 3.73, 3.90, 4.11 (All except RT44145 tandem)			A12-3235-V-1920 <sup>5</sup> A12-3235-S-1839 <sup>5</sup> A11-3235-S-1839 <sup>6</sup> A11-3235-U-1841 <sup>6</sup>
	Case & nest assy. with NoSPIN diff main diff.	Ratios 2.64, 2.79, 2.93  Ratios 3.07, 3.21  Ratios 3.42, 3.58, 3.73, 3.90, 4.11 (All except RT44145 tandem)			A12-3235-V-1920 <sup>5</sup> A12-3235-S-1839 <sup>5</sup> A11-3235-S-1839 <sup>6</sup> A11-3235-U-1841 <sup>6</sup>
	Case & nest assy. with NoSPIN diff main diff.	Ratios 2.64, 2.79, 2.93  Ratios 3.07, 3.21  Ratios 3.42, 3.58, 3.73, 3.90, 4.11 (All except RT44145			A12-3235-V-1920 <sup>5</sup> A12-3235-S-1839 <sup>5</sup> A11-3235-S-1839 <sup>6</sup> A11-3235-U-1841 <sup>6</sup> A12-3235-U-1841 <sup>9</sup>
	Case & nest assy. with NoSPIN diff main diff.	Ratios 2.64, 2.79, 2.93  Ratios 3.07, 3.21  Ratios 3.42, 3.58, 3.73, 3.90, 4.11 (All except RT44145 tandem)  Ratios 3.42, 3.58, 3.73, 3.90,			A12-3235-V-1920 <sup>5</sup> A12-3235-S-1839 <sup>5</sup> A11-3235-S-1839 <sup>6</sup> A11-3235-U-1841 <sup>6</sup> A12-3235-U-1841 <sup>9</sup>
	Case & nest assy. with NoSPIN diff main diff.	Ratios 2.64, 2.79, 2.93  Ratios 3.07, 3.21  Ratios 3.42, 3.58, 3.73, 3.90, 4.11 (All except RT44145 tandem)  Ratios 3.42, 3.58, 3.73, 3.90, 4.11 (RT44145 tandem only)			A12-3235-V-1920 <sup>5</sup> A12-3235-S-1839 <sup>5</sup> A11-3235-S-1839 <sup>6</sup> A11-3235-U-1841 <sup>6</sup> A12-3235-U-1841 <sup>9</sup> A4-3235-D-2188 <sup>6</sup>

<sup>5 2.00&</sup>quot;-39 spline 9 2.00"-39 spline. No longer available.

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
54, 52, 53,	Case & nest assy. with NoSPIN diff main diff.	Ratios 4.30, 4.56, 4.63, 4.88,		Use 1	A4-3235-T-21526
63A (Cont)		5.29, 5.86, 6.14, 6.43, 6.83, 7.17		as req.	
		(RT44145 tandem only)			
55	Bolt - gear to case	Included in KIT 2317		12	41-X-1216
55A	Rivet - gear to diff. case	For service, rivets can be		12	RV-71016
		replaced with KIT 2317			
56	Washer - diff. bearing cap		All	4	42-X-1021
57	Capscrew - diff. bearing cap		All except aluminum	4	MS-220120-1
			Aluminum only		41-X-1365
58	Pin - adjusting ring lock L.H.		All with diff. lock	1	1246-P-1134
	L.H. and R.H.		All without diff. lock	2	1199-R-2176
	R.H.		All with diff. lock	1	1199-R-2176
59	Thrust washer - side gear (Items 59-63 are not used		All after 11/93	2	1229-V-4624
	in NoSPIN models. See Item 63A)		All prior to 11/93		1229-X-4522
60	Side gear – differential (Items 59-63 are not used	Included in KIT 2310	All 40,000 lb. tandems	2	2234-U-1269 <sup>6</sup>
	in NoSPIN models. See Item 63A)		after 11/93		
	,	Included in KIT 2389	All 34,000 lb. tandems		2234-V-1270 <sup>5</sup>
			after 11/93		
		Included in KIT 2696	RT44145 tandems		2234-X-1272 <sup>6</sup>
			after 11/93		
			All 40,000 lb. tandems		KIT 27596
			prior to 11/93		
			All 34,000 lb. tandems		KIT 27585
			prior to 11/93		
			RT44145 tandems		KIT 26966
			prior to 12/92		
			RT44145 tandems		KIT 2760 <sup>6</sup>
			from 1/93 to 11/93		
61	Spider - differential (cross) (Items 59-63 are not used		All exc 44,000 lb. tandems	1	3278-S-305
	in NoSPIN models. See Item 63A)	Included in KIT 2696	44,000 lb. tandems only		3278-Y-1117F
62	Gear - differential pinion (Items 59-63 are not used		All axles except RT44145	4	2233-J-1024
	in NoSPIN models. See Item 63A)		tandems produced after 1/93		
	,		RT44145 tandems produced		2233-X-1116
			after 1/93		
63	Thrust washer - diff. pinion (Items 59-63 are not			4	1229-R-1032
	used in NoSPIN models. See Item 63A)				
63A	NoSPIN diff. nest	Serviced as assembly only.	All 34,000 lb. capacity	1	A-3230-U-1035 <sup>5</sup>
		Replaces items 59-63.	tandems		
		•	All 40,000 & 44,000 lb.		A-3230-T-1034 <sup>6</sup>
			capacity tandems		
64	Washer - gear to diff. case	Included in KIT 2317	All	12	1229-U-1503
65	Nut - gear to diff. case		All	12	40-X-1182

Note: The following parts are used only on forward carriers with main differential lock.

66	Sensor/switch - main diff. lock	Included in KIT 4455		1	3237-W-1167
66A	Clip - sensor/switch			1	2257-M-1235
66B	Plug - DCDL switchport (non shown)	Non-DCDL applications only			41-X-1022
67	Lock nut - sensor/switch		All prior to 11/93	1	1227-P-1056
68	Spring - main diff. lock		All after 11/93	1	2258-N-1262
		İ	All prior to 11/93		2258-L-714
69	Roll pin - spring retaining		•	1	43-X-1006
70	Shift shaft - main diff. lock	Not Threaded for fork	All after 11/93	1	KIT 2824
		Threaded for fork	All prior to 11/93		2244-L-1026
71	Piston - main diff. lock		All after 11/93	1	2230-T-1190
			All prior to 11/93		2230-N-170
72	O-ring piston		All after 11/93	1	5-X-1198
		İ	All prior to 11/93		5-X-1153
73	Tube - air cylinder		All prior to 11/93	1	3196-F-32
73A	Air cylinder assembly - screw-in		All after 11/93	1	3261-A-1067
73B	Plug - screw-in DCDL cylinder hole (not shown)	Non-DCDL applications only			1250-U-1217
74	Gasket - air cylinder cover			1	2208-H-944
75	Capscrew - manual engaging		All prior to 11/93	1	41-X-1333
			All after 11/93		41-X-1368
75A	O-ring - manual engaging capscrew			1	5-X-521
76	Cover - air cylinder		Prior to 11/93	1	3266-F-1020
77	Plug - air cylinder cover		Prior to 11/93	1	MS-210016-1

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
78	Gasket - plug		Prior to 11/93	1	2208-L-1000
79	Capscrew - air cylinder cover			4	41-X-1364
80	Washer - air cylinder cover			4	MWA-506
81	Clutch collar			1	3107-D-1018
82	Shift fork	Not threaded	All after 11/93	1	3296-Z-1170
		Threaded	All prior to 11/93		3296-W-1167 <sup>10</sup>
83	Pin - shift fork	Old 3 piece design		2	43-X-1007

Note: The following parts are used only on forward carriers with oil pump.

	coming partie and access complete real name carriers and				
84	Shield - filter			1	3280-Z-8398
85	Plug - oil pressure relief valve	No longer required as of 5/97		1	1250-N-1080 <sup>11</sup>
86	Washer - plug			1	1229-F-4062
87	Spring - oil pressure relief valve			1	2258-Z-1118
88	Pressure relief valve - oil			1	2297-U-5273
89	Input cage to oil pump dowels	No longer used		2	1246-M-1131
90	O-ring, oil pump			1	5-X-1034
91	Oil pump assembly	Serviced as assembly only	Pump driven off flats on	1	KIT 2835 <sup>2</sup>
			input shaft		
			Pump driven off splines on		A-3303-P-1030
			input shaft		
92	Washer - oil pump			6	1229-E-1669
93	Capscrew - oil pump			6	MS-208045-1
94	Oil filter			1	3280-V-8394
95	Adapter - oil filter			1	2297-Z-5278
96	Screen and plumb assy oil filter			1	A-2297-D-5334

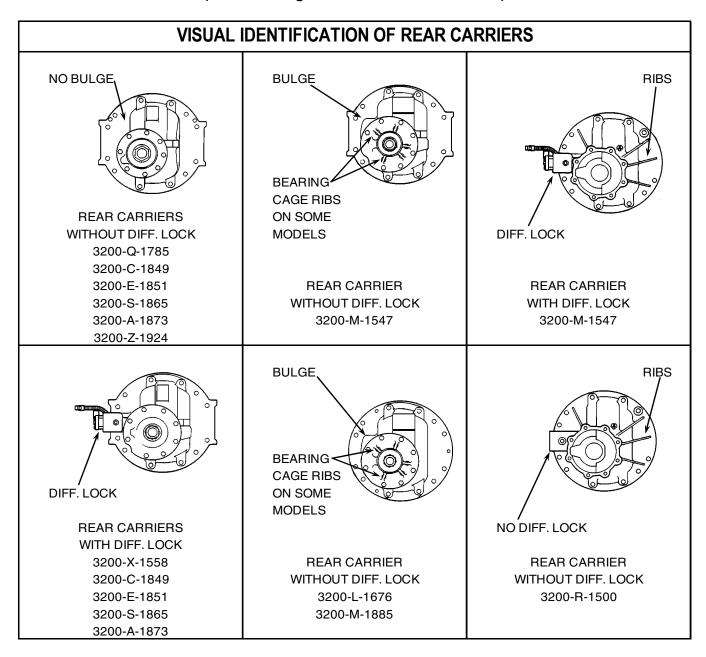
Note: The following parts are used only on forward carriers with internally mounted anti-lock brake system sensors.

200	Wave washer			2	2258-U-1243
201	Snap ring			2	1229-U-4519
202	Snap ring			2	1229-B-4422
203	Sensor assembly			2	SA1-3280-U-8861
204	Sensor drive tube	39 Spline	Use KIT 2511	2	3216-S-4361
		41 Spline	Use KIT 2512		3216-Q-4359
205	Washer tube spacing			2	42-X-1248
206	Snap ring tube retaining			2	1229-H-4428

Must change input yoke to 2.35"-46 spline.
 Replaced old three piece design (3296-N-1080)

<sup>11</sup> Pressure relief plug eliminated. The relief valve and spring are now sandwiched between the pump and input cage before the pump is assembled to the cage.

(Use with Figure 2, Inside Front Cover)



THE FOLLOWING CARRIERS ARE EQUIPPED WITH A THRUST SCREW: 3200-Z-1872, 3200-A-1873, 3200-F-1904, 3200-Z-1924

THE FOLLOWING CARRIERS ARE MACHINED FOR INTERNAL ABS SENSORS: 3200-D-1850, 3200E-1851, 3200-Z-1924

3200-W-2051 CARRIER (not pictured) IS EQUIPPED WITH A THRUST SCREW, HAS INTEGRAL PINION BEARING CAGE AND IS NOT AVAILABLE WITH DIFF. LOCK.

		OK ONOLL		AKO UF TAND		
ITEM	DESCRIPTION		REMARKS	CARRIER	QTY	PART NUMBER
97	Nut - drive pinion		Included in KIT 2637	All except RS17140	1	40-X-1237 <sup>3</sup>
			Included in KIT 2636	RS17140 only		40-X-1236 <sup>2</sup>
97A	Washer - drive pinion nut	t	Included in KIT 2637	All except RS17140	1	1229-T-1736
			Included in KIT 2636	RS17140 only		1229-A-2653
100	Oil seal - pinion bearing	cage		All except RS17140	1	A1-1205-Z-2730
				RS17140 only		A-1205-D-1928
101	Cone - drive pinion outer	bearing	Amboid series	3200-W-2051	1	72225C
				All except RS17140 and		55206C
				3200-W-2051		
				RS17140 only		M804049
102	Cup - drive pinion outer b	pearing	Amboid series	3200-W-2051	1	72487
				All except RS17140 and		55437
				3200-W-2051		
				RS17140		M804010
103	Capscrew - input bearing	g cage		All except aluminum	8	MS-212045-1
		, ,		Aluminum only		41-X-1043
104	Washer - input bearing c	age		All	8	1229-C-1511
105, 102, 108	Pinion bearing cage and		3200-Q-1785, 3200-C-1849,	RR17144, RR19144,	1	A-3226-N-1236
,,			3200-E-1851, 3200-S-1865,	RR17145, RR19145,	•	
			3200-A-1873, 3200-Z-1924	RR20140, RR20145,		
			3200-R-1500, 3200-X-1558,	RR22145		A-3226-M-10539
			3200-L-1676, 3200-M-1885,	1		7. <b>0220</b> 1000
			3200-Z-1872, 3200-G-1879,			
			3200-F-1904			
				RS17140		A-3226-P-1056
106	Shim - pinion bearing	.076mm/.003 inch	Included in KIT 1647 /	3200-W-2051	Use as	2203-F-2788
.00	cage	.127mm/.005 inch	Shim O.D. 5.19 inches	0200 11 200 1	req.	2203-G-2789
	3.	.254mm/.010 inch				2203-H-2790
		.075mm/.003 inch	Included in KIT 2313 /	Use with carriers that use		2803-Q-2851
		.125mm/.005 inch	Shim O.D. 9.62 inches	A-3226-M-1053 &		2803-R-2852
		.250mm/.010 inch	Orient G.B. G.GE mones	A-3226-P-1056 pinion		2803-S-2853
		.500mm/.020 inch		bearing cage		2803-T-2854
		.075mm/.003 inch	Included in KIT 1568 /	Use with carriers that use		2203-C-8115
		.125mm/.005 inch	Shim O.D. 8.50 inches	A-3226-N-1236 pinion		2203-D-8116
		.250mm/.010 inch	Sillin O.D. 0.30 inches	bearing cage		2203-D-6116 2203-E-8117
				bearing eage		
107	0	.500mm/.020 inch	Included in KIT 2541	2000 M 0054	110	2203-B-9804
107	Spacer - pinion bearing	9.40mm/.370 inch	Included in Ki i 254 i	3200-W-2051	Use 2	1244-M-2431
		9.43mm/.371 inch	_		as req.	1244-N-2432 1244-P-2434
		9.45mm/.372 inch	_			
		9.48mm/.373 inch				1244-Q-2435
		9.50mm/.374 inch				1244-R-2436
		9.60mm/.378 inch				1244-S-2437
		9.70mm/.382 inch				1244-T-2438
		9.80mm/.386 inch				1244-U-2439
		9.90mm/.390 inch				1244-V-2440
		10.00mm/.394 inch				1244-W-2441
		10.10mm/.398 inch				1244-X-2442
		10.20mm/.402 inch				1244-Y-2443
	i .	10.23mm/.403 inch				1244-Z-2444
						4044 A 0445
		10.25mm/.404 inch				1244-A-2445
						1244-A-2445 1244-B-2446
		10.25mm/.404 inch				
		10.25mm/.404 inch 10.28mm/.405 inch	Included in KIT 2322	All except RS17140 and	_	1244-B-2446
		10.25mm/.404 inch 10.28mm/.405 inch 10.30mm/.406 inch	Included in KIT 2322	All except RS17140 and 3200-W-2051	_	1244-B-2446 1244-C-2447
		10.25mm/.404 inch 10.28mm/.405 inch 10.30mm/.406 inch 8.75mm/.345 inch	Included in KIT 2322			1244-B-2446 1244-C-2447 2203-J-9474
		10.25mm/.404 inch 10.28mm/.405 inch 10.30mm/.406 inch 8.75mm/.345 inch 8.78mm/.346 inch 8.80mm/.347 inch	Included in KIT 2322			1244-B-2446 1244-C-2447 2203-J-9474 2203-K-9475 2203-L-9476
		10.25mm/.404 inch 10.28mm/.405 inch 10.30mm/.406 inch 8.75mm/.345 inch 8.78mm/.346 inch 8.80mm/.347 inch 8.83mm/.348 inch	Included in KIT 2322		_	1244-B-2446 1244-C-2447 2203-J-9474 2203-K-9475 2203-L-9476 2203-M-9477
		10.25mm/.404 inch 10.28mm/.405 inch 10.30mm/.406 inch 8.75mm/.345 inch 8.78mm/.346 inch 8.80mm/.347 inch 8.83mm/.348 inch 8.85mm/.349 inch	Included in KIT 2322		-	1244-B-2446 1244-C-2447 2203-J-9474 2203-K-9475 2203-L-9476 2203-M-9477 2203-N-9478
		10.25mm/.404 inch 10.28mm/.405 inch 10.30mm/.406 inch 8.75mm/.345 inch 8.78mm/.346 inch 8.80mm/.347 inch 8.83mm/.348 inch 8.85mm/.349 inch 8.98mm/.345 inch	Included in KIT 2322		_	1244-B-2446 1244-C-2447 2203-J-9474 2203-K-9475 2203-L-9476 2203-M-9477 2203-N-9478 2203-P-9480
		10.25mm/.404 inch 10.28mm/.405 inch 10.30mm/.406 inch 8.75mm/.345 inch 8.78mm/.346 inch 8.80mm/.347 inch 8.83mm/.348 inch 8.85mm/.349 inch 8.98mm/.345 inch 9.10mm/.358 inch	Included in KIT 2322		_	1244-B-2446 1244-C-2447 2203-J-9474 2203-K-9475 2203-L-9476 2203-M-9477 2203-N-9478 2203-P-9480 2203-Q-9481
		10.25mm/.404 inch 10.28mm/.405 inch 10.30mm/.406 inch 8.75mm/.345 inch 8.75mm/.346 inch 8.80mm/.347 inch 8.83mm/.348 inch 8.85mm/.349 inch 8.98mm/.345 inch 9.10mm/.358 inch	Included in KIT 2322			1244-B-2446 1244-C-2447 2203-J-9474 2203-K-9475 2203-L-9476 2203-M-9477 2203-N-9478 2203-P-9480 2203-Q-9481 2203-R-9482
		10.25mm/.404 inch 10.28mm/.405 inch 10.30mm/.406 inch 8.75mm/.345 inch 8.78mm/.346 inch 8.80mm/.347 inch 8.83mm/.348 inch 8.85mm/.349 inch 8.98mm/.345 inch 9.10mm/.358 inch	Included in KIT 2322			1244-B-2446 1244-C-2447 2203-J-9474 2203-K-9475 2203-L-9476 2203-M-9477 2203-N-9478 2203-P-9480 2203-Q-9481

Order KIT 2636 to purchase nut and washer.
 For carriers with Telma Retarders or parking brakes call specifications for different cage, (888) 725-9355.

<sup>3</sup> Order KIT 2637 to purchase nut and washer.

	97 (1 (1 (1 E) (0	OILOIL	. AXLLS AND NLA	11001 1711101		VILLO
ITEM	DESCRIPTION		REMARKS	CARRIER	QTY	PART NUMBER
107 (Cont)	Spacer - pinion bearing	8.35mm/.329 inch	Included in KIT 2321	RS17140 only	Use 2	2203-V-9486
, ,	, ,	8.38mm/.330 inch		1	as req.	2203-W-9487
		8.40mm/.331 inch			ao . o q.	2203-X-9488
			_			
		8.43mm/.332 inch				2203-Y-9489
		8.45mm/.333 inch				2203-Z-9490
		8.58mm/.338 inch				2203-A-9491
		8.70mm/.343 inch				2203-B-9492
		8.73mm/.344 inch				2203-C-9493
		8.75mm/.345 inch				2203-D-9494
		8.78mm/.346 inch				2203-E-9495
		8.80mm/.347 inch				2203-E-9496
4074	0	0.0011111/.347 111011		2000 W 0054 !	4	
107A	Spacer - pinion bearing			3200-W-2051 only	1	1244-F-2346
108	Cup - drive pinion inner	bearing	Amboid series	3200-W-2051	1	H715311
				All except RS17140 and		72487
				3200-W-2051		
				RS17140 only		55437
109	Cone - drive pinion inne	r bearing	Amboid series	3200-W-2051	1	H715334
				All except RS17140 and		72212C
				3200-W-2051		
						55200C
440 07 07:	D	In 40 Dell's	Landau Para di Control Con	RS17140 only	11. 4	55200C
110, 97, 97A	Drive gear, pinion and	3.42 Ratio	Input spline size 2.00" dia 39	3200-Q-1785		B-41530-1
	nut assy	3.58 Ratio	splines. Original small pitch dia.		as req.	B-41532-1
		3.73 Ratio	ring gear. New style will not fit in			B-41534-1
		3.91 Ratio	this carrier.			B-41536-1
		4.10 Ratio				B-41538-1
		4.30 Ratio				Use 4.33 Ratio
		4.33 Ratio				B-41540-1
			_			
		4.56 Ratio				B-41542-1
		4.88 Ratio				B-41544-1
		5.13 Ratio				B-41546-1
		5.29 Ratio				B-41548-1
		5.57 Ratio				B-41550-1
		5.86 Ratio				B-41552-1
		6.14 Ratio	_			B-41554-1
			_			
		6.43 Ratio				B-41556-1
		6.83 Ratio				B-41558-1
		7.17 Ratio				B-41560-118
		2.64 Ratio	Input spline size 2.00" dia 39	3200-R-1500, 3200-X-1558,		B-41716-11
		2.79 Ratio	splines. New larger pitch	3200-L-1676, 3200-M-1885,		A-41682-1 <sup>11</sup>
		2.93 Ratio	diameter gearing.	3200-Z-1872, 3200-G-1879,		A-41158-1
		3.07 Ratio		3200-F-1904		A-41494-1
		3.21 Ratio				A-41496-1
			Input online size 0.000 die 0.00	3200-W-2051		
		2.64 Ratio	Input spline size 2.00" dia 39	3200-77-2051		B-42120-1
		2.79 Ratio	splines. Amboid series axles.			A-42172-1
		3.08 Ratio				A-42200-1
		3.36 Ratio				A-42202-1
		3.55 Ratio				A-42204-1
		3.70 Ratio				B-42206-1
		3.90 Ratio				B-42180-1 <sup>16</sup>
		4.11 Ratio	1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	AII . 50 . 5		A-42128-1
		3.42 Ratio	Input spline size 2.00" dia 39	All except RS16140,		B-41164-1
		3.58 Ratio	splines. New larger pitch	RS17140, 3200-Q-1785 and		B-41498-1
			diameter gearing. For 4.56 ratio	3200-W-2051 carriers.		A-41842-112
		3.73 Ratio	use B-41542-1			B-41500-1
		3.90 Ratio				B-41684-1 <sup>13</sup>
		3.91 Ratio				A-41830-1 <sup>12</sup>
		4.10 Ratio				A-41802-112
			<del> </del>			
		4.11 Ratio				B-41686-1 <sup>14</sup>
		4.33 Ratio				B-41266-1
						A-41654-1 <sup>15</sup>
		4.63 Ratio				B-41268-1
						A-41672-1 <sup>12</sup>
		4.88 Ratio				B-41270-1
		7.00 I (allo				A-41714-1 <sup>12</sup>
	1		1			A-41/14-114

<sup>1</sup> Not available in the aluminum carrier.

<sup>12</sup> Coach quality gearing

<sup>14</sup> Replaces B-41504-1 (4.10 ratio)
16 No longer available.

<sup>11</sup> Replaces A-39910-1 (2.80 ratio) 13 Replaces B-41502-1 (3.91 ratio)

<sup>15</sup> Coach quality gearing. 4.33 coach quality uses diff. case for 3.42 - 4.11.

<sup>18</sup> For replacement information, contact Information Services at 888-725-9355.

		OK SHOLL /	ANLES AND REA			
ITEM	DESCRIPTION	Is 40 B ()	REMARKS	CARRIER	QTY	PART NUMBER
	Drive gear, pinion and	5.13 Ratio	Input spline size 2.00" dia 39	All except RS16140,	Use 1	A-41652-112
(Cont)	nut assy	C 00 D-#-	splines. New larger pitch diameter gearing. For 4.56 ratio	RS17140, 3200-Q-1785 and 3200-W-2051 carriers.	as req.	A-41272-1
		5.29 Ratio	use B-41542-1	3200-W-2031 Carriers.		A-42272-1 <sup>12</sup> B-41274-1
		5.57 Ratio	use D-41542-1			
		5.57 Ratio				A-41304-1 A-42086-1 <sup>12</sup>
		C 00 D-4:-				
		5.86 Ratio				A-42464-1 <sup>12</sup>
		C 44 D - C -				B-41456-1
		6.14 Ratio				A-41458-1
		6.43 Ratio				A-41460-1
		6.83 Ratio				A-41462-1
		7.17 Ratio				B-43426-1
		3.42 Ratio	Input spline size 1.75" dia 34	RS16140, RS17140		A-41164-3
		3.58 Ratio	splines.			A-41498-3 <sup>16</sup>
		3.73 Ratio				A-41500-3
		3.90 Ratio				A-41684-3 <sup>17</sup>
		4.11 Ratio				A-41686-3 <sup>16</sup>
		4.33 Ratio				A-41266-3
		4.56 Ratio				B-41542-3
		4.88 Ratio				A-41270-3
		5.13 Ratio				A-41272-3 <sup>16</sup>
		5.29 Ratio				A-41274-3 <sup>16</sup>
		5.57 Ratio				A-41304-3
		5.86 Ratio				A-41456-3
		6.43 Ratio				A-41460-3
		6.83 Ratio				A-41462-316
		7.17 Ratio				A-41464-3 <sup>16</sup>
111	Bearing - drive pinion spi			All	1	1228-F-552
112	Snap ring - drive pinion b			All	1	1229-A-1301
	Diff. carrier and cap assy		Original design	3200-R-1500	1	A2-3200-R-1500
,,		, <del>.</del>	Without main diff. lock	3200-M-1547		KIT 2729 <sup>18</sup>
				(3.91 and 4.10 Ratios)		==v
				All other ratios		KIT 2730
				1676 (all ratios)		A2-3200-L-1676
				1785. 1865		A2-3200-S-1865
				(3.42 - 7.17 ratios)		712 0200 0 1000
			With screw-in main diff. lock	3200-G-1879		A2-3200-G-1879
			With screw-in main diff. lock and	1904 (all ratios)		A2-3200-F-1904
			thrust screw	1004 (411141100)		AE 0200 1 1004
			Without main diff. lock, with	1873 (3.42 - 7.17 ratios)		A2-3200-A-1873
			thrust screw	1070 (0.42 7.17 14400)		AL 0200 A 1010
			Without main diff. lock, with	1850 (3.07 & 3.21 ratios)		A2-3200-D-1850
			internal ABS sensor	1851 (3.42 - 7.17 ratios)		A2-3200-E-1851
			Without main diff. lock, aluminum	3200-M-1885 (aluminum		A2-3200-M-1885
			carrier	version of 1676 carrier)		, LE OEGO-III- 1000
			34	3200-C-1849 (aluminum		A2-3200-C-1849
				version of 1865 carrier)		7.E 0E00-0-10 <del>1</del> 3
			Without main diff. lock, with	3200-Z-1924		A2-3200-Z-1924
			thrust screw with internal ABS	0200-Z-132 <del>4</del>		74-0200-2-1324
			sensor			
			Amboid series drive axles	3200-W-2051		A2-3200-W-2051
113A	Thrust screw		Included in KIT 4766	3200-W-2051	1	10-X-1710
1107	THI USE SOI GVV			All except 3200-W-2051	'	41-X-1371
113B	Jam nut – thrust screw			711 evoeht 2500-11-5021	1	40-X-1016
113C	Thrust block		Included in KIT 4766	3200-W-2051 only	1	2297-P-8336
114	Washer - differential bea	ring can	Indiadea in NT 4700	All	4	42-X-1021
115				All except aluminum	4	
110	Capscrew - differential be	canny cap			4	MS-220120-1
440	Adimetia e sisse	IIII amali		Aluminum only	4	41-X-1365
116	Adjusting ring	L.H small	-	1547, 1558, 1879, 1904	1	2214-C-1095
		R.H small		2000 B 4500	•	2214-Y-1039
		L.H. and R.H.		3200-R-1500	2	2214-L-272
				All except 1500, 1547, 1558		2214-C-1095
				3200-E-1851		2214-U-1139
117	Adjusting ring lock	L.H. and R.H. Diff. lock		1547, 1676, 1785, 1865	1	KIT 4284
	1	L.H. and R.H. Non diff lock		1558, 1879, 1904		KIT 4284
		L.I I. alia IX.I I. Noll alli lock	R.H. see 132, 133 and 134	3200-R-1500		1199-R-2176

<sup>12</sup> Coach quality gearing17 Replaces A-41502-3 (3.91 ratio)

<sup>16</sup> No longer available.

<sup>18</sup> For replacement information, contact Information Services at 888-725-9355.

		· OIL OILOLL		TAILO OI IVIIDI		
ITEM	DESCRIPTION	II II aab.	REMARKS	CARRIER	QTY	PART NUMBER
118	Cup - diff. ring	L.H. only	4	1547, 1558, 1879, 1904	1	JM-716610
		R.H. only	4	1070 1707 1007 1070	1	1228-L-1130
		L.H. and R.H.		1676, 1785, 1865, 1873, 2051	2	JM-716610
				3200-R-1500		A1-1228-H-606 <sup>10</sup>
118A	Adhesive - diff. bearing				1	2297-T-4180
119	Cone - diff. bearing	L.H. only		1547, 1558, 1879, 1904	1	JM-716649
		R.H. only	1			A-1228-L-1130
		L.H. and R.H.	1	1676, 1785, 1865, 1873,	2	JM-716649
				2051		
				3200-R-1500		A1-1228-H-606 <sup>10</sup>
120	Nut - gear to differential	case	Included in KIT 2317	All	12	40-X-1182
121	Washer - gear to differe				12	1229-U-1503
	Bolt - differential case to				12	41-X-1216
122A	Rivet - gear to differentia	al	For service, rivets can be replaced with KIT 2317	All	12	RV-71016
123, 129, 130	Case assy - main diff.	Ratios 2.64, 2.79, 2.93	With diff. lock	1558, 1879	Use 1	A2-3235-V-1920
-,0, .00			Without diff. lock	1676, 1885, 2051		A8-3235-V-1920
		Ratios 3.07, 3.08, 3.21,	With diff. lock	1558, 1879	1	A2-3235-S-1839
		3.36		A12-3200-R-1500	1	A2-3235-Y-1741 <sup>16</sup>
			Without diff. lock	1676, 1885, 2051	1	A8-3235-S-1839
				3200-M-1547 except	1	A-3235-S-1839
				1.85"-36 spline		.=
		Ratios 3.42, 3.55, 3.58,	With diff. lock	1558, 1849, 1879, 1904	1	A2-3235-U-1841
		3.70, 3.73, 3.90, 3.91,		A12-3200-R-1500	•	A6-3235-C-1719
		4.10, 4.11 (Except	Without diff. lock	3200-M-1547 except	•	A-3235-U-1841
		44,000 lb tandem axles)		1.85"-36 spline		
		Note: 4.33 ratio for coach		RS16140, RS17140,	•	A-3235-N-1938
		quality gearing also uses		3200-M-1547		
		this std. diff. case.		(1.85"-36 spline)		
				3200-R-1500	1	A13-3235-C-17196
				1676, 1785, 1865, 1885,	•	A8-3235-U-1841
				2051		
		Ratios 3.42, 3.58, 3.73,	With diff. lock	1872 and 1904	1	A2-3235-D-2188
		3.90, 3.91, 4.10, 4.11		All others		KIT 2664
		(44,000 lb tandem axles	Without diff. lock	1873		A-3235-D-2188
		only)		All others		KIT 2665
		Ratios 4.30, 4.33, 4.56,	With diff. lock	1558, 1849, 1879, 1904		A2-3235-W-1843
		4.63, 4.88, 5.13, 5.29,		A12-3235-R-1500		A8-3235-E-1721
		5.57, 5.86, 6.14, 6.43,	Without diff. lock	3200-M-1547		A-3235-W-1843
		6.83, 7.17 (Except		except 1.85"-36 splines		
		44,000 lb. tandem axles)		RS16140, RS17140,		A-3235-Q-1941
		Note: 4.33 ratio for coach		3200-M-1547		
		quality gearing use diff.		(1.85"-36 spline)		
		case for ratios 3.42-4.11		3200-R-1500		A15-3235-E-17216
				1676, 1785, 1865, 1885		A8-3235-W-1843
		Ratios 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29,	With diff. lock	1872, 1904		KIT 2648
		5.57, 5.86, 6.14, 6.43,	Without diff. lock	3200-A-1873	1	KIT 2647
		6.83, 7.17 (44,000 lb.		02007(1070		2011
		tandem axles only)				
23, 129, 130	Case assy main diff.	Ratios 2.64, 2.79, 2.93	Without diff. lock	With ABS tubes	Use 1	A2-3235-N-21729
04, 205, 206		,,,				A3-3235-N-2172 <sup>6</sup>
		Ratios 3.07 and 3.21	1		'	A2-3235-M-2171 <sup>5</sup>
						A3-3235-M-2171 <sup>6</sup>
		Ratios 3.42, 3.58, 3.73,	1			A1-3235-Y-22616
		3.90, 3.91, 4.10, 4.11				
		(44,000 lb tandem axles				
		only)				
		Ratios 3.42, 3.58, 3.73,	1			A3-3235-L-21706
		3.90, 3.91, 4.10, 4.11				
		(except 44,000 lb)				
		Note: 4.33 ratio for coach				A2-3235-L-21709
		quality gearing also uses			1	
		Iquality gearing also uses				

<sup>5 2.00&</sup>quot;-39 spline9 2.00"-39 spline. No longer available.

<sup>10</sup> Sold as a cup and cone set only.

<sup>6 2.10&</sup>quot;-41 spline16 No longer available.

ITEM	DESCRIPTION	011 0111 011 7	REMARKS	CARRIER		_
	Case assy main diff.	Ratios 4.30, 4.33, 4.56,	Without diff. lock	With ABS tubes	QTY Use 1	PART NUMBER A1-3235-K-21696
204, 205, 206 (Cont)	Case assy Main um.	4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (44,000 lb. tandem axles only)	vviulout uiii. lock	vviui ADS lubes	as req.	M1-9293-V-7 103°
		Ratios 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29,				A2-3235-J-2168 <sup>5</sup>
		5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (Except 44,000 lb. tandem axles)				A3-3235-J-21686
123 thru 130	Case & nest assy main	Ratios 2.64, 2.79, 2.93	With diff. lock	1558 and 1879	Use 1	A3-3235-V-1920 <sup>6</sup>
123 11111 130	diff.	Ratios 3.07, 3.08, 3.21 and 3.36	With diff. lock	1336 and 1679		A3-3235-S-18396
		Ratios 3.42, 3.55, 3.58, 3.70, 3.73, 3.90, 3.91, 4.10, 4.11 (Except 44,000 lb tandem axles) Note: 4.33 ratio for coach				A3-3235-U-18416
		quality gearing also uses this std. diff. case. Ratios 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (Except 44.000 lb. tandem axles)				A3-3235-W-1843 <sup>6</sup>
			Without diff. lock	1676, 1885		A10-3235-V-1920 <sup>5</sup>
		1 (4.00 2.0 1, 2.7 0, 2.00	Thereat am. rook	1676, 1885, 2051		A9-3235-V-1920 <sup>6</sup>
		Ratios 3.07, 3.08, 3.21,		1676, 1885		A10-3235-S-1839 <sup>5</sup>
		3.36		1676, 1885, 2051		A9-3235-S-18396
		Ratios 3.42, 3.55, 3.58, 3.70, 3.73, 3.90, 3.91, 4.10, 4.11 (Except		1676, 1785, 1865 and 1885		A10-3235-U-1841 <sup>5</sup>
		44,000 lb tandem axles) Note: 4.33 ratio for coach quality gearing also uses this std. diff. case.		1676, 1785, 1865, 1885, 2051		A9-3235-U-1841 <sup>6</sup>
		Ratios 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29,		1676, 1785, 1865, 3200-M-1885		A9-3235-W-18436
		5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (Except 44,000 lb. tandem axles)				A10-3235-W-1843 <sup>5</sup>
		Ratios 3.42, 3.58, 3.73, 3.90, 3.91, 4.10, 4.11 (44,000 lb. tandem axles only	With diff. lock	1872 and 1904		A11-3235-D-21886
		Ratios 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (44,000 lb. tandem axles only)				A11-3235-T-21526
		Ratios 3.42, 3.58, 3.73, 3.90, 3.91, 4.10, 4.11 (44,000 lb. tandem axles only	Without diff. lock	3200-A-1873		A10-3235-D-21886
		Ratios 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (44,000 lb. tandem axles only)	Without diff.lock	3200-L-1676, 3200-A-1873		A10-3235-T-21526
		Ratios 3.07, 3.08, 3.21, 3.36	Without diff. lock	3200-M-1547 except 1.85"-36 spline		A1-3235-S-18396

ITEM		OK SHIEL I	DEMARKS			
123 thru 130	DESCRIPTION	Datios 3 42 2 55 2 50	REMARKS	CARRIER	QTY	PART NUMBER
123 thru 130 (Cont)	Case & nest assy main diff.	Ratios 3.42, 3.55, 3.58, 3.70, 3.73, 3.90, 3.91,	Without diff. lock	3200-M-1547 except 1.85"-36 spline	Use 1 as req.	A1-3235-U-18416
(Cont)	alli.			1.05 -36 Spline	as req.	
		4.10, 4.11 (Except				
		44,000 lb tandem axles) Note: 4.33 ratio for coach				
		quality gearing also uses				
		this std. diff. case.	4			A4 2025 W 40400
		Ratios 4.30, 4.33, 4.56,				A1-3235-W-18436
		4.63, 4.88, 5.13, 5.29,				
		5.57, 5.86, 6.14, 6.43,				
		6.83, 7.17 (Except				
		44,000 lb. tandem axles)	4	2200 M 4005		A40 2025 V 40206
		Ratios 2.64, 2.79, 2.93	4	3200-M-1885		A18-3235-V-19206
		Ratios 3.42, 3.55, 3.58,		3200-R-1500		A12-3235-C-1719 <sup>7</sup>
		3.70, 3.73, 3.90, 3.91,				
		4.10, 4.11 (Except				
		44,000 lb tandem axles)				
		Note: 4.33 ratio for coach				
		quality gearing also uses				
		this std. diff. case.	4			A44 2025 F 47047
		Ratios 4.30, 4.33, 4.56,				A14-3235-E-17217
		4.63, 4.88, 5.13, 5.29,				
		5.57, 5.86, 6.14, 6.43,				
		6.83, 7.17 (Except				
		44,000 lb. tandem axles)	VACAL SISSE LOOK	A40 2000 D 4500		A0 2025 V 47446
		Ratios 3.07, 3.08, 3.21,	With diff. lock	A12-3200-R-1500		A3-3235-Y-1741 <sup>16</sup>
		3.36	4			A 4 2025 O 47400
		Ratios 3.42, 3.55, 3.58,				A4-3235-C-17196
		3.70, 3.73, 3.90, 3.91,				
		4.10, 4.11 (Except				
		44,000 lb tandem axles)				
		Note: 4.33 ratio for coach				
		quality gearing also uses				
		this std. diff. case.	4			AC 2025 E 47046
		Ratios 4.30, 4.33, 4.56,				A6-3235-E-17216
		4.63, 4.88, 5.13, 5.29,				
		5.57, 5.86, 6.14, 6.43,				
		6.83, 7.17 (Except				
		44,000 lb. tandem axles)	Without diff look	DC46440 DC47440		A4 2025 N 4020
		Ratios 3.42, 3.55, 3.58,	Without diff. lock	RS16140, RS17140,		A1-3235-N-1938
		3.70, 3.73, 3.90, 3.91,		3200-M-1547		
		4.10, 4.11 (Except 44.000 lb tandem axles)		(1.85"-36 spline)		
		Note: 4.33 ratio for coach				
		quality gearing also uses				
		this std. diff. case.	4			A4 2225 O 4044
		Ratios 4.30, 4.33, 4.56,				A1-3235-Q-1941
		4.63, 4.88, 5.13, 5.29,				
		5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (Except				
		6.83, 7.17 (Except				
102 100 120	Casa & past assures:	44,000 lb. tandem axles)	No CDINI diff	1676 1785 1065 224 1005	Hoo 1	A12 2225 IN 10425
	Case & nest assy. main	Ratios 4.30, 4.33, 4.56,	NoSPIN diff.	1676, 1785, 1865 and 1885	Use 1	A12-3235-W-18435
131	diff.	4.63, 4.88, 5.13, 5.29,			as req.	A44 2225 W 40426
		5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (except				A11-3235-W-18436
		44,000 lb. tandem axles)				
			1	1676 1706 1066 1006		A42 2225 II 40449
		Ratios 3.42, 3.58, 3.73,		1676, 1785, 1865, 1885		A12-3235-U-18419
		3.90, 3.91, 4.10, 4.11				
1		(except 44,000 lb)				
	i .	Note: 4.33 ratio for coach				
		quality gearing also uses this std. diff. case				

<sup>5 2.00&</sup>quot;-39 spline9 2.00"-39 spline. No longer available.

<sup>16</sup> No longer available

<sup>6 2.10&</sup>quot;-41 spline7 2.10"-41 spline. No longer available.

		OR SINGLE I	AXLES AND REA			IXLLO
ITEM	DESCRIPTION		REMARKS	CARRIER	QTY	PART NUMBER
123, 129, 130, 131 (Cont)	Case & nest assy. main diff.	Ratios 3.42, 3.58, 3.73, 3.90, 3.91, 4.10, 4.11 (Except 44,000 lb)  Note: 4.33 ratio for coach quality gearing also uses this std. diff. case	NoSPIN diff.	1676, 1785, 1865, 1885	Use 1 as req.	A11-3235-U-1841 <sup>6</sup>
		Ratios 3.42, 3.58, 3.73, 3.90, 3.91, 4.10, 4.11 (44,000 lb. tandem axles only		3200-A-1873	-	A4-3235-D-21886
		Ratios 2.64, 2.79, 2.93  Ratios 3.07 and 3.21		3200-L-1676	=	A12-3235-V-1920 <sup>5</sup> A11-3235-V-1920 <sup>6</sup> A12-3235-S-1839 <sup>5</sup>
		Ratios 3.07 and 3.21		3200-L-1676		A11-3235-S-1839 <sup>6</sup> A4-3235-T-2152 <sup>6</sup>
		4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (44,000 lb. tandem axles only)		3200-A-1873		N4-0200-1-2102
123 thru 130, 204, 205, 206		Ratios 2.64, 2.79, 2.93 Ratios 3.07 and 3.21	Without diff. lock	With ABS tubes	Use 1 as req.	A6-3235-N-2172 <sup>5</sup> A7-3235-N-2172 <sup>6</sup> A4-3235-M-2171 <sup>5</sup>
		Ratios 3.42, 3.58, 3.73, 3.90, 3.91, 4.10, 4.11 (44.000 lb. tandem axles				A5-3235-M-21716 A2-3235-Y-22616
		only) Ratios 3.42, 3.58, 3.73, 3.90, 3.91, 4.10, 4.11 (Except 44,000 lb. tandem				A4-3235-L-2170 <sup>5</sup>
		axles) Note: 4.33 Ratio for coach quality gearing also uses this std. diff. case				A5-3235-L-21706
		Ratios 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29, 5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (44,000 lb. tandem axles only)				A2-3235-K-21696
		Ratios 4.30, 4.33, 4.56, 4.63, 4.88, 5.13, 5.29,				A4-3235-J-2168 <sup>5</sup>
		5.57, 5.86, 6.14, 6.43, 6.83, 7.17 (Except 44,000 lb. tandem axles)				A5-3235-J-21686
124	Thrust washer - side gear		Not used on NoSPIN	All after 11/93 except 1.85"-36 spline	2	1229-V-4624
				All prior to 11/93 except 1.85"-36 spline		1229-X-4522
				RS16140, RS17140, 3200-M-1547 (1.85"-36 spline)		1229-Z-3172
125	Side gear - differential		Included in KIT 2308	RS16140, RS17140, 3200-M-1547	2	2234-T-1086 <sup>4</sup>
			Included in KIT 2389	RS16140, RS17140, RS17145 after 11/93		2234-V-1270 <sup>5</sup>
			Included in I/IT 2242	RS16140, RS17140, RS17145 prior to 11/93		KIT 27585
			Included in KIT 2310	RS21145 and RR20145 after 11/93 RS21145 and RR20145		2234-U-1269 <sup>6</sup> KIT 2759 <sup>6</sup>
			Included in KIT 2696	prior to 11/93  RT44145 tandems	_	2234-X-1272 <sup>6</sup>
				after 11/93 RT44145 tandems		KIT 27606
				from 1/93 to 11/93 RT44145 tandems	-	KIT 26966
				prior to 1/93		

<sup>4 1.85&</sup>quot;-36 spline 6 2.10"-41 spline

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
126	Thrust washer - diff. pinion		All except 1.85"-36 spline	4	1229-R-1032
			RS16140, RS17140,		1229-L-1026
			3200-M-1547		
			(1.85"-36 spline)		
127	Gear - differential pinion		All except 1.85"-36 spline	4	2233-J-1024
			and RT44145 tandems		
			produced after 1/93		
		Included in KIT 2308	RS16140, RS17140,		2233-M-1027
			3200-M-1547		
			(1.85"-36 spline)		
		Included in KIT 2696	RT44145 tandems		2233-X-1116
			produced after 1/93		
128	Spider - differential (cross)		All except 1.85"-36 spline	1	3278-S-305
			and RT44145 tandems		
			produced after 1/93		
		Included in KIT 2308	RS16140, RS17140,		3278-D-82
			3200-M-1547		
			(1.85"-36 spline)		
		Included in KIT 2696	RT44145 tandems		3278-Y-1117F
			produced after 1/93		
129	Washer - main diff. case halves		All	16	1229-D-4632
130	Capscrew - main diff. case halves		All	16	41-X-1327
130A	Thread locking liquid		All	as req.	2297-C-7049
131	NoSPIN diff. nest assembly	Serviced as assy. only.	3200-M-1547	1	A-3230-V-1036
		Replaces Items 124-128	(1.85"-36 spline)		
			RS16140, RS17140,		A-3230-U-1035 <sup>5</sup>
			RR17145, RR19145		
			(except 3200-M-1547		
			1.85"-36 spline)		
			RS17144, RS19144,		A-3230-T-10346
			RS21145, RR17144,		
			RR19144, RR20145,		
			RR22145		
131A	Cover - special carrier - w/o diff. lock	Without diff. lock	3200-R-1500	1	3266-M-897
131B	Washer - cover - w/o diff. lock			4	MWA-508
131C	Capscrew - cover - w/o diff. lock			1	41-X-1080

Note: The following parts are used only on rear carriers with main differential lock.

132	Lock plate - adjusting ring R.H.		3200-R-1500	1	1220-K-89
133	Washer - lock plate		3200-R-1500	2	MWA-508
134	Capscrew - lock plate		3200-R-1500	2	MS-208020-1
135	Clutch collar - main diff. lock		1558, 1872, 1879, 1904	1	3107-D-1018
			3200-R-1500		3107-R-100616
136	Shift fork	Old 1 pc. design	1558, 1872	1	3296-W-1167 <sup>10</sup>
		New 1 pc. design	1879, 1904		3296-Z-1170
		Original 3 pc. design	3200-R-1500		3296-F-188
137	Pins - shift fork	Original design	All	2	43-X-1007
138	Spring - main diff. lock		1500, 1558, 1872	1	2258-L-714
			1879, 1904		2258-N-1262
139	Shift shaft - main diff. lock		1558, 1872	1	2244-L-1026
			1879, 1904		KIT 2824
			3200-R-1500		2244-Z-52
140	Pin - spring retaining	Original design	All	1	43-X-1006
141	Tube - air cylinder		All bolt-on designs	1	3196-F-32
142	Piston - air cylinder		Bolt-on shifter	1	2230-N-170
			Screw-in shifter		2230-T-1190
143	O-Ring - piston		Bolt-on shifter	1	5-X-1153
			Screw-in shifter		5-X-1198
144	Gasket - air cylinder cover			1	2208-H-944
145	Capscrew - manual engaging		1558, 1872	1	41-X-1330
			1879, 1904		41-X-1368
			3200-R-1500		41-X-1333
145A	O-ring - manual engaging capscrew			1	5-X-521
146	Cover - air cylinder		All bolt-on designs	1	3266-F-1020
146A	Shift cylinder assembly		Screw-in design	1	3261-A-1067
146B	Plug - screw-in DCDL cylinder hole	Non-DCDL applications only			1250-U-1217

<sup>5 2.00&</sup>quot;-39 spline 10 Replaced old three piece design (3296-N-1080)

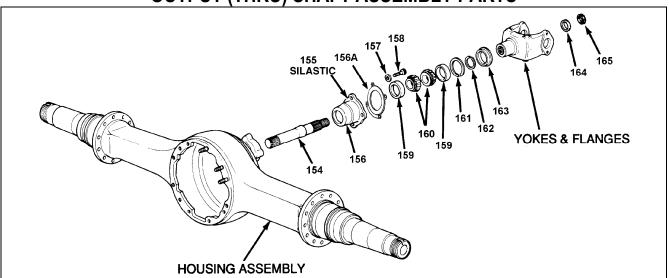
<sup>6 2.10&</sup>quot;-41 spline 16 No longer available.

ITEM	DESCRIPTION	REMARKS	CARRIER	QTY	PART NUMBER
147	Capscrew - air cylinder cover		1558, 1872	4	41-X-1359
			3200-R-1500		41-X-1364
148	Washer - air cylinder cover		All bolt-on designs	4	MWA-506
149	Gasket - plug			1	2208-L-1000
150	Plug - air cylinder cover			1	MS-210016-1
151	Sensor/switch - main diff. lock	Included in KIT 4455		1	3237-W-1167
151A	Clip - sensor/switch			1	2257-M-1235
151B	Plug - DCDL switchport	Non-DCDL applications only		1	41-X-1022
152	Nut - sensor/switch		1500, 1558, 1872	1	1227-P-1056

Note: The following parts are used only on rear carriers with internally mounted anti-lock brake system sensors.

	mening parte are accarding on real carri	the state of the s	with of other control of		
200	Wave washer			2	2258-U-1243
201	Snap ring			2	1229-U-4519
202	Snap ring			2	1229-B-4422
203	Sensor assembly			2	SA1-3280-U-8861
204	Sensor - drive tube	39 spline	Use KIT 2511	2	3216-S-4361
		41 spline	Use KIT 2512		3216-Q-4359
205	Washer - tube spacing			2	42-X-1248
206	Snap ring - tube retaining			2	1229-H-4428

### **OUTPUT (THRU) SHAFT ASSEMBLY PARTS**

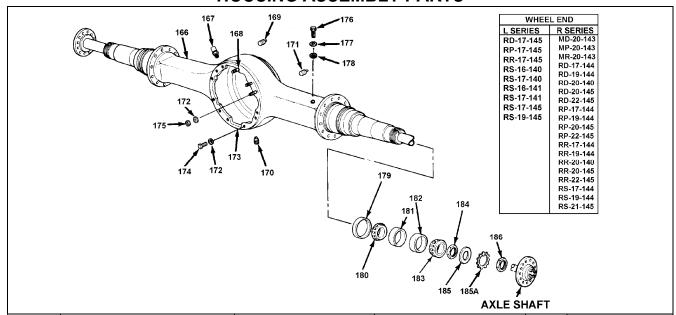


ITEM	DESCRIPTION	REMARKS	AXLE MODEL	QTY	PART NUMBER
153	Output (thru) shaft, bearing cage and seal assembly	(Includes Items 154, 156, 159, 160, 161, 162, 163, 164, 165)	All	1	A1-3226-T-1112S
154	Shaft - output (thru)		All others	1	3297-E-1019
			Original design 140 tandem	1	3297-N-1158
155	Silastic gasket	3 oz. tube	All	1	2297-A-7021
156	Bearing cage and inner cup assembly - output		All others	1	A-3226-T-1112
		Must change yoke to 2"-39 spline	Original design 140 tandem	1	A1-3226-T-1112S
156A	Deflector (no longer used)			1	KIT 25831
157	Washer - output bearing cage		All	4	1229-K-1597
158	Capscrew - output bearing cage		All	4	15-X-387
159	Cup - inner and outer output bearing		All others	2	JLM-104910
			Original design 140 tandem	2	LM-603011
160	Cone - inner and outer output bearing		All others	2	LM-104949
			Original design 140 tandem	2	LM-603049
161	Snap ring spacer - output bearing (variable	3.94mm/.155 inch	All others	1	1229-P-2590
	thickness) (Spacer kits are available to service		Original design 140 tandem	1	1229-A-2237
	these assemblies) KIT 530 is used for the	4.01mm/.158 inch	All others	1	1229-Q-2591
	original design 140 tandem. KIT 576 is used for		Original design 140 tandem	1	1229-B-2238
	all other models in this catalog	4.09mm/.161 inch	All others	1	1229-R-2592
			Original design 140 tandem	1	1229-C-2239
		4.17mm/.164 inch	All others	1	1229-S-2593
			Original design 140 tandem	1	1229-D-2240
		4.24mm/.167 inch	All others	1	1229-T-2594
			Original design 140 tandem	1	1229-E-2241
		4.32mm/.170 inch	All others	1	1229-U-2595
			Original design 140 tandem	1	1229-F-2242
		4.39mm/.173 inch	All others	1	1229-V-2596
			Original design 140 tandem	1	1229-G-2243
		4.47mm/.176 inch	All others	1	1229-W-2597
			Original design 140 tandem	1	1229-H-2244
		4.55mm/.179 inch	All others	1	1229-X-2598
			Original design 140 tandem	1	1229-J-2246
		4.62mm/1.82 inch	All others	1	1229-Y-2599
			Original design 140 tandem	1	1229-K-2247
162	Snap ring spacer - output bearing/yoke		All others	1	1229-W-4131
			Original design 140 tandem	1	1829-A-859
163	Oil seal - output bearing cage		Original design 140 tandem	1	A-1205-G-2425
			All others	1	A1-1205-Y-2729
164	Washer - output yoke and shaft	Included in KIT 2636	Original design 140 tandem	1	1229-A-2653
		Included in KIT 2637	All others	1	1229-T-1736
165	Nut - output yoke and shaft	Included in KIT 2636	Original design 140 tandem	1	40-X-1236 <sup>2</sup>
		Included in KIT 2637	All others	1	40-X-1237 <sup>3</sup>

Use A1-1205-Y-2729 seal & sleeve. Do not use deflector.
 Order KIT 2637 to purchase nut and washer.

<sup>2</sup> Order KIT 2636 to purchase nut and washer.

### **HOUSING ASSEMBLY PARTS**



ITEM	DESCRIPTION	REMARKS	AXLE MODEL	QTY	PART NUMBER
167	Breather assembly		All	1	A-1199-W-4053
168	Stud - housing to carrier.	For aluminum or iron carriers	All forward carriers	2	4-X-1921
169	Plug - heat indicator		All	1	P-28-S
170	Plug - magnetic oil drain and fill	Female socket	All	1	1250-E-473
		Male socket		1	1250-L-1286
171	Plug - non-magnetic oil fill		All	1	P-212
172	Washer - carrier to housing		All	12	1229-W-1557
173	Silastic gasket - housing to carrier		All	1	2297-A-7021
174	Capscrew - carrier to housing	Included in KIT 2668	All forward carriers	3	10-X-1597
				7	10-X-1594
			All other single and rear carriers	8	10-X-1594
				4	S-21020A-2
			RR22145, RR21145	9	10-X-1594
				4	S-21016-2
175	Nut - carrier to housing stud		All forward carriers	2	N-110-1
176	Capscrew - brake line bracket		All	2	S-258-2
177	Gasket - brake line bracket		All others	2	2208-P-536
			RS16140, RS17140, RS19145,	4	2208-P-536
			RS21145		
178	Washer - brake line bracket		All others	2	1229-E-1669
			RS16140, RS17140, RS19145,	4	1229-E-1669
			RS21145		
179	Oil seal - wheel end		"L" wheel end	2	A-1205-W-1349
			"R" wheel end	2	A-1205-Q-2487
180	Cone - wheel bearing (inner)		"L" wheel end	2	47686
			"R" wheel end	2	594A
181	Cup - wheel bearing (inner)		"L" wheel end	2	47620
			"R" wheel end	2	592A
182	Cup - wheel bearing (outer)		"L" wheel end	2	39520
			"R" wheel end	2	572
183	Cone - wheel bearing (outer)		"L" wheel end	2	39590
			"R" wheel end	2	580
184	Nut - wheel bearing (inner)		"L" wheel end	2	1227-Z-1040
			"R" wheel end	2	1227-W-517
185, 185A	Lock washer and tanged lock washer	Must purchase kit which includes	"L" wheel end	2	KIT 2761
		both items	"R" wheel end	2	1229-F-4634S
186	Nut - wheel bearing (outer)		"L" wheel end	2	1227-E-1045
			"R" wheel end	2	1227-R-330

LEFT HAND	RIGHT HAND

#### RS-16-140 Single Axle

3202-G-9601 32	02-J-9604
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#### RS-16-141 Single Axle

3202-X-9046	3202-Y-9047
3202-C-9597	3202-E-9599

#### RS-17-140 Single Axle

3202-X-9046	3202-Y-9047
3202-B-9050	3202-C-9051
3202-Y-9281 ( <b>15</b> )	3202-Z-9282 (15) (19)

#### RS-17-144 Single Axle

3202-R-9118
3202-G-9341
3202-T-9042
3202-T-9484
3202-K-9631
3202-U-9043 (16)
3202-S-9119 (16)
3202-H-9342 (16)
3202-U-9485 (16)
3202-S-9847 (16)

#### RS-17-145 Single Axle

3202-X-9046	3202-Y-9047
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#### RS-19-144 Single Axle

	-
3202-Q-9117	3202-R-9118
3202-F-9340	3202-G-9341
3202-S-9041	3202-T-9042
3202-S-9483	3202-T-9484
3202-H-9628	3202-K-9631
3202-S-9041	3202-U-9043 (16)
3202-Q-9117	3202-S-9119 (16)
3202-F-9340	3202-H-9342 (16)
3202-S-9483	3202-U-9485 (16)
3202-Q-9845	3202-S-9847 (16)

#### RS-19-145 Single Axle

110 10 110 Single 7 110		
3202-X-9046	3202-Y-9047	
3202-C-9597	3202-E-9599	

LEFT HAND RIGHT HAND

#### RS-21-145 Single Axle

3202-Q-9117	3202-R-9118
3202-F-9340	3202-G-9341
3202-S-9041	3202-T-9042
3202-S-9483	3202-T-9484
3202-H-9628	3202-K-9631
3202-S-9041	3202-U-9043 (16)
3202-Q-9117	3202-S-9119 (16)
3202-F-9340	3202-H-9342 (16)
3202-S-9483	3202-U-9485 (16)
3202-Q-9845	3202-S-9847 (16)

#### RD-17-140 Forward Axle of RT-34-140 Tandem

3202-Y-9047	3202-X-9046
3202-E-9599	3202-C-9597

#### RR-17-140 Rear Axle of RT-34-140 Tandem

3202-X-9046	3202-Y-9047
3202-C-9597	3202-E-9599

#### RD-17-144 Forward Axle of RT-34-144 Tandem

3202-R-9118	3202-Q-9117
3202-G-9341	3202-F-9340
3202-T-9042	3202-S-9041
3202-Y-9463	3202-W-9461
3202-T-9484	3202-S-9483
3202-Q-9611	3202-N-9608
3202-U-9615	3202-W-9617
3202-K-9631	3202-H-9628
3206-S-1345 (17)	3206-Q-1343 (17)
3206-U-1347 <b>(17)</b>	3206-T-1346 (17)
3206-Y-1351 ( <b>17</b> )	3206-W-1349 (17)
3206-A-1353 (17)	3206-Z-1352 (17)
3202-U-9043 <b>(16)</b>	3202-S-9041
3202-S-9119 (16)	3202-Q-9117
3202-H-9342 <b>(16)</b>	3202-F-9340
3202-U-9485 <b>(16)</b>	3202-S-9483
3202-R-9638 (16)	3202-W-9461

<sup>(15)</sup> These shafts are for original design 1.85"-36 spline.

<sup>(17)</sup> Not for use with main diff. lock or No-SPIN units.

<sup>(16)</sup> This shaft has longer splines that engage the differential lock.

<sup>(19)</sup> No longer available.

RP-17-144	Fwd Axle of RT-34-144	1 Tandem	(w/Pump)
			( / / / / / /-

14 - 17 - 144 1 Wayva	o or ter or the ramacini (
3202-R-9118	3202-Q-9117
3202-G-9341	3202-F-9340
3202-T-9042	3202-S-9041
3202-T-9484	3202-S-9483
3202-Q-9611	3202-N-9608
3202-U-9615	3202-W-9617
3202-K-9631	3202-H-9628
3206-S-1345 (17)	3206-Q-1343 (17)
3206-U-1347 <b>(17)</b>	3206-T-1346 ( <b>17</b> )
3206-Y-1351 ( <b>17</b> )	3206-W-1349 ( <b>17</b> )
3206-A-1353 (17)	3206-Z-1352 ( <b>17</b> )
3202-U-9043 <b>(16)</b>	3202-S-9041
3202-S-9119 (16)	3202-Q-9117
3202-H-9342 <b>(16)</b>	3202-F-9340
3202-U-9485 <b>(16)</b>	3202-S-9483
3202-S-9613 (16)	3202-N-9608

#### RR-17-144 Rear Axle of RT-34-144 Tandem

Tare III I I I I I I I I I I I I I I I I I	ac citti ci i i i i anacin
3202-Q-9117	3202-R-9118
3202-F-9340	3202-G-9341
3202-S-9041	3202-T-9042
3202-W-9461	3202-Y-9463
3202-S-9483	3202-T-9484
3202-N-9608	3202-Q-9611
3202-W-9617	3202-U-9615
3202-H-9628	3202-K-9631
3206-Q-1343 <b>(17)</b>	3206-S-1345 (17)
3206-T-1346 (17)	3206-U-1347 (17)
3206-W-1349 <b>(17)</b>	3206-Y-1351 (17)
3206-Z-1352 (17)	3206-A-1353 (17)
3202-S-9041	3202-U-9043 (16)
3202-Q-9117	3202-S-9119 (16)
3202-F-9340	3202-H-9342 <b>(16)</b>
3202-S-9483	3202-U-9485 (16)
3202-W-9461	3202-R-9638 (16)

#### RD-17-145 Forward Axle of RT-34-145 Tandem

3202-Y-9047	3202-X-9046
3202-E-9599	3202-C-9597

#### RR-17-145 Rear Axle of RT-34-145 Tandem

3202-X-9046	3202-Y-9047
3202-C-9597	3202-E-9599

- (16) This shaft has longer splines that engage the differential lock.
- (17) Not for use with main diff. lock or No-SPIN units.

RD-19-144 Forward Axle of RT-38-144 Tandem

3202-R-9118 3202-Q-9117 3202-G-9341 3202-F-9340 3202-T-9042 3202-S-9041 3202-Y-9463 3202-W-9461 3202-T-9484 3202-S-9483 3202-Q-9611 3202-N-9608 3202-U-9615 3202-W-9617 3202-K-9631 3202-H-9628 3206-S-1345 (17) 3206-Q-1343 (17) 3206-U-1347 (17) 3206-T-1346 (17) 3206-Y-1351 (17) 3206-Y-1349 (17) 3206-A-1353 (17) 3206-Z-1352 (17) 3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483 3202-R-9638 (16) 3202-W-9461		
3202-T-9042 3202-S-9041 3202-Y-9463 3202-W-9461 3202-T-9484 3202-S-9483 3202-Q-9611 3202-N-9608 3202-U-9615 3202-W-9617 3202-K-9631 3202-H-9628 3206-S-1345 (17) 3206-Q-1343 (17) 3206-U-1347 (17) 3206-T-1346 (17) 3206-Y-1351 (17) 3206-W-1349 (17) 3206-A-1353 (17) 3206-Z-1352 (17) 3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-S-9483	3202-R-9118	3202-Q-9117
3202-Y-9463 3202-W-9461 3202-T-9484 3202-S-9483 3202-Q-9611 3202-N-9608 3202-U-9615 3202-W-9617 3202-K-9631 3202-H-9628 3206-S-1345 (17) 3206-Q-1343 (17) 3206-U-1347 (17) 3206-T-1346 (17) 3206-Y-1351 (17) 3206-W-1349 (17) 3206-A-1353 (17) 3206-Z-1352 (17) 3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483	3202-G-9341	3202-F-9340
3202-T-9484 3202-S-9483 3202-Q-9611 3202-N-9608 3202-U-9615 3202-W-9617 3202-K-9631 3202-H-9628 3206-S-1345 (17) 3206-Q-1343 (17) 3206-U-1347 (17) 3206-T-1346 (17) 3206-Y-1351 (17) 3206-W-1349 (17) 3206-A-1353 (17) 3206-Z-1352 (17) 3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483	3202-T-9042	3202-S-9041
3202-Q-9611 3202-N-9608 3202-U-9615 3202-W-9617 3202-K-9631 3202-H-9628 3206-S-1345 (17) 3206-Q-1343 (17) 3206-U-1347 (17) 3206-T-1346 (17) 3206-Y-1351 (17) 3206-W-1349 (17) 3206-A-1353 (17) 3206-Z-1352 (17) 3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483	3202-Y-9463	3202-W-9461
3202-U-9615 3202-W-9617 3202-K-9631 3202-H-9628 3206-S-1345 (17) 3206-Q-1343 (17) 3206-U-1347 (17) 3206-T-1346 (17) 3206-Y-1351 (17) 3206-W-1349 (17) 3206-A-1353 (17) 3206-Z-1352 (17) 3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483	3202-T-9484	3202-S-9483
3202-K-9631 3202-H-9628 3206-S-1345 (17) 3206-Q-1343 (17) 3206-U-1347 (17) 3206-T-1346 (17) 3206-Y-1351 (17) 3206-W-1349 (17) 3206-A-1353 (17) 3206-Z-1352 (17) 3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483	3202-Q-9611	3202-N-9608
3206-S-1345 (17) 3206-Q-1343 (17) 3206-U-1347 (17) 3206-T-1346 (17) 3206-Y-1351 (17) 3206-W-1349 (17) 3206-A-1353 (17) 3206-Z-1352 (17) 3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483	3202-U-9615	3202-W-9617
3206-U-1347 (17) 3206-T-1346 (17) 3206-Y-1351 (17) 3206-W-1349 (17) 3206-A-1353 (17) 3206-Z-1352 (17) 3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483	3202-K-9631	3202-H-9628
3206-Y-1351 (17) 3206-W-1349 (17) 3206-A-1353 (17) 3206-Z-1352 (17) 3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483	3206-S-1345 (17)	3206-Q-1343 (17)
3206-A-1353 (17) 3206-Z-1352 (17) 3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483	3206-U-1347 <b>(17)</b>	3206-T-1346 (17)
3202-U-9043 (16) 3202-S-9041 3202-S-9119 (16) 3202-Q-9117 3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483	3206-Y-1351 ( <b>17</b> )	3206-W-1349 (17)
3202-S-9119 <b>(16)</b> 3202-Q-9117 3202-H-9342 <b>(16)</b> 3202-F-9340 3202-U-9485 <b>(16)</b> 3202-S-9483	3206-A-1353 (17)	3206-Z-1352 (17)
3202-H-9342 (16) 3202-F-9340 3202-U-9485 (16) 3202-S-9483	3202-U-9043 <b>(16)</b>	3202-S-9041
3202-U-9485 <b>(16)</b> 3202-S-9483	3202-S-9119 <b>(16)</b>	3202-Q-9117
` /	3202-H-9342 <b>(16)</b>	3202-F-9340
3202-R-9638 <b>(16)</b> 3202-W-9461	3202-U-9485 <b>(16)</b>	3202-S-9483
	3202-R-9638 <b>(16)</b>	3202-W-9461

#### **RP-19-144** Fwd Axle of RT-38-144 Tandem (w/Pump)

3202-R-9118	3202-Q-9117
3202-G-9341	3202-F-9340
3202-T-9042	3202-S-9041
3202-T-9484	3202-S-9483
3202-Q-9611	3202-N-9608
3202-U-9615	3202-W-9617
3202-K-9631	3202-H-9628
3206-S-1345 (17)	3206-Q-1343 (17)
3206-U-1347 <b>(17)</b>	3206-T-1346 (17)
3206-Y-1351 ( <b>17</b> )	3206-W-1349 (17)
3206-A-1353 (17)	3206-Z-1352 (17)
3202-U-9043 <b>(16)</b>	3202-S-9041
3202-S-9119 (16)	3202-Q-9117
3202-H-9342 <b>(16)</b>	3202-F-9340
3202-U-9485 <b>(16)</b>	3202-S-9483
3202-S-9613 (16)	3202-N-9608

LEFT HAND	RIGHT HAND
<b>RR-19-144</b> Rear Axle of RT-38-144 Tander	
3202-Q-9117	3202-R-9118
3202-F-9340	3202-G-9341
3202-S-9041	3202-T-9042
3202-W-9461	3202-Y-9463
3202-S-9483	3202-T-9484
3202-N-9608	3202-Q-9611
3202-W-9617	3202-U-9615
3202-H-9628	3202-K-9631
3206-Q-1343 (17)	3206-S-1345 (17)
3206-T-1346 (17)	3206-U-1347 ( <b>17</b> )
3206-W-1349 (17)	3206-Y-1351 ( <b>17</b> )
3206-Z-1352 (17)	3206-A-1353 ( <b>17</b> )
3202-S-9041	3202-U-9043 (16)
3202-Q-9117	3202-S-9119 (16)
3202-F-9340	3202-H-9342 <b>(16)</b>
3202-S-9483	3202-U-9485 (16)
3202-W-9461	3202-R-9638 (16)

#### MD-20-143 Forward Axle of MT-40-143 Tandem

3202-S-9483	3202-U-9485
3206-T-1346	3206-U-1347
3206-W-1349	3206-Y-1351
3206-C-1563	3206-X-1740
3206-F-1748	3206-G-1749
3206-C-1823	3206-D-1824
3206-M-1885	3206-P-1888

### MP-20-143 Forward Axle of MT-40-143 Tandem (w/Pump)

3206-W-1349	3206-Y-1351
	-

#### MR-20-143 Rear Axle of MT-40-143 Tandem

3206-T-1346	3206-U-1347
3206-W-1349	3206-Y-1351
3206-C-1563	3206-X-1740
3206-F-1748	3206-G-1749
3206-C-1823	3206-D-1824
3206-M-1885	3206-P-1888

#### RD-20-140 Forward Axle of RT-40-140 Tandem

TE ZO 140 FORMARA MOORING TO THE RAINGE	
3202-R-9118	3202-Q-9117
3202-G-9341	3202-F-9340
3202-T-9042	3202-S-9041
3202-T-9484	3202-S-9483

### LEFT HAND RIGHT HAND

#### RR-20-140 Rear Axle of RT-40-140 Tandem

3202-Q-9117	3202-R-9118
3202-F-9340	3202-G-9341
3202-S-9041	3202-T-9042
3202-S-9483	3202-T-9484

#### RD-20-145 Forward Axle of RT-40-145 Tandem

3202-R-9118	3202-Q-9117
3202-G-9341	3202-F-9340
3202-T-9042	3202-S-9041
3202-Y-9463	3202-W-9461
3202-T-9484	3202-S-9483
3202-Q-9611	3202-N-9608
3202-U-9615	3202-W-9617
3202-K-9631	3202-H-9628
3206-S-1345 (17)	3206-Q-1343 (17)
3206-U-1347 <b>(17)</b>	3206-T-1346 (17)
3206-Y-1351 (17)	3206-W-1349 (17)
3206-A-1353 (17)	3206-Z-1352 (17)
3202-U-9043 <b>(16)</b>	3202-S-9041
3202-S-9119 (16)	3202-Q-9117
3202-H-9342 <b>(16)</b>	3202-F-9340
3202-U-9485 (16)	3202-S-9483
3202-R-9638 (16)	3202-W-9461

### **RP-20-145** Fwd Axle of RT-40-145 Tandem (w/Pump)

<sup>(16)</sup> This shaft has longer splines that engage the differential lock.

<sup>(17)</sup> Not for use with main diff. lock or No-SPIN units.

LEFT HAND	RIGHT HAND
<b>RR-20-145</b> Rear Axle of RT-40-145 Tandem	
3202-Q-9117	3202-R-9118
3202-F-9340	3202-G-9341
3202-S-9041	3202-T-9042
3202-W-9461	3202-Y-9463
3202-S-9483	3202-T-9484
3202-N-9608	3202-Q-9611
3202-W-9617	3202-U-9615
3202-H-9628	3202-K-9631
3206-Q-1343 (17)	3206-S-1345 (17)
3206-T-1346 (17)	3206-U-1347 (17)
3206-W-1349 (17)	3206-Y-1351 (17)
3206-Z-1352 (17)	3206-A-1353 (17)
3202-S-9041	3202-U-9043 (16)
3202-Q-9117	3202-S-9119 (16)

RD-20-146 Forward Axle of RT-40-146 Tandem	
3202-R-9118	3202-Q-9117

3202-F-9340

3202-S-9483

3202-W-9461

# **RP-20-146** Forward Axle of RT-40-146 Tandem (w/Pump) 3202-R-9118 3202-Q-9117

3202-H-9342 (16)

3202-U-9485 (16)

3202-R-9638 (16)

<b>RR-20-146</b> Rear Axle of RT-40-146 Tandem	
3202-Q-9117	3202-R-9118

LEFT HAND	RIGHT HAND
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RD-22-145 Forward Axle of RT-44-145 Tandem

3202-R-9118	3202-Q-9117
3202-G-9341	3202-F-9340
3202-T-9042	3202-S-9041
3202-T-9484	3202-S-9483
3202-U-9043 (16)	3202-S-9041
3202-H-9342 <b>(16)</b>	3202-F-9340
3202-U-9485 (16)	3202-S-9483

#### RP-22-145 Forward Axle of RT-44-145 Tandem (w/Pump)

3202-R-9118	3202-Q-9117
3202-G-9341	3202-F-9340
3202-T-9042	3202-S-9041
3202-T-9484	3202-S-9483
3202-U-9043 <b>(16)</b>	3202-S-9041
3202-S-9119 (16)	3202-Q-9117
3202-U-9485 <b>(16)</b>	3202-S-9483

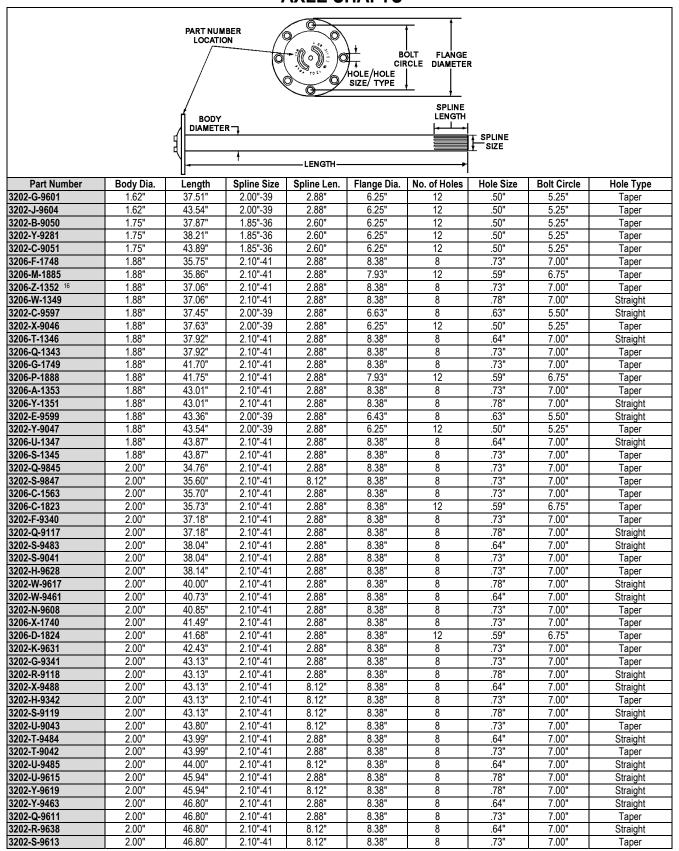
#### RR-22-145 Rear Axle of RT-44-145 Tandem

3202-S-9041	3202-T-9042
3202-Q-9117	3202-R-9118
3202-F-9340	3202-G-9341
3202-S-9483	3202-T-9484
3202-S-9041	3202-U-9043 (16)
3202-F-9340	3202-H-9342 (16)
3202-S-9483	3202-U-9485 (16)
3202-Q-9117	3202-S-9119 (16)

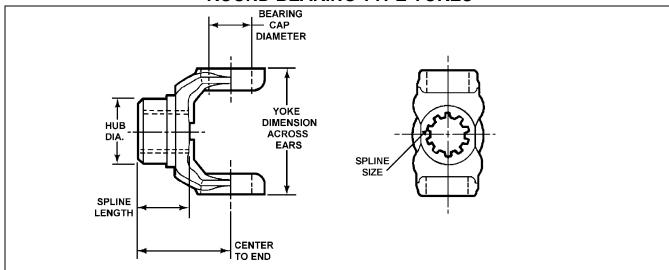
<sup>(16)</sup> This shaft has longer splines that engage the differential lock.

<sup>(17)</sup> Not for use with main diff. lock or No-SPIN units.

### **AXLE SHAFTS**

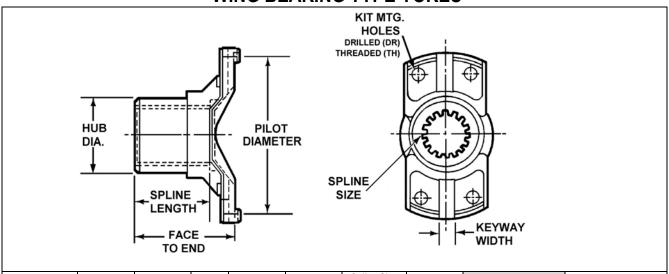


### **ROUND BEARING TYPE YOKES**



Axle Model (Location)	Center to End	Spline Length	Hub Dia.	Bearing Cap Diameter	Yoke Dimension Across Ears	Spline Size Dia No. Teeth	Part Number	Production Part Number
RS-16-140 RS-17-140	4.88"	2.25"	2.50"	1.88" 1.94"	5.31" 6.09"	1.75"-34	16N-4-5621X 17NYS28-43A	A-3280-Q-7115 A-3260-H-8
(Input)								
RS-16-141	5.54"	2.31"	3.00"	1.88"	5.31"	2.00"-39	16N-4-6281X	A-3260-G-111
RS-17-141	6.22"			1.88"	5.31"		16N-4-6291X	A-3260-H-112
RS-17-144	5.19"			1.94"	7.00"		176NYS32-3A2	A2-3260-K-115
RS-19-144	5.16"			1.94"	6.09"		17NYS32-100A	
RS-19-145	6.25"			1.94"	6.09"		17N-4-6391X	A1-3260-P-120
RS-21-145	5.19"			1.94"	7.55"		18NYS32-12A3	A3-3260-L-116
(Input)								
RT-34-140	5.54"	2.31"	3.00"	1.88"	5.31"	2.00"-39	16N-4-6281X	A-3260-G-111
RT-40-140	6.22"			1.88"	5.31"		16N-4-6291X	A-3260-H-112
MT-40-143	5.19"			1.94"	7.00"		176N-4-541X	A-3260-K-115
RT-34-144	5.16"			1.94"	6.09"		17N-4-6411X	A-3260-Q-121
RT-38-144	6.25"			1.94"	6.09"		17NYS32-99A	
RT-34-145	5.19"			1.94"	7.55"		18NYS32-12A3	A3-3260-L-116
RT-40-145	4.94"	2.32"	3.25"	1.88"	5.31"	2.38"-46	16NYS38-8A	A-3260-T-1034
RT-44-145	5.38"			1.94"	6.09"		17N-4-7181X	A-3260-U-359
(Fwd. Input)	5.06"			1.94"	7.00"		176NYS38-14A	A-3260-V-360
	5.16"			1.94"	7.55"		18NYS38-27A	
(Fwd. Output)	6.03"	2.25"	2.50"	1.88"	5.31"	1.75"-34	16N-4-6251	3260-U-125
(Original Design	5.44"			1.88"	5.31"		16N-4-6261	3260-T-124
140 Tandem)	5.97"			1.94"	6.09"		17N-4-6321	3260-W-127
,	4.88"			1.94"	6.09"		17N-4-6331	3260-V-126
(Fwd. Output)	5.19"	2.31"	3.00"	1.94"	7.00"	2.00"-39	176N-4-531	3260-K-115
(All Others)	5.16"			1.94"	6.09"		17NYS32-100	
, ,	6.25"			1.94"	6.09"		17NYS32-99	
(Rear Input)	5.54"	2.31"	3.00"	1.88"	5.31"	2.00"-39	16N-4-6281X	A-3260-G-111
( F-7	6.22"			1.88"	5.31"		16N-4-6291X	A-3260-H-112
	5.19"			1.94"	7.00"		176NYS32-3A2	A2-3260-K-115
	5.16"			1.94"	6.09"		17NYS32-100A	
	6.25"			1.94"	6.09"		17N-4-6391X	A1-3260-P-120

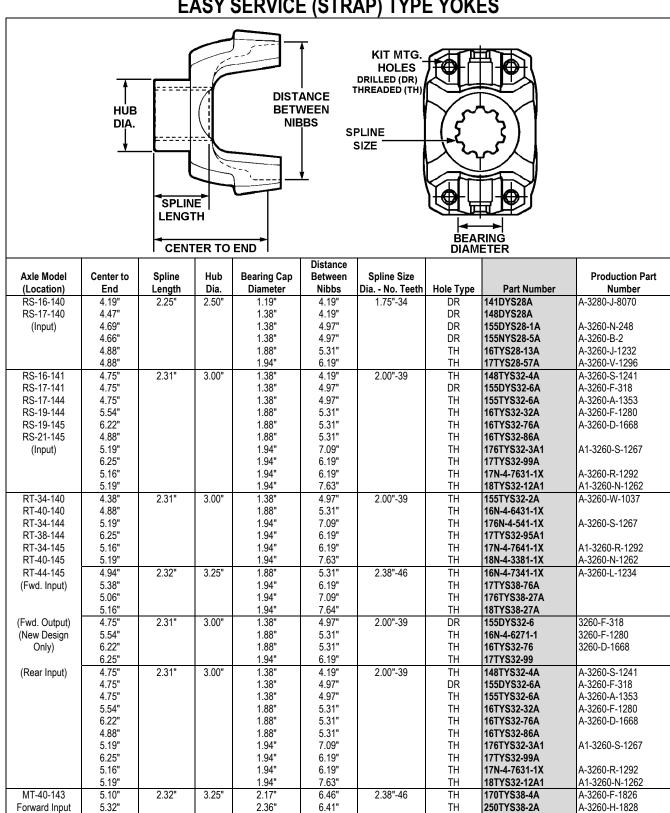
### **WING BEARING TYPE YOKES**



Aze Model   (Location)   Face to End   Length   Dia.   Diameter							Spline Size			
RS-16-140   3.88"   2.25"   2.50"   5.31"   6.63"   1.75".34			•							
RS-17-140   3.88"   5.31"   5.53"   5.66"   TH   58WBYS28-186A   A-3260-K-63   A-3260-K-1135   A-3260-K-1125   A-3260-K-1135   A-3260-K-1125   A								Hole Type		
(Input) 3.31" 5.53" 5.6" DR 62NYS28-160A A-3260-Z-52 DR 62NYS28-201A A-3260-Z-52 DR 62NYS28-201A A-3260-Z-52 DR 62NYS28-201A A-3260-Z-52 DR 62NYS28-201A A-3260-Z-1135 S.53" 5.6" DR 62NYS28-201A A-3260-Z-1135 S.53" 5.6" DR 62NYS28-201A A-3260-Z-1135 S.53" S.56" DR 62NYS28-201A A-3260-Z-132 DR 62NYS28-201A A-3260-Z-132 DR 62NYS28-201A A-3260-Z-132 DR 62NYS28-201A A-3260-Z-132 DR 62NYS28-201A A-3260-Z-132 DR 62NYS28-201A A-3260-Z-132 DR 62NYS28-201A A-3260-Z-132 DR 62NYS28-201A A-3260-Z-123 DR 62NYS22-244A A-3260-Z-123 DR 62NYS32-Z44A A-3260-Z-123 DR 62NYS32-Z44A DR 7-3260-M-117 DR 92NYS32-Z6A DR 62NYS32-Z6A DR 62NYS			2.25"	2.50"			1.75"-34		58WBYS28-182A	A-3260-L-38
S.53"   S.6"   DR   G2NYS28-201A   A-3260-Q-1135   S.53"   S.58"   S.58"   S.58"   TH   G2NYS28-202A   A-3260-Q-1135   G2NYS28-202A   A-3260-S-1137   S.58"   S.84"   G3"   TH   T2NYS28-166A   A-3260-S-23   TH   T2NYS28-166A   A-3260-S-23   TH   T2NYS28-166A   A-3260-S-253   TH   T2NYS28-166A   A-3260-S-253   TH   T2NYS28-166A   A-3260-S-253   TH   T2NYS32-244A   A-3260-S-253   TH   T2NYS32-244A   A-3260-S-253   TH   T2NYS32-244A   A-3260-S-253   TH   T2NYS32-244A   A-3260-S-123   S.25"   G3"   TH   S2NYS32-25A   A-3260-M-117   TH   S2NYS32-25A   A-3260-M-117   TH   S2NYS32-25A   A-3260-M-118   TH   S2NYS32-25A   A-3260-M-118   TH   S2NYS32-25A   A-3260-M-118   TH   S2NYS32-25A   A-3260-S-123   TH   T2NYS28-176   TANYS28-176   TANYS28-176   TANYS28-176   TANYS28-176   TANYS28-179   TH   T2NYS32-244A   A-3260-S-123   TH   T2NYS32-244A   A-3260	RS-17-140	3.88"			5.31"			TH	58WBYS28-186A	A-3260-K-63
RS-16-141   3.81"   2.31"   3.00"   5.53"   6.6"   TH   62NYS28-202A   A-3260-S-1137   72NYS28-166A   A-3260-F-32   RS-16-141   3.81"   2.31"   3.00"   5.31"   6.3"   2.00"-39   TH   58WBYS32-47A   6.3260-S-253   RS-19-145   3.88"   8.13"   6.3"   TH   82NYS32-74A   A-3260-S-123   RS-19-145   4.25"   8.25"   6.3"   DR   92NYS32-25A   A-3260-N-118   RS-21-145   4.25"   8.25"   6.3"   DR   92NYS32-25A   A-3260-N-118   RS-34-140   4.25"   2.31"   3.00"   5.84"   6.3"   2.00"-39   TH   72NYS32-244A   A-3260-N-118   RT-34-145   RT-44-145   RT-	(Input)				5.53"				62NYS28-160A	A-3260-Z-52
RS-16-141   3.81"   2.31"   3.00"   5.84"   6.3"   2.00"-39   TH   72NYS28-166A   A-3260-F-32   A-3260-S-253   RS-17-141   3.81"   3.88"   8.13"   6.3"   TH   72NYS32-244A   A-3260-S-123   RS-19-145   3.88"   8.13"   6.3"   TH   82NYS32-74A1   A-3260-N-118   RS-21-145   4.25"   8.25"   6.3"   TH   92NYS32-25A1   A1-3260-N-118   RT-34-140   RT-34-145   RT-40-145   RT-44-145   RT-44-145   RT-44-145   RT-44-145   RT-44-145   RT-44-145   RT-44-145   RT-34-140   A-3260   RS-123   RS-25"   A-3260-N-118   RS-25"   A-3260-N-118   RS-25"   A-3260-N-118   RT-34-140   A-3260   A-3260-N-118   RT-34-145   RT-44-145   RT-4					5.53"				62NYS28-201A	A-3260-Q-1135
RS-16-141 3.81" 2.31" 3.00" 5.31" 6.63" 2.00"-39 TH 58WBYS32-47A 16 A-3260-S-253 A-3260-S-123 RS-19-145 3.88" 8.25" 6.3" TH 82NYS32-244A A-3260-S-123 RS-21-145 4.25" 8.25" 6.3" DR 92NYS32-25A1 A1-3260-N-118 RS-21-145 4.25" 8.25" 6.3" 2.00"-39 TH 72NYS32-25A1 A1-3260-N-118 A-3260-S-123 A-326		3.94"			5.53"	.56"		TH	62NYS28-202A	A-3260-S-1137
RS-17-141   3.81"   5.84"   6.3"   TH   72NYS32-244A   A-3260-S-123		3.75"			5.84"			TH	72NYS28-166A	A-3260-F-32
RS-19-145   RS-21-145   4.25"   8.13"   8.25"   6.3"   TH   92NYS32-25A1   A1-3260-M-117   A1-3260-M-118   A1-3260-M-117   A1-3260-M-117   A1-3260-M-117   A1-3260-M-117   A1-3260-M-117   A1-3260-M-117   A1-3260-M-118   A1-3260-M-117   A1-3260-M-118   A	RS-16-141	3.81"	2.31"	3.00"	5.31"		2.00"-39	TH	58WBYS32-47A 16	A-3260-S-253
RS-21-145	RS-17-141	3.81"			5.84"	.63"		TH	72NYS32-244A	A-3260-S-123
Comput   C	RS-19-145	3.88"			8.13"	.63"		TH	82NYS32-74A1	A1-3260-M-117
(Fwd. Input) RT-34-140 RT-34-145         3.81" 4.25"         2.31" 8.25"         3.00" 8.25"         5.84" 8.25"         6.3" 6.3"         2.00"-39         TH TH         72NYS32-244A1 92NYS32-25A         A1-3260-S-123 A-3260-N-118           RT-34-145 RT-40-145 RT-44-145         4.22"         2.32"         3.25"         8.25"         6.63"         2.38"-46         TH         92NYS38-73A         A-3260-K-1129           (Fwd. Output) (Original Design 140 Tandem)         3.81" 4.44"         2.31"         3.00"         5.84" 8.25"         63" 63"         2.00"-39         TH         72NYS32-244 72NYS32-244         3260-S-123 3260-N-118           (All Others)         3.63" 4.69"         2.25"         2.50"         5.84" 5.84"         63" 63"         1.75"-34         TH         72NYS28-176 72NYS28-177         3260-X-128 3260-X-128 3260-X-129           4.25"         5.84" 4.25"         63" 8.25"         1.75"-34         TH         72NYS28-176 72NYS28-179         3260-X-128 3260-X-129           (Rear Input)         3.81" 3.81"         2.31" 3.81"         3.00" 5.31"         63" 6.3"         2.00"-39         TH         58WBYS32-47A TH         A-3260-S-253 72NYS32-244A         A-3260-S-123 72NYS32-244A         A-3260-S-123 72NYS32-244A         A-3260-S-123 72NYS32-244A         A-3260-S-123 72NYS32-244A         A-3260-S-123 72NYS32-244A         A-3260-S-123 72NYS32-244A	RS-21-145	4.25"			8.25"	.63"		TH	92NYS32-25A1	A1-3260-N-118
RT-34-140	(Input)	4.44"			8.25"	.63"		DR	92NYS32-26A	A-3260-B-132
RT-34-145 RT-40-145 RT-44-145 (Fwd. Output) (Original Design 14.0 Tandem)  (All Others)  3.63" 2.25" 2.50" 5.84" 6.3" 2.00"-39  (All Others)  3.63" 2.25" 2.50" 5.84" 6.3" 1.75"-34  4.25"	(Fwd. Input)	3.81"	2.31"	3.00"	5.84"	.63"	2.00"-39	TH	72NYS32-244A1	A1-3260-S-123
RT-40-145   RT-44-145   RT-4	RT-34-140	4.25"			8.25"	.63"		TH	92NYS32-25A	A-3260-N-118
RT-44-145   (Fwd. Output)   3.81"   2.31"   3.00"   5.84"   63"   2.00"-39   TH   72NYS32-244   3260-S-123   3260-N-118   3260-S-123   3260-N-118   3260-S-123   3260-N-118   3260-S-123   3260-N-118   3260-S-123	RT-34-145									
(Fwd. Output) (Original Design 140 Tandem)         3.81" 4.25" 4.44"         2.31" 8.25" 8.25" 8.25" 8.25" 8.25" 8.25"         2.00"-39 6.3" 8.25" 6.3"         TH 92NYS32-244 92NYS32-26         3260-S-123 3260-N-118 3260-S-123           (All Others)         3.63" 4.69" 4.25"         2.25" 5.84" 6.3" 4.25"         5.84" 6.3" 8.25"         63" 63" 63" 71H 72NYS28-176         3260-X-128 3260-X-128 72NYS28-177         3260-X-128 3260-X-128 72NYS28-179         3260-X-128 3260-X-154 3260-X-154           (Rear Input)         3.81" 3.81" 3.88" 4.25"         3.00" 5.31" 5.84" 6.63" 5.84" 6.63" 71H 8.25"         58WBYS32-47A 72NYS32-244A 73260-S-123 71H 82NYS32-74A1         A-3260-S-123 A1-3260-N-118	RT-40-145	4.22"	2.32"	3.25"	8.25"	.63"	2.38"-46	TH	92NYS38-73A	A-3260-K-1129
(Original Design 140 Tandem)         4.25" 4.44"         8.25" 8.25" 6.3"         TH DR         92NYS32-25 3260-N-118 3260-B-132           (All Others)         3.63" 2.25" 2.50" 5.84" 6.3" 5.84" 6.3" DR 72NYS28-176 DR 72NYS28-177 3260-Y-129 5.84" 6.3" TH 72NYS28-177 3260-Y-129 5.84" 6.3" DR 92NYS28-5         3260-X-128 3260-X-128 3260-X-128 3260-X-128 3260-X-129 3260-X-154 3260-	RT-44-145									
140 Tandem   4.44"   8.25"   6.3"   DR   92NYS32-26   3260-B-132	(Fwd. Output)	3.81"	2.31"	3.00"	5.84"		2.00"-39	TH	72NYS32-244	3260-S-123
(All Others)  3.63" 4.69" 4.25" 2.50" 5.84" 5.84" 6.3" 5.84" 6.3" TH 72NYS28-176 DR 72NYS28-177 3260-X-128 5.84" 6.3" TH 72NYS28-177 3260-X-154 DR 92NYS28-179 3260-X-154 DR 92NYS28-179 3260-X-154 DR 92NYS28-5 3260-X-154 DR 92NYS28-179 TH 72NYS28-179 TH 72NYS28-170 TH 72NYS28-	(Original Design	4.25"			8.25"	.63"		TH	92NYS32-25	3260-N-118
4.69"   4.25"   5.84"   .63"   DR   72NYS28-177   3260-Y-129     4.25"   4.25"   8.25"   .63"   DR   TH   72NYS28-179   3260-X-154     (Rear Input)   3.81"   2.31"   3.00"   5.31"   .63"   2.00"-39   TH   72NYS32-47A   A-3260-S-253     5.84"   .63"   TH   72NYS32-244A   A-3260-S-123     8.13"   .63"   TH   82NYS32-74A1   A1-3260-M-117     4.25"   8.25"   .63"   TH   92NYS32-25A1   A1-3260-N-118	140 Tandem)	4.44"			8.25"	.63"		DR	92NYS32-26	3260-B-132
4.69"   4.25"   5.84"   .63"   DR   72NYS28-177   3260-Y-129     4.25"   4.25"   8.25"   .63"   DR   TH   72NYS28-179   3260-X-154     (Rear Input)   3.81"   2.31"   3.00"   5.31"   .63"   2.00"-39   TH   72NYS32-47A   A-3260-S-253     5.84"   .63"   TH   72NYS32-244A   A-3260-S-123     8.13"   .63"   TH   82NYS32-74A1   A1-3260-M-117     4.25"   8.25"   .63"   TH   92NYS32-25A1   A1-3260-N-118	·									
4.25"     5.84"     .63"     TH DR     72NYS28-179 3260-X-154 3260-A-131       (Rear Input)     3.81"     2.31"     3.00"     5.31"     .63"     2.00"-39     TH 72NYS32-47A 72NYS32-47A 72NYS32-244A A-3260-S-253 TH 72NYS32-244A A-3260-S-123 TH 82NYS32-74A1 A1-3260-N-117 A1-3260-N-117 A1-3260-N-118	(All Others)	3.63"	2.25"	2.50"	5.84"	.63"	1.75"-34	TH	72NYS28-176	3260-X-128
(Rear Input)     3.81"     2.31"     3.00"     5.31"     63"     2.00"-39     TH     58WBYS32-47A     A-3260-S-253       3.81"     3.81"     5.84"     63"     TH     72NYS32-244A     A-3260-S-123       3.88"     8.13"     63"     TH     82NYS32-74A1     A1-3260-M-117       4.25"     8.25"     63"     TH     92NYS32-25A1     A1-3260-N-118	, ,	4.69"			5.84"	.63"		DR	72NYS28-177	3260-Y-129
(Rear Input) 3.81" 2.31" 3.00" 5.31" .63" 2.00"-39 TH 58WBYS32-47A A-3260-S-253 3.81" 5.84" .63" TH 72NYS32-244A A-3260-S-123 8.13" .63" TH 82NYS32-74A1 A1-3260-M-117 8.25" .63" TH 92NYS32-25A1 A1-3260-N-118		4.25"			5.84"	.63"		TH	72NYS28-179	3260-X-154
3.81" 5.84" 6.3" TH <b>72NYS32-244A</b> A-3260-S-123		4.25"			8.25"	.63"		DR	92NYS28-5	3260-A-131
3.81" 5.84" 6.3" TH <b>72NYS32-244A</b> A-3260-S-123 8.13" 6.3" TH <b>82NYS32-74A1</b> A1-3260-M-117 4.25" TH <b>92NYS32-25A1</b> A1-3260-N-118										
3.81" 5.84" 6.3" TH <b>72NYS32-244A</b> A-3260-S-123 8.13" 6.3" TH <b>82NYS32-74A1</b> A1-3260-M-117 4.25" TH <b>92NYS32-25A1</b> A1-3260-N-118	(Rear Input)	3.81"	2.31"	3.00"	5.31"	.63"	2.00"-39	TH	58WBYS32-47A	A-3260-S-253
4.25" 8.25" .63" TH <b>92NYS32-25A1</b> A1-3260-N-118	1 1 1 1 1 1 1	3.81"			5.84"			TH	72NYS32-244A	A-3260-S-123
4.25" 8.25" .63" TH <b>92NYS32-25A1</b> A1-3260-N-118										
I 4.44" I I 8.25" I .63" I DR 1 <b>92NYS32-26A</b> IA-3260-B-132		4.44"			8.25"	.63"		DR	92NYS32-26A	A-3260-B-132

<sup>16</sup> No longer available.

# **EASY SERVICE (STRAP) TYPE YOKES**



6.41"

6.46"

6.46"

6.46"

2.00"-39

2.00"-39

TΗ

250TYS38-2A

170TYS32-2A

170TYS32-1A

170TYS32-2

2.36"

2.17"

2.17"

2.17"

Forward Input

Forward Output

Rear Input

5.09"

5.09"

6.39"

2.31"

2.31

3.00"

3.00"

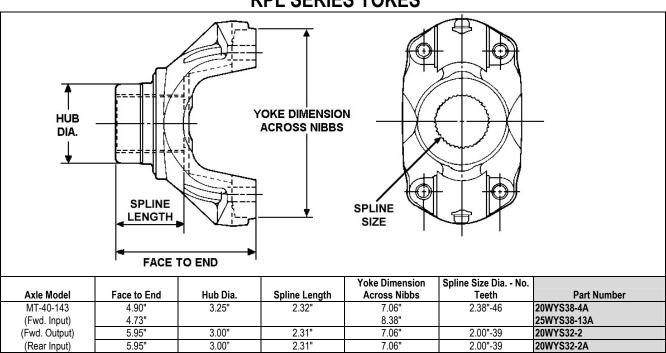
A-3260-H-1828

3260-G-1827

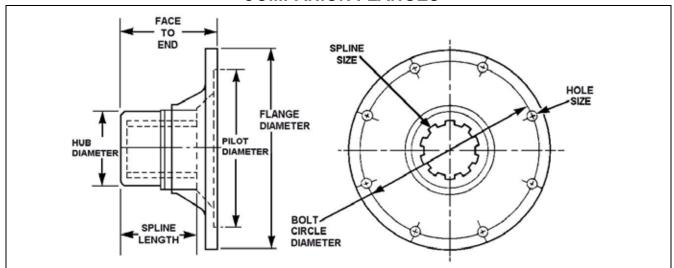
A-3260-G-1827

A-3260-J-1830

# **RPL SERIES YOKES**



# **COMPANION FLANGES**



Axle Model		Spline	Hub	Pilot Dia. M=Male		Hole	Bolt Circle	Spline Size		Production Part
(Location)	Face to End	Length	Dia.	F=Female	Flange Dia.	Size	Dia.	Dia No. Teeth	Part Number	Number
RS-16-140	2.84"	2.25"	2.50"	F-3.75"	Square	.51"	4.75"	1.75"-34	2WCS28-73A	A-3260-D-4
RS-17-140					Flange					
(Input)	2.94"			F-7.75"	8.00"	.38"	7.25"		5WCS28-54A	A-3260-G-7
RS-16-141	3.38"	2.31"	3.00"	F-6.63"	6.88"	.38"	6.13"	2.00"-39	3WCS32-73A1	A1-3260-V-152
RS-17-141	3.31"			F-7.75"	8.00"	.41"	7.25"		5WCS32-86A2	A2-3260-F-136
RS-17-144										
RS-19-144										
RS-19-145										
RS-21-145										
(Input)										
(Fwd. Input)	3.38"	2.31"	3.00"	F-6.63"	6.88"	.38"	6.13"	2.00"-39	3WCS32-73A	A-3260-V-152
RT-34-140	3.31"			F-7.75"	8.00"	.41"	7.25"		5WCS32-86A	A-3260-F-136
RT-40-140	2.62"			F-7.75"	8.00"	.44"	7.25"		5WCS32-89A	A-3260-E-213
RT-34-144	3.27"			F-7.75"	8.00"	.40"	7.25"		5WCS32-94A	A-3260-M-325
RT-38-144										
RT-34-145										
RT-40-145										
RT-44-145	1									
(Fwd. Output)	0.04"	0.05"	0.50"	E C C2"	C 00"	2011	C 401	4 75" 04	2W0020 02	2000 140
(Original Design	2.94"	2.25"	2.50"	F-6.63"	6.88"	.38"	6.13"	1.75"-34	3WCS28-93	3260-J-10
140 Tandem)	2 24"	0.24"	2.00"	F 7 75"	9.00"	44"	7 05"	2.00".20	EMCC33 0C	2260 F 426
(All Others)	3.31"	2.31"	3.00"	F-7.75"	8.00"	.41"	7.25"	2.00"-39	5WCS32-86	3260-F-136
(Rear Input)	3.38"	2.31"	3.00"	F-6.63"	6.88"	.38"	6.13"	2.00"-39	3WCS32-73A1	A1-3260-V-152
	3.31"			F-7.75"	8.00"	.41"	7.25"		5WCS32-86A2	A2-3260-F-136

AXLE	BASE		KIT
MODEL	CARRIER	KIT DESCRIPTION	NUMBER
RS-16-140	3200-M-1547 Standard	Carrier overhaul	KIT RS-17-140
		Carrier bearings and oil seals	KIT 4345
		Pinion bearing cage shims	KIT 2313
		Pinion bearing spacers	KIT 2321
		Main differential nest with spider	KIT 2308
		Main differential nest w ithout spider	KIT 2309
		Ring gear to differential case bolts, nuts and washers	KIT 2317
	3200-L-1676 Standard	Carrier bearings and oil seals	KIT 4350
		Pinion bearing cage shims	KIT 2313
		Pinion bearing spacers	KIT 2321
		Main differential nest with spider	KIT 2389
		Main differential nest without spider	KIT 2431
		Ring gear to differential case bolts, nuts and washers	KIT 2317
RS-16-141	3200-L-1676 Standard	Carrier bearings and oil seals	KIT 4400
	3200-Q-1785 Standard	Pinion bearing cage shims	KIT 2313
	3200-S-1865 Standard	Pinion bearing spacers	KIT 2322
		Main differential nest with spider	KIT 2389
		Main differential nest w ithout spider	KIT 2431
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Carrier and cap upgrade to thrust screw version	KIT 2756
RS-17-140	3200-M-1547 Standard	See kits for same base carrier of RS-16-140	
	3200-L-1676 Standard		_
	3200-Q-1785 Standard		_
	3200-S-1865 Standard		
	3200-M-1547 NoSpin diff.	See kits for same base carrier of RS-16-140 except	
	3200-L-1676 NoSpin diff.	KIT RS-17-140, KIT 2308, KIT 2309, KIT 2389 and	_
	3200-Q-1785 NoSpin diff.	KIT 2431 cannot be used as they apply to standard	_
	3200-S-1865 NoSpin diff.	differential nest type carriers.	
RS-17-141	3200-L-1676 Standard	See kits for same base carrier of RS-16-141	
	3200-Q-1785 Standard		_
	3200-S-1865 Standard		
RD-17-145	3200-G-1645 Standard	Carrier bearings and oil seals (Prior to 11/93)	KIT 4395
	3200-T-1814 Standard	Carrier bearings and oil seals (After 11/93)	KIT 4396
	3200-B-1978 Standard	Input brg cage shims & pinion inner brg cup shims	KIT 2429
		Pinion bearing spacers	KIT 2396
		Main differential nest with spider	KIT 2389
		Main differential nest without spider	KIT 2431
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Output bearing snap ring spacers	KIT 576
		Inter-axle differential case and nest (Prior to 10/98)	KIT 2488
		Inter-axle differential case and nest (After 10/98)	KIT 2522
		Helical gears	KIT 2482
		Carrier and cap upgrade to thrust screw	KIT 2751
		Carrier, cap and IAD shift cylinder upgrade	KIT 2706
	3200-G-1645 NoSpin diff.	See kits for standard carrier except	-
	3200-T-1814 NoSpin diff.	KIT 2389 and KIT 2431 w hich apply to standard	
	3200-B-1978 NoSpin diff.	differential type carriers.	_

AXLE	BASE		KIT
MODEL	CARRIER	KIT DESCRIPTION	NUMBER
RP-17-145	3200-X-1662 Pump	Carrier bearings and oil seals (Prior to 11/93)	KIT 4395
	3200-V-1816 Pump	Carrier bearings and oil seals (After 11/93)	KIT 4396
	3200-H-1984 Pump	Input brg cage shims & pinion inner brg cup shims	KIT 2429
	·	Pinion bearing spacers	KIT 2396
		Main differential nest with spider	KIT 2389
		Main differential nest without spider	KIT 2431
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Output bearing snap ring spacers	KIT 576
		Inter-axle differential case and nest (Prior to 10/98)	KIT 2488
		Inter-axle differential case and nest (After 10/98)	KIT 2522
		Helical gears	KIT 2482
		Input shaft and pump upgrade	KIT 2835
		Carrier and cap upgrade to thrust screw	KIT 2753
	3200-X-1662 NoSpin diff.	See kits for carrier with pump except	
	3200-V-1816 NoSpin diff.	KIT 2389 and KIT 2431 w hich apply to standard	
	3200-H-1984 NoSpin diff.	differential type carriers.	_
RR-17-145	3200-L-1676 Standard	See kits for same base carrier of RS-16-141	
	3200-Q-1785 Standard		
	3200-S-1865 Standard		_
RS-19-145	3200-L-1676 Standard	See kits for same base carrier of RS-16-141	
	3200-Q-1785 Standard		
	3200-S-1865 Standard		_
	3200-L-1676 NoSpin diff.	See kits for same base carrier of RS-16-141 except	
	3200-Q-1785 NoSpin diff.	KIT 2389 and KIT 2431 w hich apply to standard	
	3200-S-1865 NoSpin diff.	differential type carriers.	_
RD-20-140	3200-G-1645 Standard	Carrier overhaul	KIT RD-20140NL
	3200-T-1814 Standard	Carrier bearings and oil seals (Prior to 11/93)	KIT 4355
	3200-B-1978 Standard	Carrier bearings and oils seals (updated input shaft)	KIT 4356
		Input brg cage shims & pinion inner brg cup shims	KIT 2429
		Pinion bearing spacers	KIT 2396
		Main differential nest with spider	KIT 2310
		Main differential nest w ithout spider	KIT 2311
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Output bearing snap ring spacers	KIT 530
		Inter-axle differential case and nest (Prior to 10/98)	KIT 2488
		Inter-axle differential case and nest (After 10/98)	KIT 2522
		Helical gears	KIT 2482
		Carrier and cap upgrade to thrust screw	KIT 2751
		Carrier, cap and IAD shift cylinder upgrade	KIT 2706
RR-20-140	3200-L-1676 Standard	Carrier overhaul	KIT RS-145 1676
	3200-Q-1785 Standard	Carrier bearings and oil seals	KIT 4400
	3200-S-1865 Standard	Pinion bearing cage shims	KIT 2313
		Pinion bearing spacers	KIT 2322
		Main differential nest w ith spider	KIT 2310
		Main differential nest w ithout spider	KIT 2311
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Carrier and cap upgrade to thrust screw	KIT 2756

AXLE	BASE		KIT
MODEL	CARRIER	KIT DESCRIPTION	NUMBER
MR-20-143	3200-W-2051 Standard	Pinion bearing shims	KIT 1647
		Pinion bearing split spacers	KIT 2541
		Carrier bearings and oil seals	KIT 4461
		Main differential nest with spider	KIT 2310
		Main differential nest without spider	KIT 2311
		Ring gear to differential case bolts, nuts and washers	KIT 2317
MD-20-143	3200-G-1645 Standard	Carrier overhaul	KIT RD-20145NL
RD-17-144	3200-T-1814 Standard	Carrier bearings and oil seals (Prior to 11/93)	KIT 4395
RD-19-144	3200-F-1852 Standard	Carrier bearings and oil seals (After 11/93)	KIT 4396
RD-20-145	3200-N-1860 Standard	Input brg cage shims & pinion inner brg cup shims	KIT 2429
	3200-S-1917 Standard	Pinion bearing spacers	KIT 2396
	3200-B-1978 Standard	Main differential nest with spider	KIT 2310
	3200-C-1979 Standard	Main differential nest without spider	KIT 2311
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Output bearing snap ring spacers	KIT 576
		Inter-axle differential case and nest (Prior to 10/98)	KIT 2488
		Inter-axle differential case and nest (After 10/98)	KIT 2522
		Helical gears	KIT 2482
		Carrier and cap upgrade to thrust screw	KIT 2751
		Carrier, cap and IAD shift cylinder upgrade	KIT 2706
	3200-M-1677 Diff. lock	Same as RD-20-145 standard except for the following kits:	
	3200-U-1815 Diff. lock	Carrier overhaul	KIT RD-20145DL
	3200-R-1890 Diff. lock	Carrier bearings and oil seals (Prior to 11/93)	KIT 4405
	3200-E-1903 Diff. lock	Carrier bearings and oil seals (After 11/93)	KIT 4406
	3200-E-1981 Diff. lock	Shift kit (bolt on style main diff. lock)	KIT 2413
		Shift kit (screw on style main diff. lock)	KIT 2662
MP-20-143	3200-L-1624 Pump w /lock	Carrier overhaul	KIT RD-20145DL
RP-17-144	3200-W-1817 Pump w /lock	Carrier bearings and oil seals (Prior to 11/93)	KIT 4405
RP-19-144	3200-P-1888 Pump w /lock	Carrier bearings and oil seals (After 11/93)	KIT 4406
RP-20-145	3200-D-1902 Pump w /lock	Input brg cage shims & pinion inner brg cup shims	KIT 2429
	3200-K-1987 Pump w /lock	Pinion bearing spacers	KIT 2396
		Main differential nest with spider	KIT 2310
		Main differential nest without spider	KIT 2311
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Output bearing snap ring spacers	KIT 576
		Inter-axle differential case and nest (Prior to 10/98)	KIT 2488
		Inter-axle differential case and nest (After 10/98)	KIT 2522
		Helical gears	KIT 2482
		Carrier and cap upgrade to thrust screw	KIT 2754
		Carrier, cap and IAD shift cylinder upgrade	KIT 2705
		Input shaft and pump	KIT 2623
		Shift kit (bolt on style main diff. lock)	KIT 2413
		Shift kit (screw on style main diff. lock)	KIT 2662

AXLE	BASE		KIT
MODEL	CARRIER	KIT DESCRIPTION	NUMBER
MP-20-143	3200-X-1662 Pump	Carrier overhaul	KIT RD-20145NL
RP-17-144	3200-V-1816 Pump	Carrier bearings and oil seals (Prior to 11/93)	KIT 4395
RP-19-144	3200-G-1853 Pump	Carrier bearings and oil seals (After 11/93)	KIT 4396
RP-20-145	3200-H-1984 Pump	Input brg cage shims & pinion inner brg cup shims	KIT 2429
(cont)	3200-11-1904 Fullip	Pinion bearing spacers	KIT 2396
(COIII)		Main differential nest with spider	KIT 2310
		Main differential nest with spider	KIT 2310
		Ring gear to differential case bolts, nuts and washers	KIT 2317
			KIT 576
		Output bearing snap ring spacers Inter-axle differential case and nest (Prior to 10/98)	KIT 2488
		· · · · · ·	KIT 2522
		Inter-axle differential case and nest (After 10/98)	
		Helical gears	KIT 2482
		Input shaft and pump upgrade	KIT 2623
	0000 V 4000 N 0 1 1 1 1 1 1	Carrier and cap upgrade to thrust screw	KIT 2753
	3200-X-1662 NoSpin diff.	Same as pump with no lock with the following	
	3200-V-1816 NoSpin diff.	exceptions: KIT RD20145NL, KIT 2310 and KIT 2311	
	3200-H-1984 NoSpin diff.	apply only to standard differential carriers, not used	
	WITH PUMP	w ith NoSpin.	
RR-17-144	3200-L-1676 Standard	Carrier overhaul	KIT RS-145 1676
RR-19-144	3200-Q-1785 Standard	Carrier bearings and oil seals	KIT 4400
RR-20-145	3200-D-1850 Standard	Pinion brg cage shims (3200-L-1676 & 3200-M-1885)	KIT 2313
	3200-E-1851 Standard	Pinion bearing cage shims (all others)	KIT 1568
	3200-S-1865 Standard	Pinion bearing spacers	KIT 2322
	3200-M-1885 Standard	Main differential nest with spider	KIT 2310
		Main differential nest without spider	KIT 2311
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Carrier and cap upgrade to thrust screw	KIT 2756
	Same carriers as above	Same as above with the following exceptions:	
	but with No-Spin diff.	KIT RS-145 1676, KIT 2310 and KIT 2311 apply only	
		to standard differential carriers, not used with NoSpin.	
	3200-X-1558 Diff. lock	Carrier overhaul	KIT RS-145 1547
	3200-G-1879 Diff. lock	Carrier bearings and oil seals	KIT 4390
		Pinion bearing cage shims	KIT 2313
		Pinion bearing spacers	KIT 2322
		Main differential nest with spider	KIT 2310
		Main differential nest without spider	KIT 2311
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Diff. lock actuator repair kit (bolt-on version)	KIT 2405
		Diff. lock actuator repair kit (screw-in version)	KIT 2662
		Carrier and cap upgrade to thrust screw	KIT 2755
RS-17-144	3200-L-1676 Standard	See kits for same base carriers of RR-20-145	
RS-19-144	3200-Q-1785 Standard		
RS-21-145	3200-D-1850 Standard		
	3200-E-1851 Standard		
	3200-S-1865 Standard		
	3200-M-1885 Standard		
	3200-L-1676 NoSpin diff.	See kits for same base carrier of RR-20-145	
	3200-X-1558 Diff. lock	See kits for same base carriers of RR-20-145	
	3200-G-1879 Diff. lock		
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AXLE	BASE		KIT
MODEL	CARRIER	KIT DESCRIPTION	NUMBER
RS-17-144	3200-R-1500 Diff. lock	Carrier overhaul	KIT RS-145 1500
RS-19-144		Carrier bearings and oil seals	KIT 4385
RS-21-145		Pinion bearing cage shims	KIT 2313
(cont)		Pinion bearing spacers	KIT 2322
		Main differential nest with spider	KIT 2310
		Main differential nest without spider	KIT 2311
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Diff. lock actuator repair kit (bolt-on)	KIT 2405
RD-22-145	3200-B-1874 Standard	Carrier bearings and oil seals (Prior to 11/93)	KIT 4395
	3200-D-1980 Standard	Carrier bearings and oil seals (After 11/93)	KIT 4396
		Input brg cage shims & pinion inner brg cup shims	KIT 2429
		Pinion bearing spacers	KIT 2396
		Main differential nest with spider	KIT 2696
		Main differential nest w ithout spider	KIT 2703
		Main differential case upgrade 3.42 thru 4.11	KIT 2665
		Main differential case upgrade 4.30 and slow er	KIT 2647
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Output bearing snap ring spacers	KIT 576
		Inter-axle differential case and nest (Prior to 10/98)	KIT 2488
		Inter-axle differential case and nest (After 10/98)	KIT 2522
		Helical gears	KIT 2482
		Carrier and cap upgrade to thrust screw	KIT 2751
		Carrier, cap and IAD shift cylinder upgrade	KIT 2706
	3200-C-1875 Diff. lock	Same as RD-20-145 standard except for the following kits:	
	3200-G-1905 Diff. lock	Carrier bearings and oil seals (Prior to 11/93)	KIT 4405
	3200-F-1982 Diff. lock	Carrier bearings and oil seals (After 11/93)	KIT 4406
		Carrier, cap and IAD shift cylinder upgrade	KIT 2704
		Main differential case upgrade 3.42 thru 4.11	KIT 2664
		Main differential case upgrade 4.30 and slow er	KIT 2648
		Shift kit (bolt on style main diff. lock)	KIT 2413
		Shift kit (screw on style main diff. lock)	KIT 2691
		Carrier and cap upgrade to thrust screw	KIT 2752
RP-22-145	3200-E-1877 Pump w /lock	Carrier bearings and oil seals (Prior to 11/93)	KIT 4405
	3200-H-1906 Pump w /lock	Carrier bearings and oil seals (After 11/93)	KIT 4406
	3200-M-1911 Pump w /lock	Input brg cage shims & pinion inner brg cup shims	KIT 2429
	3200-T-1918 Pump w /lock	Pinion bearing spacers	KIT 2396
		Main differential nest with spider	KIT 2696
		Main differential nest without spider	KIT 2703
		Main differential case upgrade 3.42 thru 4.11	KIT 2664
		Main differential case upgrade 4.30 and slow er	KIT 2648
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Output bearing snap ring spacers	KIT 576
		Inter-axle differential case and nest (Prior to 10/98)	KIT 2488
		Inter-axle differential case and nest (After 10/98)	KIT 2522
		Helical gears	KIT 2482
		Carrier, cap and IAD shift cylinder upgrade	KIT 2705
		Input shaft and pump	KIT 2623
		Shift kit (bolt on style main diff. lock)	KIT 2413
		Shift kit (screw on style main diff. lock)	KIT 2691
		Carrier and cap upgrade to thrust screw	KIT 2754
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AXLE	BASE		KIT
MODEL	CARRIER	KIT DESCRIPTION	NUMBER
RP-22-145	3200-D-1876 Pump	Carrier bearings and oil seals (Prior to 11/93)	KIT 4395
(cont)	3200-P-1914 Pump	Carrier bearings and oil seals (After 11/93)	KIT 4396
	3200-J-1986 Pump	Input brg cage shims & pinion inner brg cup shims	KIT 2429
		Pinion bearing spacers	KIT 2396
		Main differential nest with spider	KIT 2696
		Main differential nest w ithout spider	KIT 2703
		Main differential case upgrade 3.42 thru 4.11	KIT 2665
		Main differential case upgrade 4.30 and slow er	KIT 2647
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Output bearing snap ring spacers	KIT 576
		Inter-axle differential case and nest (Prior to 10/98)	KIT 2488
		Inter-axle differential case and nest (After 10/98)	KIT 2522
		Helical gears	KIT 2482
		Input shaft and pump upgrade	KIT 2623
		Carrier and cap upgrade to thrust screw	KIT 2753
	Same carriers as above	Same as above with the following exceptions:	
	but with No-Spin diff.	KIT RD20145NL, KIT 2310 and KIT 2311 apply only to	
		standard differential carriers, not used with NoSpin.	
RR-22-145	3200-A-1873 Standard	Carrier bearings and oil seals	KIT 4400
		Pinion bearing cage shims	KIT 2313
		Pinion bearing spacers	KIT 2322
		Main differential nest with spider	KIT 2696
		Main differential nest without spider	KIT 2703
		Main differential case upgrade 3.42 thru 4.11	KIT 2665
		Main differential case upgrade 4.30 and slower	KIT 2647
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Carrier and cap upgrade to thrust screw	KIT 2756
	Same carriers as above	Same as above with the following exceptions:	
	but with No-Spin diff.	KIT RS-145 1676, KIT 2310 and KIT 2311 apply only	
		to standard differential carriers, not used with NoSpin.	
	3200-F-1904 Diff. lock	Carrier bearings and oil seals	KIT 4390
		Pinion bearing cage shims	KIT 2313
		Pinion bearing spacers	KIT 2322
		Main differential nest with spider	KIT 2696
		Main differential nest without spider	KIT 2703
		Main differential case upgrade 3.42 thru 4.11	KIT 2664
		Main differential case upgrade 4.30 and slow er	KIT 2648
		Ring gear to differential case bolts, nuts and washers	KIT 2317
		Diff. lock actuator repair kit (bolt-on)	KIT 2405
		Carrier and cap upgrade to thrust screw	KIT 2755

# KIT RD20140NL

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	KIT 2310	1	Main Diff. Kit with Spider	Without diff. lock, old style welded IAD
2	KIT 2396	1	Spacer Kit	RD-20-140
3	KIT 2429	1	Shim Kit	
4	KIT 576	1	Snap Ring Kit	
5	KIT 2488	1	IAD Kit	
6	40-X-1145	1	Nut	
7	KIT 2637	1	Input Nut and Washer Kit	
8	KIT 4395	1	Bearing & Seal Kit	
9	JM-511945	1	Bearing Cone	

# KIT RD20145DL

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	KIT 2310	1	Main Diff. Kit with Spider	With diff. lock, old style welded IAD. Later
2	KIT 2396	1	970000	model bolted IAD carriers can use this kit.
3	KIT 2429	1	0	RD-17-144, RD-19-144, RD-20-145,
4	KIT 576	1	Snap Ring Kit	RP-17-144, RP-19-144, RP-20-145
5	KIT 2488	1	IAD Kit	
6	40-X-1145	1	Nut	
7	KIT 2637	1	Input Nut and Washer Kit	
8	KIT 4405	1	Bearing & Seal Kit	
9	JM-511945	1	Bearing Cone	
10	40-X-1233	1	Lock Nut	
11	1229-N-1730	1	Washer	
12	A1-1205-X-2728	1	Oil Seal Assembly	

# KIT RD20145NL

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	KIT 2310	1	Main Diff. Kit with Spider	Without diff. lock, old style welded IAD. Later
2	KIT 2396	1	Spacer Kit	model bolted IAD carriers can use this kit.
3	KIT 2429	1	Shim Kit	RD-17-144, RD-19-144, RD-20-145,
4	KIT 576	1	Snap Ring Kit	RP-17-144, RP-19-144, RP-20-145
5	KIT 2488	1	IAD Kit	
6	40-X-1145	1	Nut	
7	KIT 2637	2	Input Nut and Washer Kit	
8	KIT 4395	1	Bearing & Seal Kit	
9	JM-511945	1	Bearing Cone	
10	40-X-1233	1	Lock Nut	
11	1229-N-1730	1	Washer	
12	A1-1205-X-2728	1	Oil Seal Assembly	

# KIT RR22145 1873

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	KIT 2696	1	Main Diff. Kit with Spider	Less diff lock.
2	KIT 2637	1	Input Nut and Washer Kit	RR-22-145
3	KIT 2322	1	Spacer Kit	
4	KIT 1568	1	Shim Kit	
5	KIT 4400	1	Bearing & Seal Kit	

#### KIT RS145 1500

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	KIT 2310	1	Main Diff. Kit with Spider	For 3200-R-1500 DCDL carriers.
2	KIT 2637	1	Input Nut and Washer Kit	RR-20-145, RS-21-145
3	KIT 2322	1	Spacer Kit	
4	KIT 2313	1	Shim Kit	
5	KIT 4385	1	Bearing & Seal Kit	ļ

# KIT RS145 1547

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	KIT 2310	1	Main Diff. Kit with Spider	For DCDL carriers other than 3200-R-1500.
2	KIT 2637	1	Input Nut and Washer Kit	RR-17-144, RR-19-144, RR-20-145,
3	KIT 2322	1	Spacer Kit	RS-17-144, RS-19-144, RS-21-145
4	KIT 2313	1	Shim Kit	
5	KIT 4390	1	Bearing & Seal Kit	

# KIT RS145 1676

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS		
1	KIT 2310	1	Main Diff. Kit with Spider	Non-DCDL carriers.		
2	KIT 2637	1	Input Nut and Washer Kit	RR-20-140, RR-20-145, RS-17-144, RS-19-144		
3	KIT 2322	1	Spacer Kit			
4	KIT 2313	1	Shim Kit			
5	KIT 4400	1	Bearing & Seal Kit			
6	KIT 1568	1	Shim Kit	<u>'</u>		

# **KIT RS17140**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	KIT 2308	1	Main Diff. Kit with Spider	RS-16-140, RS-17-140
2	KIT 2636	1	Fastener Kit	
3	KIT 2321	1	Spacer Kit	
4	KIT 2313	1	Shim Kit	
5	KIT 4345	1	Bearing & Seal Kit	

# KIT 530

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	1229-A-2237	1	Snap Ring - 3.94mm/.155 in.	Output shaft snap ring kit
2	1229-B-2238	1	Snap Ring - 4.01mm/.158 in.	RD-20-140
3	1229-C-2239	1	Snap Ring - 4.09mm/.161 in.	
4	1229-D-2240	1	Snap Ring - 4.17mm/.164 in.	
5	1229-E-2241	1	Snap Ring - 4.24mm/.167 in.	
6	1229-F-2242	1	Snap Ring - 4.32mm/.170 in.	
7	1229-G-2243	1	Snap Ring - 4.39mm/.173 in.	
8	1229-H-2244	1	Snap Ring - 4.47mm/.176 in.	
9	1229-J-2246	1	Snap Ring - 4.55mm/.179 in.	
10	1229-K-2247	1	Snap Ring - 4.62mm/.182 in.	

#### **KIT 576**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	1229-P-2590	1	Ring-Snap	Output shaft snap ring kit
2	1229-Q-2591	1	Ring-Snap	MD-20-143, MP-20-143, RD-17-144,
3	1229-R-2592	1	Ring-Snap	RD-17-145, RD-19-144, RD-20-145,
4	1229-S-2593	1	Ring-Snap	RD-22-145, RP-17-144, RP-17-145,
5	1229-T-2594	1	Ring-Snap	RP-19-144, RP-20-145, RP-22-145
6	1229-U-2595	1	Ring-Snap	
7	1229-V-2596	1	Ring-Snap	
8	1229-W-2597	1	Ring-Snap	
9	1229-X-2598	1	Ring-Snap	
10	1229-Y-2599	1	Ring-Snap	

# **KIT 1568**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2203-C-8115	1	Shim075mm/.003 in.	3200-S-1865 or all single or rear/rear models
2	2203-D-8116	3	Shim125mm/.005 in.	using pinion bearing shim OD 8.5"
3	2203-E-8117	4	Shim250mm/.010 in.	140 Series
4	2203-B-9804	1	Shim500mm/.020 in.	

# **KIT 1647**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2203-F-2788	3	Shim075mm/.003 in.	For Amboid drive axle.
2	2203-G-2789	2	Shim125mm/.005 in.	MR-20-143M, RD-17-144, RD-17-145,
3	2203-H-2790	4	Shim250mm/.010 in.	RD-19-144, RD-19-145, RD-20-145,
				RD-22-145, RP-17-144, RP-17-145,
				RP-19-144, RP-19-145, RP-20-145, RP-22-145

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2233-M-1027	4	Differential Pinion, Finished	With diff. spider (1.85"-36 spline side gear).
2	2234-T-1086	2	Differential Side Gear, Finished	Original design.
3	3278-D-82	1	Differential Spider	RS-16-140, RS-17-140
4	1229-Z-3172	2	Thrust Washer	
5	1229-L-1026	4	Thrust Washer	

# **KIT 2309**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2233-M-1027	4	Differential Pinion, Finished	Less diff. spider (1.85"-36 spline side gear).
2	2234-T-1086	2	Differential Side Gear, Finished	Original design.
3	1229-Z-3172	2	Thrust Washer	RS-16-140, RS-17-140
4	1229-L-1026	4	Thrust Washer	

# **KIT 2310**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2233-J-1024	4	Differential Pinion, Finished	With diff. spider (2.10"-41 spline side gear).
2	2234-U-1269	2	Differential Side Gear, Finished	MD-20-143, MP-20-143, MR-20-143,
3	3278-S-305	1	Billoroniaa epiaol	RD/RP/RR-17-144, RD/RP/RR-19-144,
4	1229-V-4624	2	THI GOL TYGOTION	RD/RR-20-140, RD/RP/RR-20-145,
5	1229-R-1032	4	Thrust Washer	RS-17-144, RS-19-144, RS-21-145

# **KIT 2311**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2233-J-1024	4	Differential Pinion	Less diff. spider (2.10"-41 spline side gear).
2	2234-U-1269	2	Differential Side Gear, Finished	MD/MP/MR-20-143, RD/RP/RR-17-144,
3	1229-V-4624	2	Thrust Traction	RD/RP/RR-19-144, RD/RR-20-140,
4	1229-R-1032	4	THI GOL TYGOTION	RD/RP/RR-20-145, RS-17-144, RS-19-144, RS-21-145

# **KIT 2313**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2803-Q-2851	3	Shim075mm/.003 in.	3200-L-1676 or all single or rear/rear models
2	2803-R-2852	2	Shim125mm/.005 in.	using pinion bearing shim OD 9.62".
3	2803-S-2853	4	Shim250mm/.010 in.	140 Series
4	2803-T-2854	1	Shim500mm/.020 in.	

#### **KIT 2317**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	41-X-1216	12	Capscrew	Gear to case bolt kit (17.0 mm bolts
2	1229-U-1503	12	Washer-Flat	prior to 4-88). MD/MP/MR-20-143,
3	40-X-1182	12	Lock Nut	RD/RP/RR-17-144, RD/RP/RR-17-145,
				RD/RP/RR-19-144, RD/RR-20-140,
				RD/RP/RR-20-145, RD/RP/RR-22-145,
				RS-16-140, RS-16-141, RS-17-140,
				RS-17-141, RS-17-144, RS-17-145,
				RS-19-144, RS-19-145, RS-21-145

#### **KIT 2321**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2203-V-9486	2	Spacer - 8.35mm/.329 in.	Pinion bearing spacers
2	2203-W-9487	2	Spacer - 8.38mm/.330 in.	RS-16-140, RS-17-140
3	2203-X-9488	2	Spacer - 8.40mm/.331 in.	
4	2203-Y-9489	2	Spacer - 8.43mm/.332 in.	
5	2203-Z-9490	2	Spacer - 8.45mm/.333 in.	
6	2203-A-9491	2	Spacer - 8.58mm/.338 in.	
7	2203-B-9492	2	Spacer - 8.70mm/.343 in.	
8	2203-C-9493	2	Spacer - 8.73mm/.344 in.	
9	2203-D-9494	2	Spacer - 8.75mm/.345 in.	
10	2203-E-9495	2	Spacer - 8.78mm/.346 in.	
11	2203-F-9496	2	Spacer - 8.80mm/.347 in.	

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2203-J-9474	2	Spacer - 8.75mm/.345 in.	Pinion bearing spacers
2	2203-K-9475	2	Spacer - 8.78mm/.346 in.	RR-17-144, RR-17-145, RR-19-144,
3	2203-L-9476	2	Spacer - 8.80mm/.347 in.	RR-20-140, RR-20-145, RR-22-145,
4	2203-M-9477	2	Spacer - 8.83mm/.348 in.	RS-16-141, RS-17-141, RS-17-144,
5	2203-N-9478	2	Spacer - 8.85mm/.349 in.	RS-19-144, RS-19-145, RS-21-145
6	2203-P-9480	2	Spacer - 8.98mm/.354 in.	
7	2203-Q-9481	2	Spacer - 9.10mm/.354 in.	
8	2203-R-9482	2	Spacer - 9.13mm/.359 in.	
9	2203-S-9483	2	Spacer - 9.15mm/.360 in.	
10	2203-T-9484	2	Spacer - 9.18mm/.361 in.	
11	2203-U-9485	2	Spacer - 9.20mm/.362 in.	

# **KIT 2389**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2233-J-1024	4	Differential Pinion	With diff. spider (2.00"-39 spline side gear).
2	2234-V-1270	2	Differential Side Gear, Finished	RD-17-145, RP-17-145, RS-16-140,
3	3278-S-305	1	Differential Spider	RS-16-141, RS-17-140, RS-17-141
4	1229-V-4624	2	Thrust Washer	
5	1229-R-1032	4	Thrust Washer	

# **KIT 2396**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2203-D-9806	2	Spacer - 5.30mm/.209 in.	Pinion bearing spacers
2	2203-E-9807	2	Spacer - 5.33mm/.210 in.	MD-20-143, MP-20-143, RD-17-145,
3	2203-F-9808	2	Spacer - 5.35mm/.211 in.	RD-20-140, RD-20-145, RD-22-145,
4	2203-G-9809	2	Spacer - 5.38mm/.212 in.	RP-17-145, RP-20-145, RP-22-145
5	2203-H-9810	2	Spacer - 5.40mm/.213 in.	
6	2203-J-9812	2	Spacer - 5.50mm/.217 in.	
7	2203-K-9813	2	Spacer - 5.60mm/.220 in.	
8	2203-L-9814	2	Spacer - 5.70mm/.224 in.	
9	2203-M-9815	2	Spacer - 5.80mm/.228 in.	
10	2203-N-9816	2	Spacer - 5.90mm/.232 in.	
11	2203-P-9818	2	Spacer - 6.00mm/.236 in.	
12	2203-Q-9819	2	Spacer - 6.10mm/.240 in.	
13	2203-R-9820	2	Spacer - 6.13mm/.241 in.	
14	2203-S-9821	2	Spacer - 6.15mm/.242 in.	
15	2203-T-9822	2	Spacer - 6.18mm/.243 in.	
16	2203-U-9823	2	Spacer - 6.20mm/.244 in.	

# **KIT 2405**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	3196-F-32	1	Tube,Fin.	Minor repair kit for original design main
2	2230-N-170	1	. 101011	differential lock carriers.
3	5-X-1153	1	o rang	RD-20-145, RP-20-145, RP-22-145,
4	2208-H-944	1	Gasket	RR-20-145, RR-22-145, RS-21-145
5	41-X-1364	4	Capscrew	
6	MWA-506	4	Washer	

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	3296-W-1167	1	Shift Fork, Finished	RD-20-145, RD-22-145, RP-20-145, RP-22-145
2	3107-D-1018	1	Clutch Collar	
3	2244-L-1026	1	Shift Shaft	
4	43-X-1006	1	Roll Pin	
5	2258-L-714	1	Spring	
6	3196-F-32	1	Tube,Fin.	
7	2230-N-170	1	Piston	
8	5-X-1153	1	O-Ring	
9	2208-H-944	1	Gasket	
10	3266-F-1020	1	Cover,Fin.	
11	MWA-506	4	Washer	
12	41-X-1364	4	Capscrew	
13	2208-L-1000	1	Gasket	
14	MS-210016-1	1	Capscrew	
15	41-X-1333	1	Capscrew	
16	3237-W-1167	1	Switch Assembly Sensor	]
17	1227-P-1056	1	Sensor Adjusting Nut	]
18	2257-M-1235	1	Sensor/Switch Clip	

# **KIT 2420**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS	
1	2233-U-1035	4	Differential Pinion	IAD nest kit for the bolted IAD. Includes forward	
2	2234-R-1188	1	Differential Side Gear, Finished	and rear side gears. For carriers built after	
3	3892-S-5843	1	Forward IAD Gear	10/98.	
4	2297-E-5335	1	Onap rung	MD-20-143, MP-20-143, RD-17-144,	
5	3278-A-1119	1	Dinordina Opiadi, i iniorida	RP-17-144, RD-19-144, RP-19-144,	
6	1229-T-1606	4	I I II UST VV USITO	RD-17-145, RP-17-145, RD-19-145,	
7	1229-S-4985	1	Thrust Washer	RP-19-145, RD-20-145, RP-20-145	

# KIT 2429

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2203-K-9241	1	Shim076mm/.003 in.	MD-20-143, MP-20-143, RD-17-144,
2	2203-L-9242	1	Shim127mm/.005 in.	RD-17-145, RD-19-144, RD-20-140,
3	2203-M-9243	4	OIIIII .20 IIIIIII.0 I 0 III.	RD-20-145, RD-22-145, RP-17-144,
4	2203-F-2788	1	Oliilli .070llilli/.000 lll.	RP-17-145, RP-19-144, RP-20-145,
5	2203-G-2789	1	Shim125mm/.005 in.	RP-22-145
6	2203-H-2790	4	Shim250mm/.010 in.	

# **KIT 2431**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2233-J-1024	4	Differential Pinion	Less diff. spider (2.00"-39 spline side gear).
2	2234-V-1270	2	Differential Side Gear, Finished	RD-17-145, RP-17-145, RR-17-145,
3	1229-V-4624	2	Thract Wacher	RS-16-140, RS-16-141, RS-17-140,
4	1229-R-1032	4	Thrust Washer	RS-17-141, RS-19-145

# **KIT 2445**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	3261-R-1084	1	Shift Unit Cylinder, Finished	For "reverse-air" Navistar only.
2	3266-Q-1161	1	Cover, Finished	140 Series
3	2230-D-1096	1	Piston	
4	2244-D-1070	1	Differential Lock Out Push Rod	
5	2258-E-1175	1	Spring	
6	5-X-1195	1	O-Ring	
7	5-X-1196	1	O-Ring	
8	5-X-1197	1	O-Ring	
9	1229-P-4280	1	Snap Ring	
10	1229-W-1245	1	Snap Ring	
11	MS-206060-1	4	Capscrew	
12	41-X-1080	2	Special Screw	
13	MWA-506	6	Washer	

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2258-E-1175	1	Spring	For "reverse-air" Navistar only.
2	2230-D-1096	1	Piston	140 Series
3	5-X-1195	1	O-Ring	
4	5-X-1196	1	O-Ring	
5	5-X-1197	1	O-Ring	
6	1229-P-4280	1	Snap Ring	
7	1229-W-1245	1	Snap Ring	

# **KIT 2482**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	3892-S-5843	1	Forward IAD Gear	MD-20-143, MP-20-143, RD-17-145,
2	3892-N-4902	1	Helical Driven Gear	RD-20-140, RD-20-145, RD-22-145,
3	1229-S-4985	1	Thrust Washer	RP-17-145, RP-22-145

# **KIT 2488**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A-3235-W-2025	1	Interaxle Differential Case & Nest Assembly	Old style IAD (1.77"-34 spline side gear).
2	2234-R-1188	1	Differential Side Gear, Finished	Services all forward carriers built before 10/98.
3	3892-S-5843	1	1 of Mara II ID Coal	After 10/98 use KIT 2522. RD-17-145,
4	1229-S-4985	1	THI dot Wdonor	RD-20-140, RD-20-145, RD-22-145,
5	2297-E-5335	1	Snap Ring	RP-17-145, RP-20-145, RP-22-145

# KIT 2511

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	3216-S-4361	2	Tube Finished	ABS carrier 2"-39 spline
2	42-X-1248	2	Special Washer	RD-20-145, RP-20-145, RR-20-145
3	1229-H-4428	2	Snap Ring	

# KIT 2512

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	3216-Q-4359	2	Tube,Fin.	ABS carrier 2.10"-41 spline
2	42-X-1248	2	Special Washer	RD-17-145, RR-17-145
3	1229-H-4428	2	Snap Ring	

#### **KIT 2522**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A-3235-N-2380	1	Interaxle Differential Case & Nest Assembly	New style IAD. Use for carriers built after 10/98.
2	2234-R-1188	1	Differential Side Gear, Finished	MD-20-143, MP-20-143, RD-17-144,
3	3892-S-5843	1	Forward IAD Gear	RD-17-145, RD-19-144, RD-20-140,
4	1229-S-4985	1	Thrust Washer	RD-20-145, RD-22-145, RP-17-144,
5	2297-E-5335	1	Snap Ring	RP-17-145, RP-19-144, RP-20-145, RP-22-145

# KIT 2541

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	1244-M-2431	1	Spacer - 9.40mm/.370 in.	For Amboid drive axle.
2	1244-N-2432	1	Spacer - 9.43mm/.371 in.	MR-20-143
3	1244-P-2434	1	Spacer - 9.45mm/.372 in.	
4	1244-Q-2435	1	Spacer - 9.48mm/.373 in.	
5	1244-R-2436	1	Spacer - 9.50mm/.374 in.	
6	1244-S-2437	1	Spacer - 9.60mm/.378 in.	
7	1244-T-2438	1	Spacer - 9.70mm/.382 in.	
8	1244-U-2439	1	Spacer - 9.80mm/.386 in.	
9	1244-V-2440	1	Spacer - 9.90mm/.390 in.	
10	1244-W-2441	1	Spacer - 10.00mm/.394 in.	
11	1244-X-2442	1	Spacer - 10.10mm/.398 in.	
12	1244-Y-2443	1	Spacer - 10.20mm/.402 in.	
13	1244-Z-2444	1	Spacer - 10.23mm/.403 in.	
14	1244-A-2445	1	Spacer - 10.25mm/.404 in.	
15	1244-B-2446	1	Spacer - 10.28mm/.405 in.	
16	1244-C-2447	1	Spacer - 10.30mm/.406 in.	

# **KIT 2636**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	40-X-1236	1	Lock Nut	M32 x 1.5 nut thread. Rear input, front output.
2	1229-A-2653	1	Washer-Flat	140 Series

# **KIT 2637**

Ι	TEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
	1	40-X-1237	1	Lock Nut	M39 x 1.5 nut thread. Front input, rear input.
	2	1229-T-1736	1	Washer-Flat	140 Series

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	40-X-1233	1	Lock Nut	M45 x 1.5 nut thread. Front input.
2	1229-W-4521	1	Washer	140 Series

# **KIT 2647**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	3235-T-2152	1	Half Flange Differential Case, Finished	Diff. case and spider update kit. For 44,000 lb.
2	3235-U-2153	1	Plain Half Differential Spider, Finished	tandems without differential lock. 4.30 ratio and
3	41-X-1327	16	opoolal colon	slower.
4	1229-C-1511	16	Washer-Flat	RD-22-145, RP-22-145, RR-22-145
5	3278-Y-1117F	1	Differential Spider, Finished	

# **KIT 2648**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	3235-T-2152	1	Half Flange Differential Case, Finished	Diff. case and spider update kit. For 44,000 lb.
2	3235-V-2154	1	Plain Half Differential Case, Finished	tandems with differential lock. 4.30 ratio and
3	41-X-1327	16	Special Screw	slower.
4	1229-C-1511	16	Washer-Flat	RD-22-145, RP-22-145, RR-22-145
5	3278-Y-1117F	1	Differential Spider, Finished	ļ

# **KIT 2662**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	3296-Z-1170	1	Shift Fork, Finished	Screw in air shift cage kit for post 11/93 DCDL
2	3107-D-1018	1	Clutch Collar	145 series carriers
3	3237-W-1167	1	Ciritari 7 locorribi y Corribor	RD-17-144, RD-19-144, RD-20-145,
4	2257-M-1235	1	OCHOOLOWIGH ONE	RD-22-145, RP-17-144, RP-19-144,
5	2258-N-1262	1	loping	RP-20-145, RP-22-145, RR-17-144,
6	5-X-521	1	10-11llu	RR-19-144, RR-20-145, RR-22-145,
7	A-3261-A-1067	1	DCDL Shift Cylinder	RS-17-144, RS-19-144, RS-21-145
8	41-X-1368	1	Caging Bolt	
9	2244-Z-1222	1	Push Rod	

# **KIT 2664**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	3235-D-2188	1	Half Flange Differential Case, Finished	Diff. case and spider update kit.
2	3235-V-2154	1	Plain Half Differential Case, Finished	For 44,000 lb. tandems with differential lock.
3	41-X-1327	16	Openial Colon	Ratios 3.42 thru 4.11.
4	1229-C-1511	16	Washer-Flat	RD-22-145, RP-22-145, RR-22-145
5	3278-Y-1117F	1	Differential Spider, Finished	

#### **KIT 2665**

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ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS			
1	3235-D-2188	1	Half Flange Differential Case, Finished	Diff. case and spider update kit.			
2	3235-U-2153	1		For 44,000 lb. tandems with differential lock.			
3	41-X-1327	16	Openial Colon	Ratios 3.42 thru 4.11.			
4	1229-C-1511	16	Washer-Flat	RD-22-145, RP-22-145, RR-22-145			
5	3278-Y-1117F	1	Differential Spider, Finished				

# **KIT 2668**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS		
1	10-X-1594	7	Screw-Special	Carrier to housing capscrew kit.		
2	10-X-1597	3	Screw-Special	145 Series Forward		
3	1229-W-1557	12	Washer-Hardened			

# **KIT 2686**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2244-D-1070	1	Differential Lock Out Push Rod	Navistar "reverse air" shift
2	3266-Q-1161	1	Cover, Finished	RD-20-145, RD-22-145, RP-20-145, RP-22-145

# KIT 2691

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ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A-3261-A-1067	1	DCDL Shift Cylinder	Main diff. lock, screw-in shift, Services all new
2	2244-Z-1222	1	Push Rod	style screw- in type main differential lock
3	41-X-1368	1	oughig box	carriers. MD-20-143, MP-20-143, RD-17-144,
4	5-X-521	1	lo ruig	RD-19-144, RD-20-145, RD-22-145,
				RP-17-144, RP-19-144, RP-20-145,
				RP-22-145, RR-17-144, RR-19-144,
				RR-20-145, RS-17-144, RS-19-144, RS-21-145

#### **KIT 2696**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2233-X-1116	4	Differential Pinion	With diff. spider (2.10"-41 spline side gear)
2	2234-X-1272	2	Differential Side Gear, Finished	RD-22-145, RP-22-145, RR-22-145
3	3278-Y-1117F	1	Differential Spider, Finished	
4	1229-V-4624	2	Thrust Washer	
5	1229-R-1032	4	Thrust Washer	

# **KIT 2703**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2233-X-1116	4	Differential Pinion	Less diff. spider (2.10"-41 spline side gear)
2	2234-X-1272	2	Differential Side Gear, Finished	RD-22-145, RP-22-145, RR-22-145
3	1229-V-4624	2	Thrust Washer	
4	1229-R-1032	4	Thrust Washer	

# **KIT 2704**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	KIT 2752	1	Update Kit	Carrier and cap update kit (with diff. lock,
2	KIT 2825	1	Shift Kit	less pump)
				RD-20-145. RD-22-145

# **KIT 2705**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	KIT 2754	1	Update Kit	Carrier and cap update kit (with diff. lock,
2	KIT 2825	1	Shift Kit	with pump)
				RD-20-145, RP-22-145

# **KIT 2706**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	KIT 2751	1	Update Kit	Carrier and cap update kit (less diff. lock,
2	KIT 2825	1	Shift Kit	less pump)
				MD-20-143, RD-17-145, RD-20-140,
				RD-20-145, RD-22-145

#### **KIT 2709**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	5-X-1195	1	O-Ring	Navistar "reverse air" shift
2	5-X-1196	1	1 - 1 - 1 - 1	RD-17-145, RD-20-140, RD-20-145,
3	5-X-1197	1	O-Ring	RD-22-145, RP-20-145, RP-22-145
4	1229-P-4280	1	Snap Ring	

#### **KIT 2730**

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ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS			
1	A2-3200-L-1676	1	Differential Carrier and Cap Assembly	Carrier and cap update kit (with diff case			
2	A8-3235-W-1843	1	Case Assy-Diff	assembly, all ratios except 3.91 and 4.10)			
3	JM-716610	1	Boaring cap	less diff. lock			
4	JM-716649	1	Bearing Cone	RR-20-145, RR-22-145, RS-21-145			
5	2214-C-1095	1	Bearing Adjuster Ring, Finished				

# KIT 2743

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A-3235-W-2025	1	Interaxle Differential Case & Nest Assembly	Inter-axle diff., shift fork and clutch collar,
2	3107-M-1183	1	Clutch Collar	old style
3	3296-Z-1326	1	Office Office Control	RD-17-145, RD-20-140, RD-20-145, RD-22-145, RP-17-145, RP-20-145, RP-22-145

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A2-3200-E-1981	1	Differential Carrier and Cap Assembly	Carrier and cap update kit (with diff. lock,
2	KIT 2691	1	Shift Cylinder Kit	less pump)
3	2206-L-1156	1	Elbow Fitting	RD-20-145
4	3296-Z-1170	1	Shift Fork, Finished	
5	2258-N-1262	1	Spring	

# **KIT 2750**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A-3261-A-1067	1	DCDL Shift Cylinder	Main diff. lock, screw-in shift, Services all new
2	2244-Z-1222	1	Push Rod	style screw- in type main differential lock
3	2258-N-1262	1	[-F3	carriers. MD-20-143, MP-20-143, RD-17-144,
4	5-X-521	1	lo rang	RD-19-144, RD-20-145, RD-22-145,
5	41-X-1368	1	Todding Doit	RP-17-144, RP-19-144, RP-20-145,
				RP-22-145, RR-17-144, RR-19-144,
				RR-20-145, RS-17-144, RS-19-144, RS-21-145

# KIT 2751

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A2-3200-D-1980	1	Differential Carrier and Cap Assembly	Carrier and cap update kit (less diff. lock,
2	41-X-1371	1		less pump, with thrust screw)
3	40-X-1016	1	Jam Nut	MD-20-143, RD-17-145, RD-20-140,
				RD-20-145, RD-22-145

# **KIT 2752**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A2-3200-F-1982	1	Differential Carrier and Cap Assembly	Carrier and cap update kit (with diff. lock,
2	KIT 2691	1	Shift Cylinder Kit	less pump, with thrust screw)
3	2206-L-1156	1	Elbow Fitting	RD-22-145
4	3296-Z-1170	1	Shift Fork, Finished	
5	2258-N-1262	1	Spring	

# **KIT 2753**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A2-3200-J-1986	1	Differential Carrier and Cap Assembly	Carrier and cap update kit (less diff. lock,
2	41-X-1371	1	Thrust Screw	with pump, with thrust screw)
3	40-X-1016	1	Jam Nut	RP-22-145

# **KIT 2754**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A2-3200-L-1988	1	Differential Carrier and Cap Assembly	Carrier and cap update kit (with diff. lock,
2	KIT 2691	1	Shift Cylinder Kit	with pump, with thrust screw)
3	2206-L-1156	1	Elbow Fitting	MP-20-143, RP-20-145, RP-22-145
4	3296-Z-1170	1	Shift Fork, Finished	
5	2258-N-1262	1	Spring	

# **KIT 2755**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A2-3200-F-1904	1	Differential Carrier and Cap Assembly	Carrier and cap update kit (with diff. lock,
2	KIT 2691	1	Shift Cylinder Kit	with thrust screw)
3	2206-L-1156	1	Elbow Fitting	RR-20-145, RR-22-145, RS-21-145
4	3296-Z-1170	1	Shift Fork, Finished	
5	2258-N-1262	1	Spring	
6	40-X-1016	1	Jam Nut	
7	41-X-1371	1	Thrust Screw	

# **KIT 2756**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A2-3200-A-1873	1	Differential Carrier and Cap Assembly	Carrier and cap update kit (with thrust screw)
2	41-X-1371	1	1111401 001011	RR-17-145, RR-20-140, RR-20-145,
3	40-X-1016	1	Jam Nut	RR-22-145, RS-16-141, RS-17-141,
				RS-19-145, RS-21-145

# **KIT 2758**

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ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2234-V-1270	1	Differential Side Gear, Finished	Side gear and washer kit
2	1229-V-4624	1	Thrust Washer	(2"-39 spline side gear)
				RD-17-145, RP-17-145, RR-17-145,
				RS-16-140, RS-16-141, RS-17-140,
				RS-17-141, RS-19-145

# **KIT 2759**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2234-U-1269	1	Differential Side Gear, Finished	Side gear and washer kit
2	1229-V-4624	1	Thrust Washer	(2.1"-41 spline side gear)
				RD-20-140, RD-20-145, RP-20-145,
				RR-20-140, RR-20-145, RS-21-145

# **KIT 2760**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2234-X-1272	1	Differential Side Gear, Finished	Side gear and washer kit
2	1229-V-4624	1	Thrust Washer	(2.1"-41 spline side gear)
				RD-22-145, RP-22-145, RR-22-145

# **KIT 2761**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	1229-G-1021	1	Washer-Flat	RD-17-145, RP-17-145, RR-17-145,
2	1229-J-4638	1	Washer-Lock	RS-16-140, RS-16-141, RS-17-140,
				RS-17-141, RS-17-145, RS-19-145

# **KIT 2819**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	1229-D-4632	16	Washer-Hardened	Diff case capscrew kit.
2	2297-F-6324	1	Loctite	145 Series
3	41-X-1327	16	Special Screw	

# KIT 2824

	ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
ſ	1	2244-Z-1222	1	Push Rod	Main Differential Kit
Ī	2	A-3261-A-1067	1	DCDL Shift Cylinder	140 Series

#### **KIT 2825**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	2244-Y-1221	1	Push Rod	I.A.D. shift cylinder kit.
2	A4-3261-Q-1057	1	IAD Shift Cylinder Assembly	145 Series

#### **KIT 2833**

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ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS		
1	A1-1205-X-2728	1	Oil Seal Assembly	Converts 145 series pump version 2"-39 input		
2	A1-3297-T-1346	1	Input Shaft Assembly	shaft to 2.35"-46 spline version.		
3	A-3226-D-1226	1	Bearing Cage Assembly	145 Series		
4	JM-511945	1	Bearing Cone			

# **KIT 2834**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A1-1205-X-2728	1	Oil Seal Assembly	Converts 145 series less pump version 2"-39
2	A-3226-V-1296	1	Bearing Cage Assembly	input shaft to 2.35"-46 spline version.
3	A-3297-U-1347	1	Input Shaft Assembly	145 Series
4	JM-511945	1	Bearing Cone	

# **KIT 2835**

ITEN	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A-3303-P-1030	1	Oil Pump Assembly	Pump update kit
2	KIT 2833	1	Input Shaft Conv. Kit	MP-20-143, RP-17-145, RP-20-145, RP-22-145

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	1229-S-4985	1	Thrust Washer	Helical drive gear and thrust washer, replacing
2	3892-S-5843	1		3892-R-4932. 145 Series Forward

# **KIT 4284**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	41-X-1637	2	Capscrew	Lock pin kit
2	1199-R-2176	2	Cotter Pin	145 Series
3	1246-P-1134	1	Spirol Pin	

#### **KIT 4345**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	JM-716610	1	Bearing Cup	RS-16-140, RS-17-140
2	1228-L-1130	1	Bearing Cup	
3	55200C	1	Bearing Cone	
4	M804049	1	Bearing Cone	
5	1228-F-552	1	Spigot Bearing	
6	JM-716649	1	Bearing Cone	
7	A-1228-L-1130	1	Bearing Cone	
8	55437	1	Bearing Cup	
9	M804010	1	Bearing Cup	
10	A-1205-D-1928	1	Seal Assy	

# KIT 4350

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	M804010	1	Bearing Cup	RS-16-140, RS-17-140
2	M804049	1	Bearing Cone	
3	55437	1	Bearing Cup	
4	55200C	1	Bearing Cone	
5	1228-F-552	1	Spigot Bearing	
6	JM-716610	2	Bearing Cup	
7	JM-716649	2	Bearing Cone	
8	A-1205-D-1928	1	Seal Assy	

#### **KIT 4356**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	H715311	1	Bearing Cup	New Style Thru-Shaft
2	72487	1	Bearing Cup	RD-20-140
3	JLM-710910	1	Bearing Cup	
4	H715334	1	Bearing Cone	
5	72212C	1	Bearing Cone	
6	LM-603011	2	Bearing Cup	
7	JM-716610	2	Bearing Cup	
8	JLM-710949C	1	Bearing Cone	
9	3920	1	Bearing Cup	
10	A1-1205-X-2728	1	Oil Seal Assembly	
11	A-1205-G-2425	1	Seal Assembly	
12	5-X-1034	1	O-Ring	
13	JM-511945	1	Bearing Cone	
14	LM-603049	2	Bearing Cone	
15	JM-716649	2	Bearing Cone	
16	5-X-1343	1	O-Ring	1

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS			
1	72212C	1	Bearing Cone	RR-20-145, RR-22-145, RS-21-145			
2	55206C	1	Bearing Cone				
3	A1-1228-H-606	2	Tapered Bearing Assembly				
4	72487	1	Bearing Cup				
5	55437	1	Bearing Cup				
6	1228-F-552	1	Spigot Bearing				
7	A1-1205-Z-2730	1	Oil Seal Assembly				

# **KIT 4390**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	JM-716649	1	Bearing Cone	RR-17-144, RR-19-144, RR-20-145,
2	A-1228-L-1130	1	Bearing Cone	RR-22-145, RS-17-144, RS-19-144,
3	JM-716610	1	Bearing Cup	RS-21-145
4	1228-L-1130	1	Bearing Cup	
5	72487	1	Bearing Cup	
6	55437	1	Bearing Cup	
7	72212C	1	Bearing Cone	
8	55206C	1	Bearing Cone	
9	1228-F-552	1	Spigot Bearing	
10	A1-1205-Z-2730	1	Oil Seal Assembly	

# **KIT 4395**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	H715311	1	Bearing Cup	Pre 11/93
2	72487	1	Bearing Cup	RD-17-145, RD-20-145, RD-22-145,
3	JLM-710910	1	Bearing Cup	RP-17-145, RP-20-145, RP-22-145
4	H715334	1	Bearing Cone	
5	72212C	1	Bearing Cone	
6	JLM-104910	2	Bearing Cup	
7	JM-716610	2	Bearing Cup	
8	JLM-710949C	1	Bearing Cone	
9	JM511910	1	Bearing Cup	
10	R945008	2	Oil Seal Assembly	
11	5-X-1034	1	O-Ring	
12	5-X-1343	1	O-Ring	
13	JM-511946	1	Bearing Cone	
14	3920	1	Bearing Cup	
15	LM-104949	2	Bearing Cone	
16	JM-716649	2	Bearing Cone	

#### **KIT 4396**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	H715311	1	Bearing Cup	Forward Axles less diff. lock, with new input
2	72487	1	Bearing Cup	and thru shaft
3	JLM-710910	1	Bearing Cup	MD-20-143, MP-20-143, RD-17-144,
4	H715334	1	Bearing Cone	RD-17-145, RD-19-144, RD-20-145,
5	72212C	1	Bearing Cone	RD-22-145, RP-17-144, RP-17-145,
6	JLM-104910	2	Bearing Cup	RP-19-144, RP-20-145, RP-22-145
7	JM-716610	2	Bearing Cup	
8	JLM-710949C	1	Bearing Cone	
9	3920	1	Bearing Cup	
10	A1-1205-Y-2729	1	Oil Seal Assembly	
11	A1-1205-X-2728	1	Oil Seal Assembly	
12	5-X-1034	1	O-Ring	
13	5-X-1343	1	O-Ring	
14	JM-511945	1	Bearing Cone	
15	LM-104949	1	Bearing Cone	
16	JM-716649	1	Bearing Cone	

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	72487	1	Bearing Cup	RR-17-144, RR-17-145, RR-19-144,
2	72212C	1	Bearing Cone	RR-20-140, RR-20-145, RR-22-145,
3	55437	1	12009 000	RS-16-141, RS-17-141, RS-17-144,
4	55206C	1	Bearing Cone	RS-19-144, RS-19-145, RS-21-145
5	1228-F-552	1	Spigot Bearing	
6	JM-716610	2	Bearing Cup	
7	JM-716649	2	Bearing Cone	
8	A1-1205-Z-2730	1	Oil Seal Assembly	

# **KIT 4406**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	72487	1	Bearing Cup	Forward Axles with diff. lock, with new input
2	72212C	1	Bearing Cone	and thru shaft
3	H715311	1	Bearing Cup	MD-20-143, MP-20-143, RD-17-144,
4	H715334	1	Bearing Cone	RD-19-144, RD-20-145, RD-22-145,
5	3920	1	Bearing Cup	RP-17-144, RP-19-144, RP-20-145,
6	JM-511945	1	Bearing Cone	RP-22-145
7	JLM-710910	1	Bearing Cup	
8	JLM-710949C	1	Bearing Cone	
9	1228-L-1130	1	Bearing Cup	
10	A-1228-L-1130	1	Bearing Cone	
11	JM-716610	1	Bearing Cup	
12	JM-716649	1	Bearing Cone	
13	JLM-104910	1	Bearing Cup	
14	LM-104949	1	Bearing Cone	
15	A1-1205-Y-2729	1	Oil Seal Assembly	
16	A1-1205-X-2728	1	Oil Seal Assembly	
17	5-X-1034		O-Ring	
18	5-X-1343	1	O-Ring	

# **KIT 4455**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	3237-W-1167	1	Switch Assembly Sensor	With diff. lock
2	2257-M-1235	1	Sensor/Switch Clip	140 Series

# **KIT 4461**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	72487	1	Bearing Cup	For Amboid drive axle.
2	72225C	1	Bearing Cone	MR-20-143
3	H715311	1	Bearing Cup	
4	H715334	1	Bearing Cone	
5	JM-716610	2	Bearing Cup	
6	JM-716649	2	Bearing Cone	
7	A1-1205-Z-2730	1	Oil Seal Assembly	

# **KIT 4766**

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	10-X-1710	1	Thrust Screw	Thrust screw and block kit for 3200-W-2051
2	2 <b>2297-P-8336</b> 1		Thrust Block	amboid carrier.
				MR-20-143M, MS-21-143M

# MPS 3344 145

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A-3297-U-1347	1	Input Shaft Assembly	Input shaft/IAD update kit for 2.38"-46 spline,
2	1229-S-4985	1	Thrust Washer	less pump version.
3	3892-S-5843	1	Forward IAD Gear	145 Series
4	A-3235-W-2025	1	Interaxle Differential Case & Nest Assembly	
5	2297-E-5335	1	Snap Ring	
6	2234-R-1188	1	Differential Side Gear, Finished	
7	A1-1205-X-2728	1	Oil Seal Assembly	
8	2203-K-9241	1	Shim076mm/.003 in.	
9	2203-L-9242	1	Shim127mm/.005 in.	
10	2203-M-9243	1	Shim254mm/.010 in.	

# MPS 3345 145

ITEM	PART NUMBER	QTY.	DESCRIPTION	REMARKS
1	A1-3297-T-1346	1	Input Shaft Assembly	Input shaft/IAD update kit for 2.38"-46 spline,
2	1229-S-4985	1	Thrust Washer	for pump version.
3	3892-S-5843	1	Forward IAD Gear	145 Series
4	A-3235-W-2025	1	Interaxle Differential Case & Nest Assembly	
5	2297-E-5335	1	Snap Ring	
6	2234-R-1188	1	Differential Side Gear, Finished	
7	A1-1205-X-2728	1	Oil Seal Assembly	
8	2203-K-9241	1	Shim076mm/.003 in.	
9	2203-L-9242	1	Shim127mm/.005 in.	
10	2203-M-9243	1	Shim254mm/.010 in.	

NOTES			

# **NUMERICAL PARTS LISTING**

	NUMERICAL PARTS LISTING							
PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE			
5-X-521	8,18	1229-W-1245	5	1244-S-2437	11			
5-X-1034	4	1229-A-1301	13	1244-T-2438	11			
5-X-1153	8,18	1229-U-1503	8,14	1244-U-2439	11			
5-X-1195	5	1229-C-1511	4,11	1244-W-2441	11			
5-X-1196	5	1229-W-1557	21	1244-X-2442	11			
5-X-1197	5	1229-K-1597	4,6	1244-Y-2443	11			
5-X-1198	8,18	1229-T-1606	4	1244-Z-2444	11			
10-X-1594	21	1229-E-1669	4,9,21	1244-A-2445	11			
10-X-1597	21	1229-N-1730	4	1244-B-2446	11			
10-X-1710	13	1229-T-1736	4,11,20	1244-C-2447	11			
15-X-387	20	1229-A-2237	20	1246-M-1131	9			
40-X-1016	6,13	1229-B-2238	20	1246-P-1134	8			
40-X-1145	6	1229-C-2239	20	1250-E-473	21			
40-X-1182	8,14	1229-D-2240	20	1250-N-1080	9			
40-X-1233	4,6	1229-E-2241	20	1250-U-1217	8			
40-X-1236	11,20	1229-F-2242	20	1250-L-1286	21			
40-X-1237	4,11,20	1229-G-2243	20	2203-F-2788	6,11			
41-X-1022	8,19	1229-H-2244	20	2203-G-2789	6,11			
41-X-1043	11	1229-J-2246	20	2203-H-2790	6,11			
41-X-1080	5,18	1229-K-2247	20	2203-T1-2730 2203-C-8115	11			
41-X-1208	4	1229-P-2590	20	2203-D-8116	11			
41-X-1209	5	1229-P-2590 1229-Q-2591	20	2203-B-8117	11			
41-X-1209 41-X-1216	8,14	1229-Q-2591 1229-R-2592	20	2203-E-6117 2203-K-9241	4			
41-X-1210 41-X-1327	7,18	1229-R-2592 1229-T-2594	20	2203-K-9241 2203-L-9242	4			
41-X-1327 41-X-1330	18	1229-1-2594 1229-U-2595	20	2203-L-9242 2203-M-9243	4			
41-X-1333					11			
	8,18	1229-V-2596	20	2203-J-9474				
41-X-1359	19	1229-W-2597	20	2203-K-9475	11			
41-X-1364	9,19	1229-X-2598	20	2203-L-9476	11			
41-X-1365	8,13	1229-Y-2599	20	2203-M-9477	11			
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#### MERITOR AFTERMARKET PARTS WARRANTY

We warrant all new parts for one year from date of shipment to the buyer against defective material or workmanship (but not against damage caused by accident, abuse or improper installation, maintenance or repair) when such parts are used on vehicles the specifications of which have been approved by our Engineering Department.

As the exclusive remedy under this warranty, we will, at our option, repair or replace such parts free of charge, or take back the nonconforming parts and refund the monies paid by buyer for such parts, if found on examination by us to be nonconforming and if any necessary return charges are prepaid.

If it is necessary to return any parts under this warranty, buyer agrees not to make any deduction on account thereof from remittances on current accounts while claims are in the process of disposition. Any expense incurred without our consent for repairs or replacement will not be allowed.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES OR CONDITIONS, EXPRESS, IMPLIED OR STATUTORY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. IN NO EVENT SHALL SELLER BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY NATURE.

Only genuine Meritor replacement parts are covered by this aftermarket parts warranty.

Vehicle models, brands and names depicted herein are the property of their respective owners, and are not in any way associated with Meritor, Inc., or its affiliates. **MERITOR** ©2012 Meritor, Inc. Litho in USA, PB-9147 Revised 12-12 (47865/11900) Meritor Heavy Vehicle Systems, LLC 888-725-9355 U.S. 7975 Dixie Highway 800-387-3889 Canada

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# Meritor Differential Model RT-38-144 - RR-19-144 - Carrier B1-3200-E-1851

Pro Gear parts manual for Meritor Differential Model RT-38-144 - RR-19-144 - Carrier B1-3200-E-1851 to assist in identifying the correct configuration of your Meritor 144 Series differential. This Meritor Tandom Rear is built with 2.10" - 41 Axle spline and ratios available in 3.42 thru 7.17.

If you need any assistance identifying the correct Meritor differential unit for your truck or equipment, contact your Meritor differential replacement specialists at Pro Gear and Transmission.

Pro Gear stocks every part for your Meritor differential. We have 1000's of products in shop that are ready to ship internationally for your next project.

For parts or service contact the Meritor specialists at Pro Gear & Transmission, Inc.

